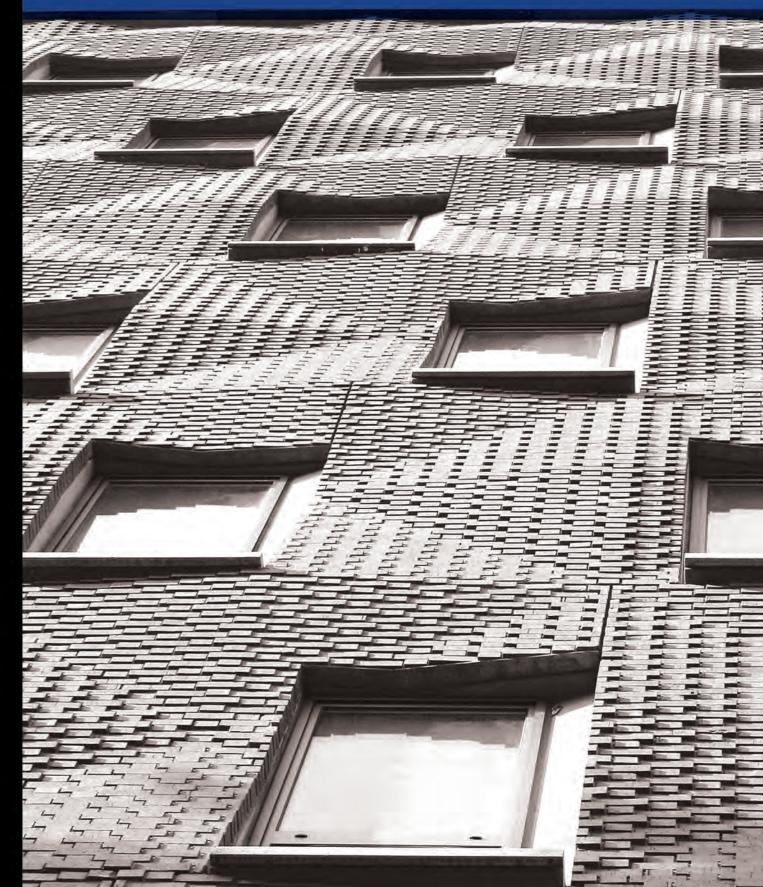
Architectural Form Liner Solutions for Concrete







ARCHITECTS

Imagine the Possibilities

Architectural Polymers offers the largest array of form liner solutions for architects who wish to employ concrete panel systems. Armed with 5- and 3-axis CNC capability, our staff with nearly 100 years of combined experience will get your project on paper and off the ground. AP also represents most thin brick and terra cotta options for precast and tilt-up. From complex thin brick inlay applications to tilt-up and small, simple cast-in-place projects, AP has it covered. Simply put, Architectural Polymers has it all.

PRECASTERS

Efficient and Versatile

Architectural Polymers' impeccable reputation for quality, U.S. manufactured form liner systems is well known in the precast community. AP does not farm any of its work to a third party. Everything is designed and manufactured at our 11-acre, 30,000 square-foot facility in Northeastern Pennsylvania. AP is associated with a long list of PCI Design Awards, validating our skill and quality. Precasters know and vouch for Architectural Polymers. Don't forget to ask about terra cotta and thin brick!

CONTRACTORS

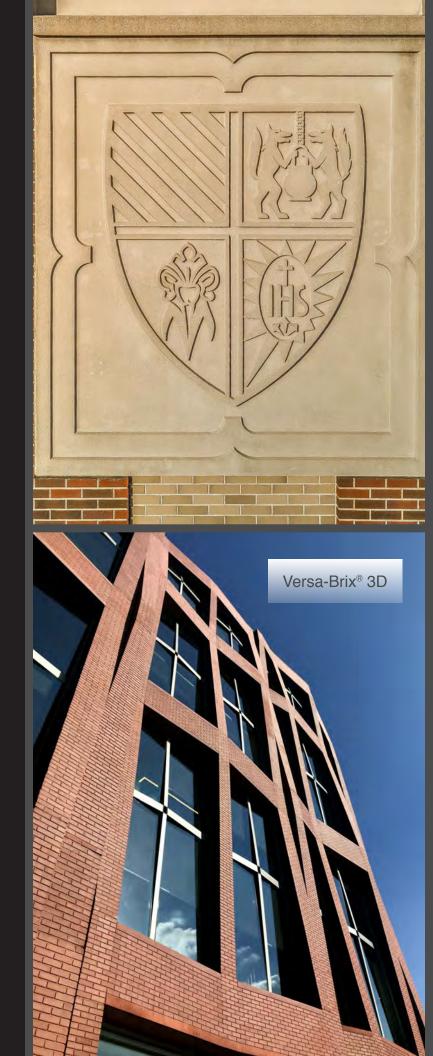
Efficient, Cost-effective, and Service-minded

Architectural Polymers offers efficient and affordable singleand multi-use form liner solutions with lightning-fast delivery options to contractors. We have a 200-pattern inventory of differing textures to suit your needs on roadways, retaining walls, and bridges. In addition, we exclusively offer the multi-use Versa-Brix® Vertical Brick Inlay System for vertical casting of thin brick into cast-in-place retaining walls and bridges. We can help determine the best form liner solutions to meet your needs within your timeline and budget. For total satisfaction, our engineering services are included in every form liner transaction to ensure the best project experience!

TILT-UP

Beautiful and Economical

Architectural Polymers offers many optimal single-use Form Liner solutions for your tilt-up construction needs. In 2020-2021, AP's facility was upgraded to a daily capacity of nearly 20,000 square feet of single-use form liner production, along with tens of thousands of square feet of crated popular material just waiting to go. This capability is matched by none and means you'll likely get material on or before your scheduled delivery day. We also have the ability to customize with both textured Form Liners and the Versa-Brix® S inlay system. With the ability to wax thin brick and terra cotta, Architectural Polymers also carries a 200,000 square-foot inventory of PCI thin brick to package with the Versa-Brix® S System.





As an approved provider or the AIA Continuing Education System, Architectural Polymers proudly offers quality continuing education credits to AIA members and design professionals, worldwide.

We are now hosting accredited Lunch and Learn sessions. Visit our website at apformliner.com, or contact us at info@apformliner.com to schedule a session.

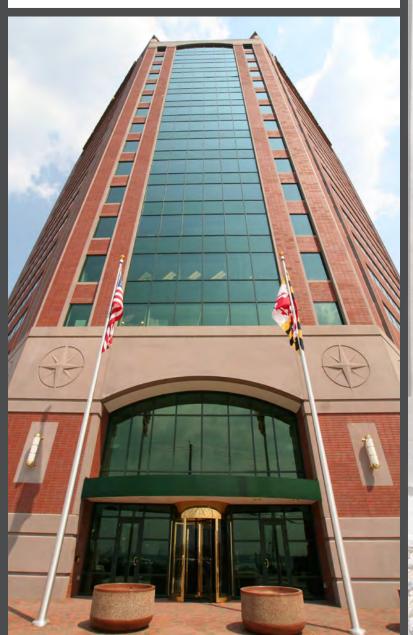


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344-353	TERRACOTTA	
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ACCESSORIES

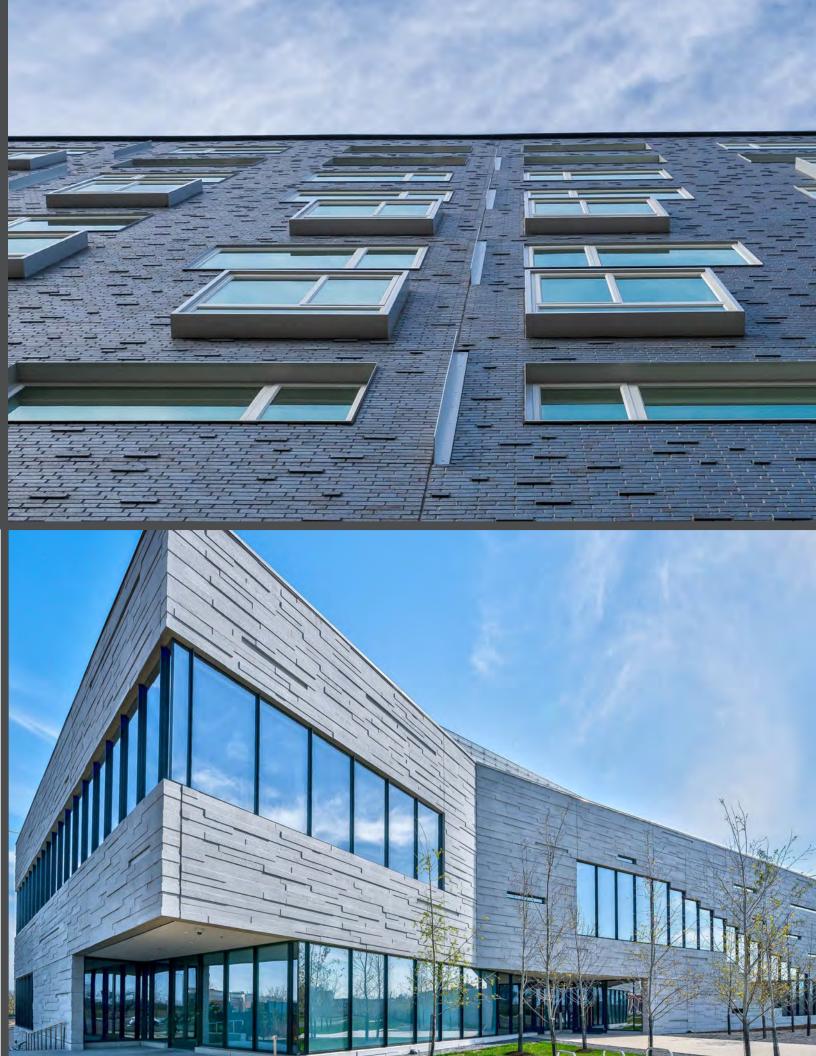
ARCHITECTURAL POLYMERS Form Liners are widely regarded as the most quality-oriented and detailed product for concrete architectural surface treatment. Cost-effective and environmentally friendly, form liners from Architectural Polymers are made of elastomeric-urethane, high-impact polystyrene or low-use acrylonitrile butadiene styrene.

Our catalog features almost 200 patterns – available in Brick, Contemporary, Flat, Fractured, Rhythmic, Stone and Block, and Wood.

ARCHITECTURAL POLYMERS also specializes in custom form liners used in public arts projects, precast retaining walls, and highway walls.



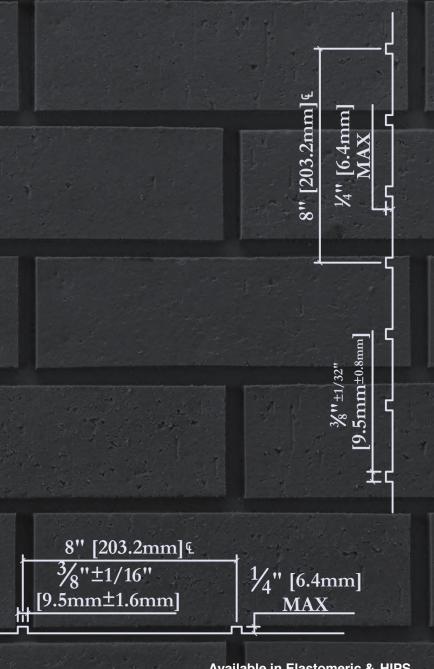




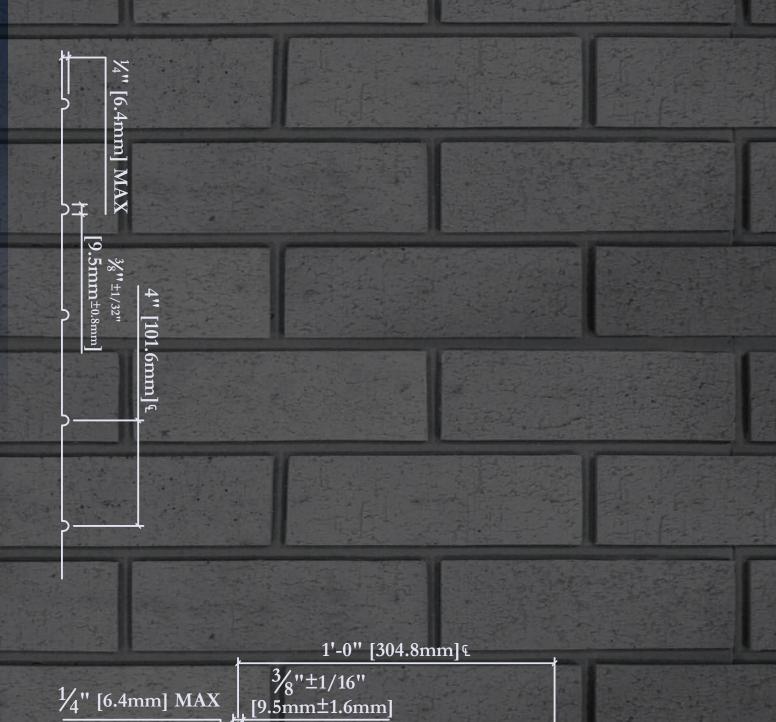
#101A Modular Brick Velour (Concave)



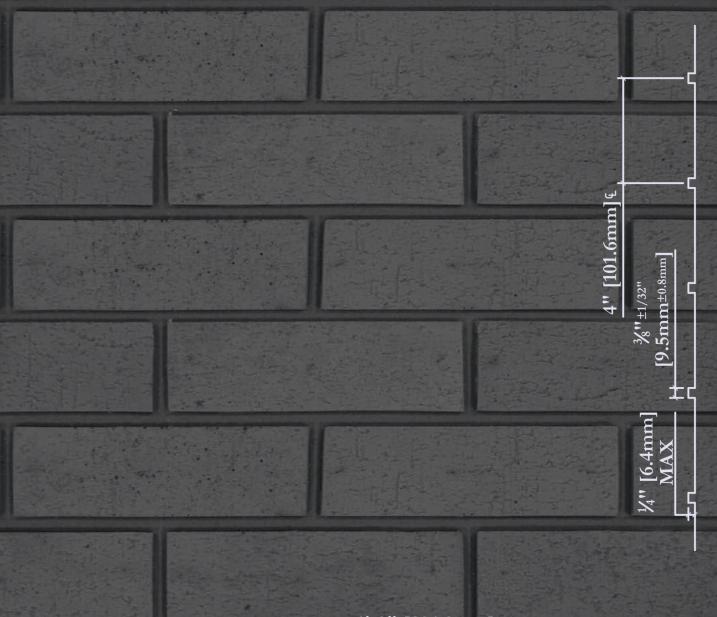
#101B Modular Brick Velour (Raked)



#102A Utility BrickWirecut (Concave)



#102B Utility Brick Wirecut (Raked)



1'-0" [304.8mm] \(\frac{1}{4}\)" [6.4mm] \(\frac{3}{8}\)" \(\pm \) [9.5mm \(\pm \) 1.6mm]

#103A 1/3 Running Bond Utility Brick (Concave)

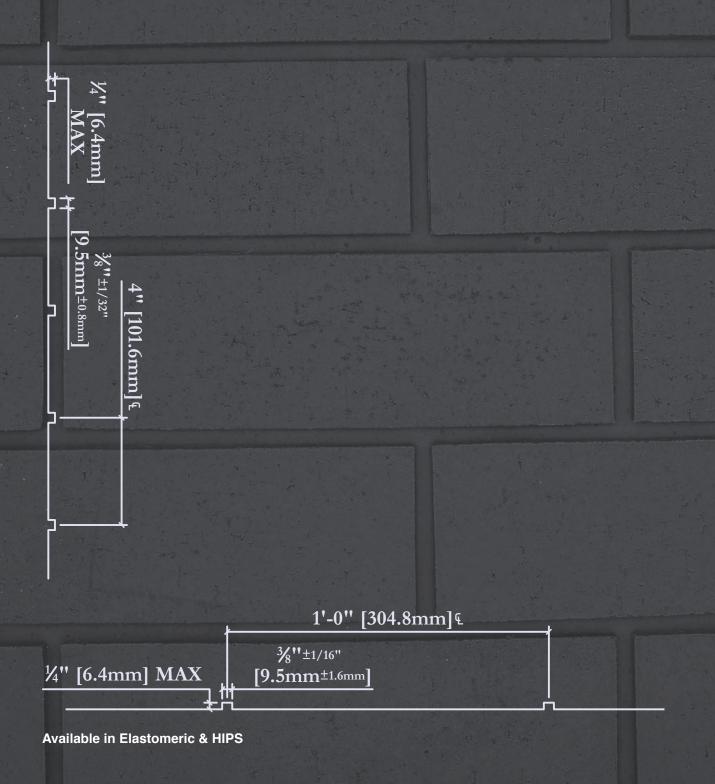


1'-0" [304.8mm] ٤

1/4" [6.4mm] MAX [9.5mm±1.6mm]



#103B 1/3 Running Bond Utility Brick (Raked)



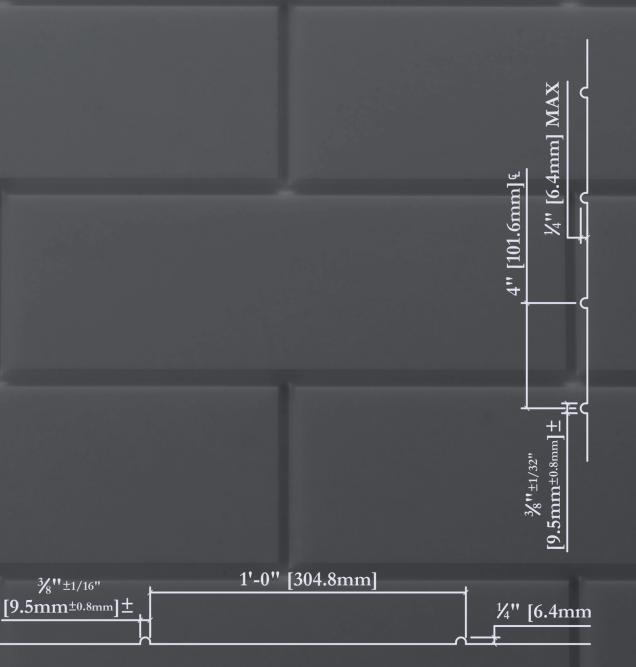
#104 18th Century Brick



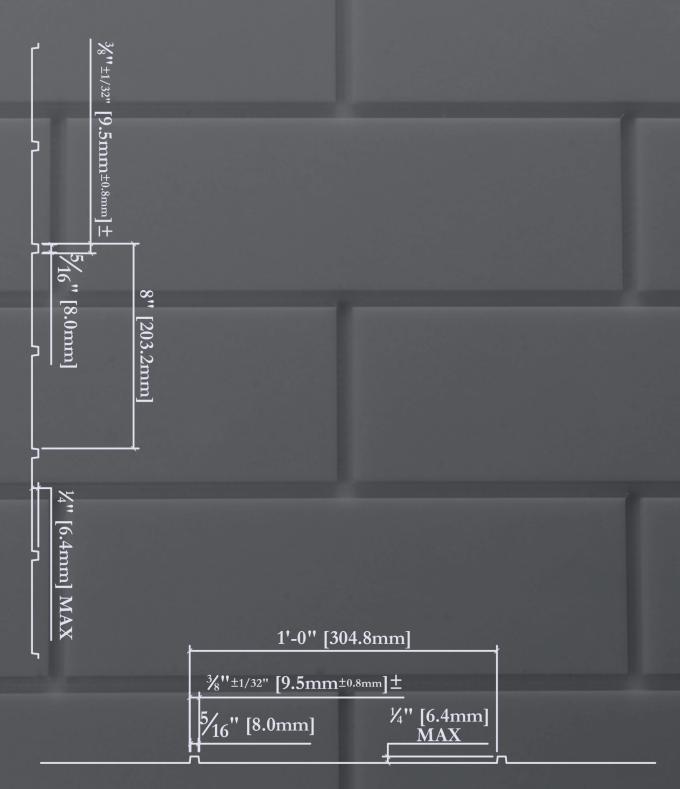




#105A Utility Brick Smooth (Concave)



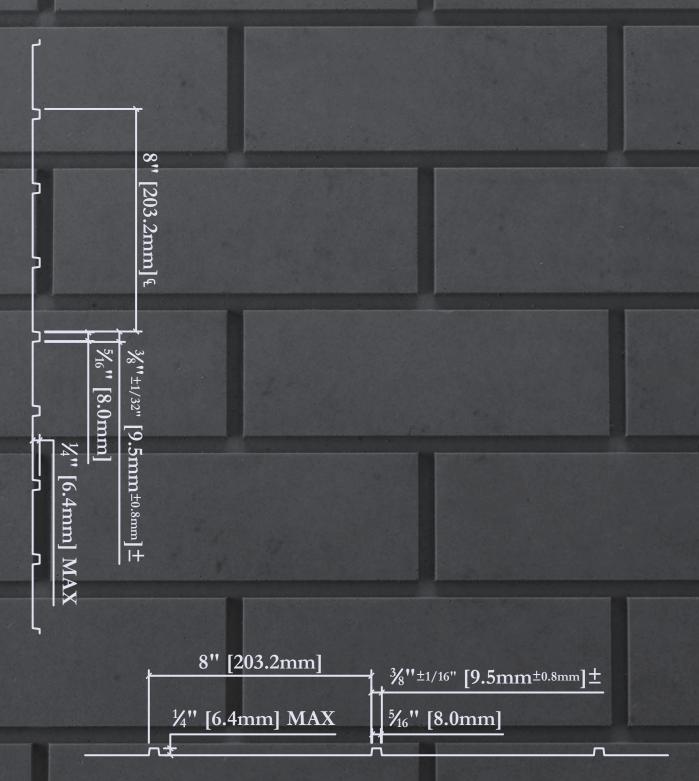
#105B Utility Brick Smooth (Raked)



#107A Modular Brick Smooth (Concave)

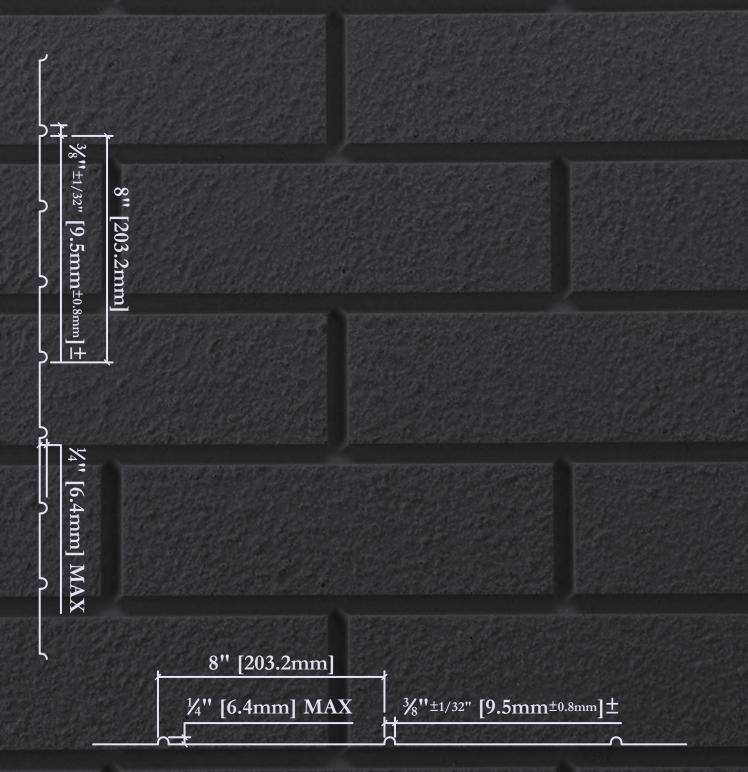


#107B Modular Brick Smooth (Raked)

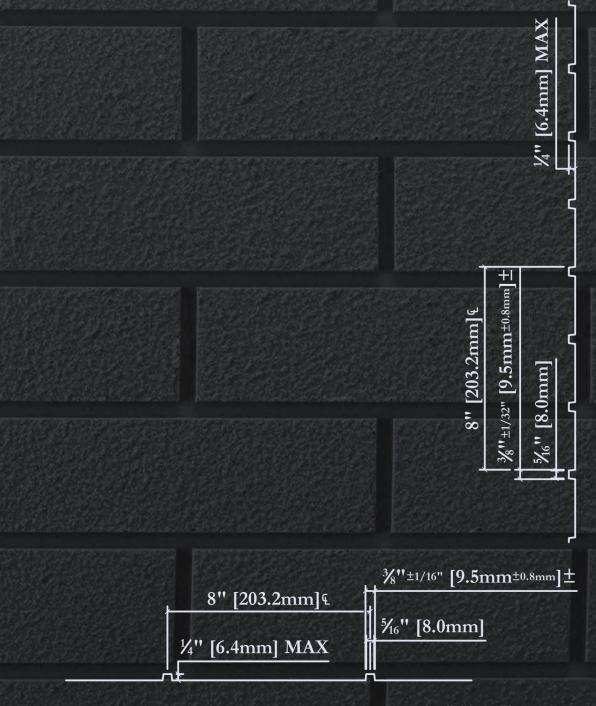




#108A Modular BrickSand Finish (Concave)



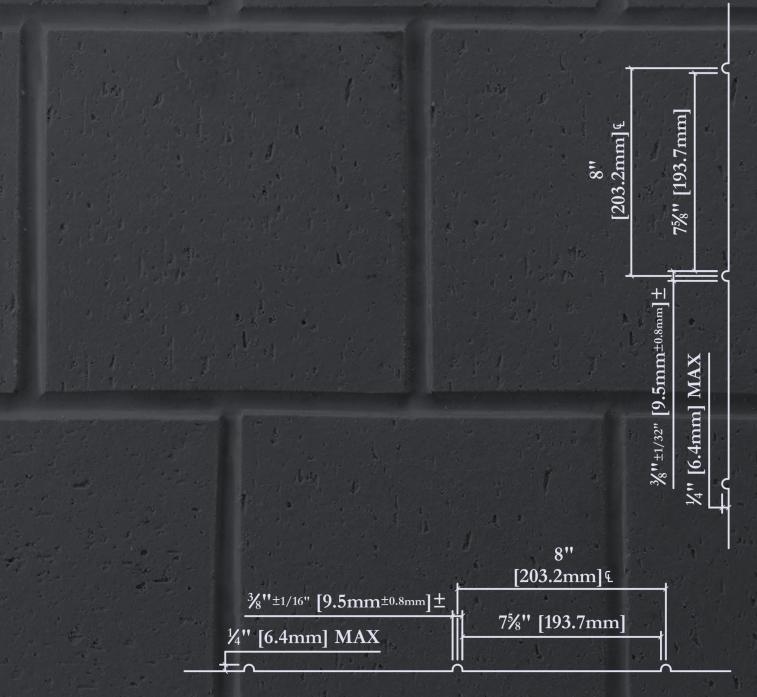
#108B Modular Brick Sand Finish (Raked)



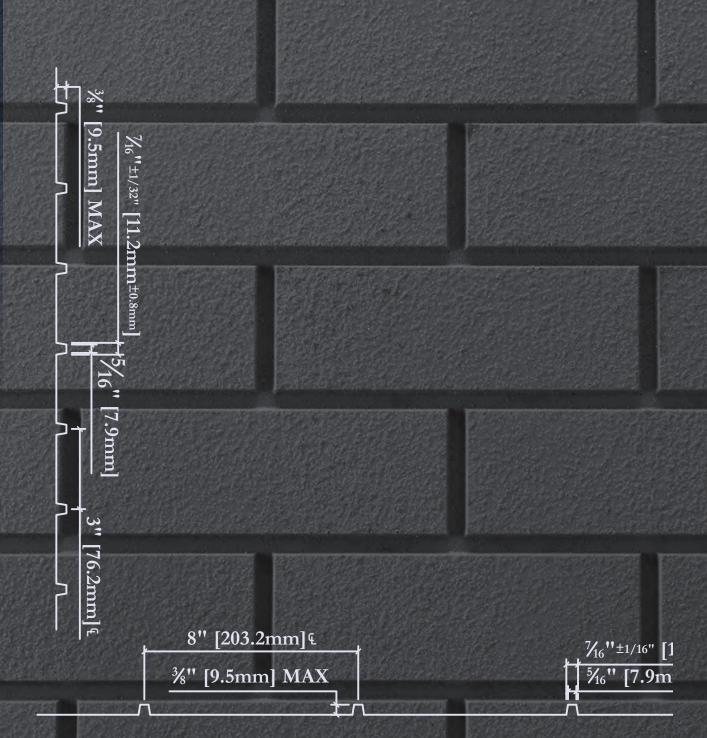
#109 Weathered Metric Brick



#110 8x8 1/2 Running Bond (Concave)



#111 Ohio Sand Brick



#112 Modular Brick Wirecut (Concave)

 ¾"±1/32" [9.5mm±0.8mm]±

#113 Closure Brick Tumbled (Raked)



#115 Artisan Texture Brick



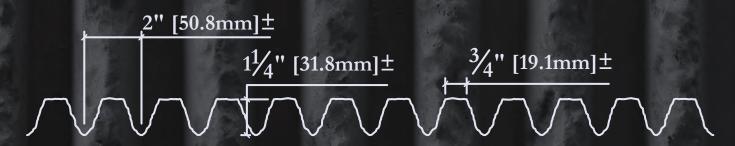
28

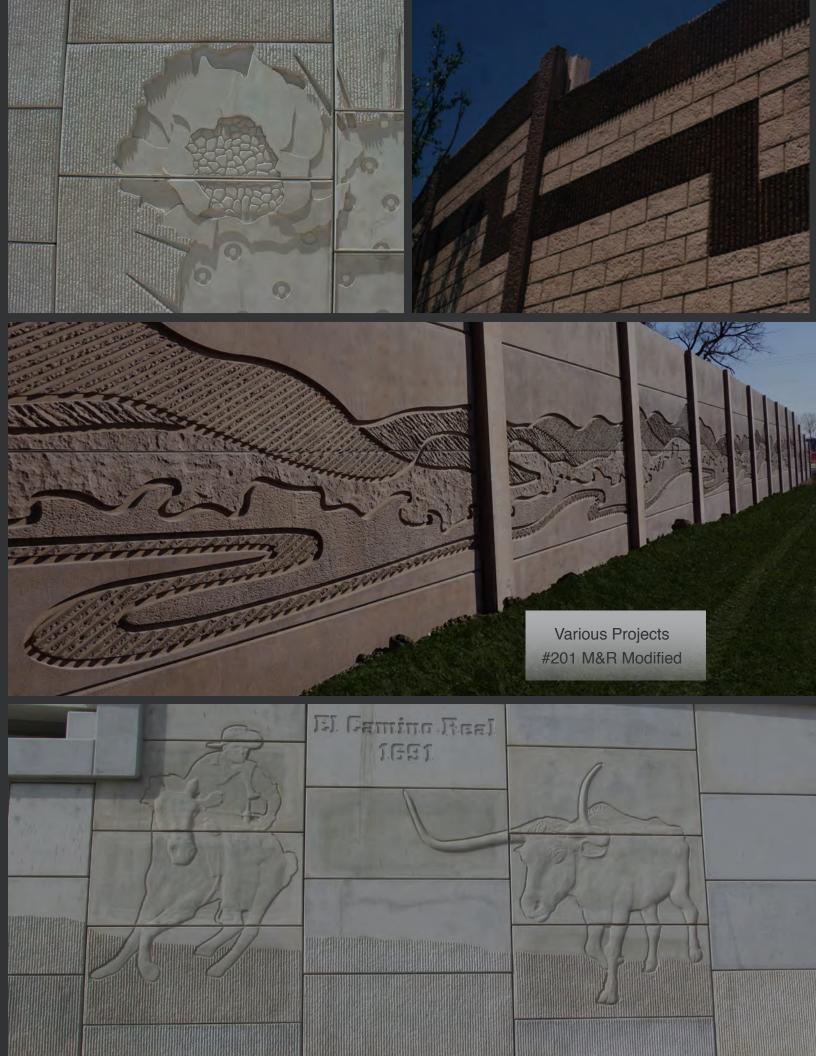
BRICK

Available in Elastomeric, HIPS & ABS

29

#201 M & R Modified





#202 Tree Bark

1" [25.4mm] MAX



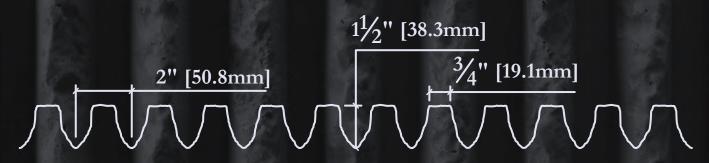




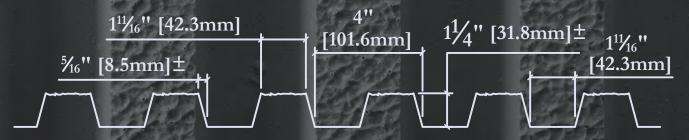
#203 1" Standard Fractured Fin



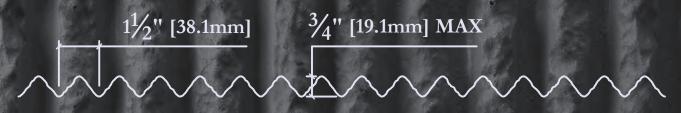
#204 1.5" Architectural Rib

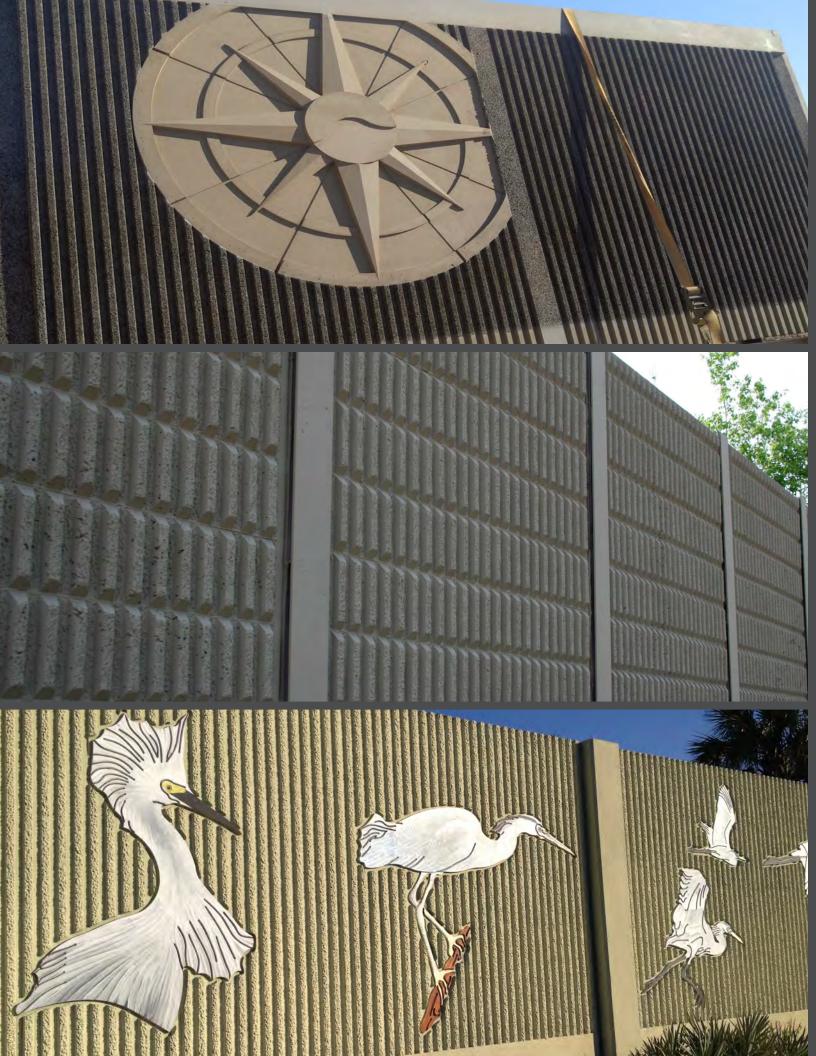


#205 Flat Fractured Rib

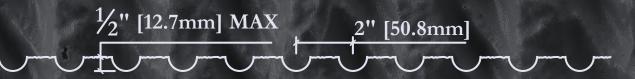


#206 3/4" Standard Fractured Fin

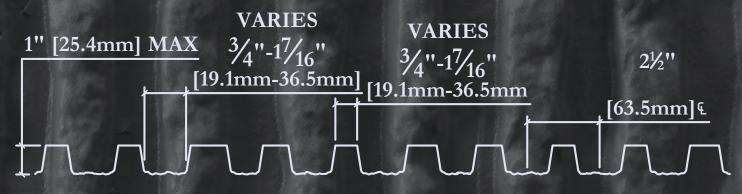




#207 1" Fractured Rope



#208 Wavy Carolina Rib



#209 1/2" Fractured Fin

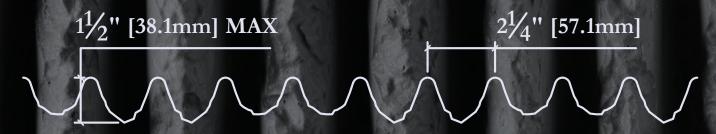




#210 NY Fractured Fin



#210A Broome County Fin

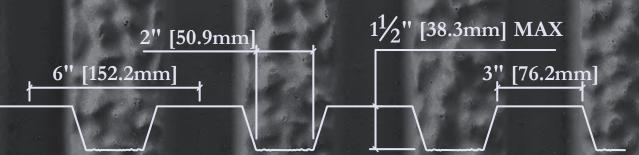




#211 Sound Absorptive Broken 1' Ribs



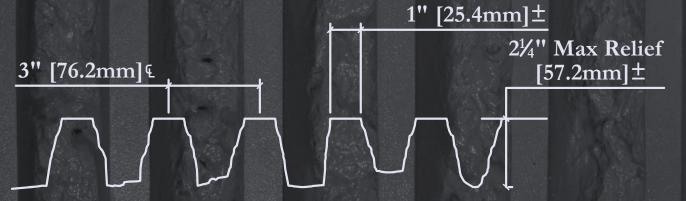
#213 3" Fractured Flute



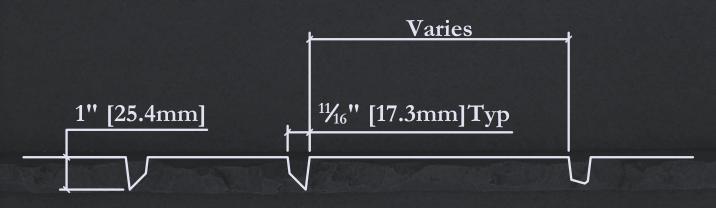
#214 1/4" Standard Fractured Fin

½" [6.4mm] ½" [12.7mm] 3/4" [19.1mm]

#215 Walpole Flute

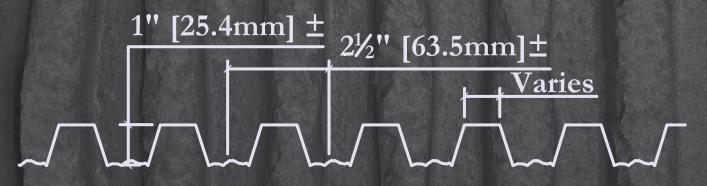


#216 Upton





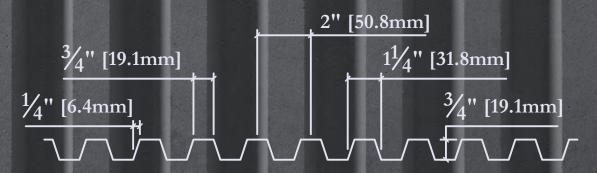
#217 Wavy Dover Rib



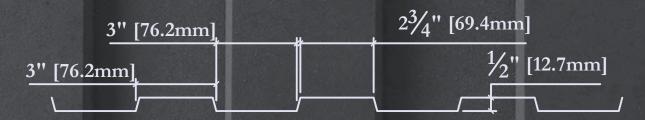
#301 1/2" Sinewave



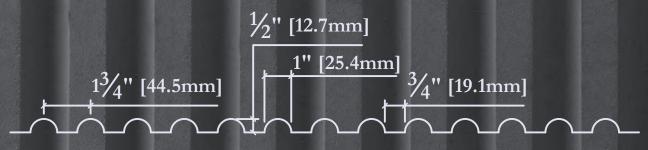
#302 3/4" Fin

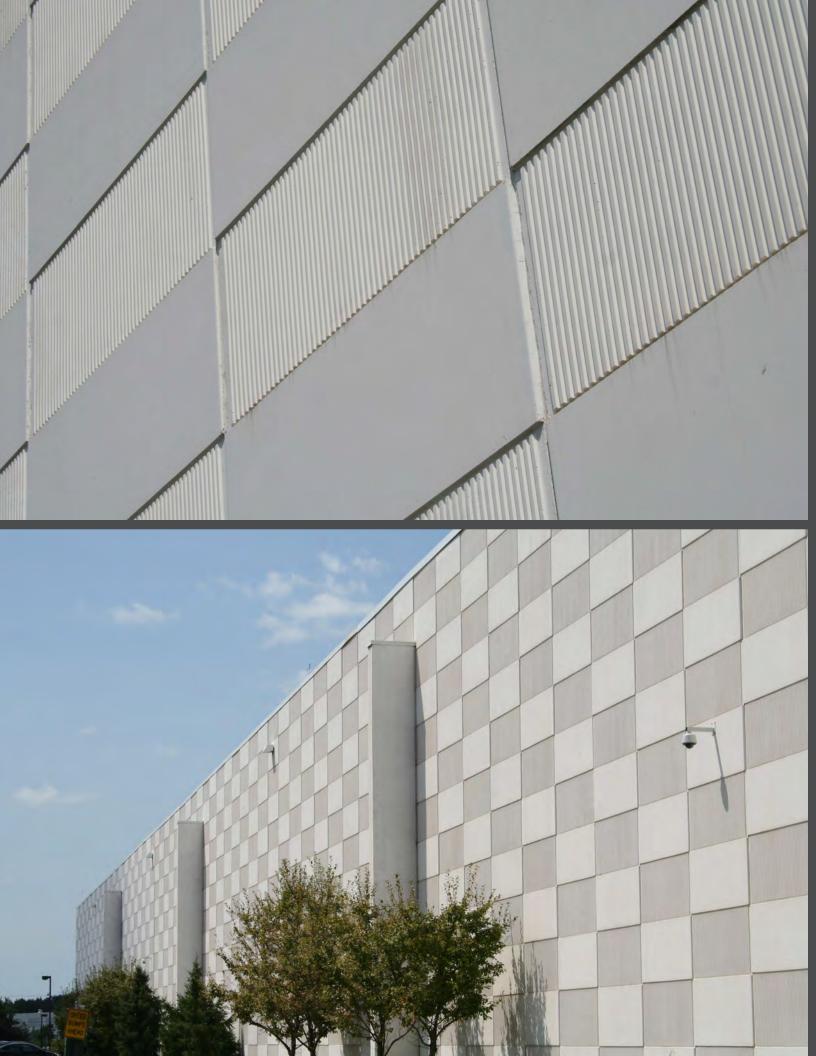


#303 3" Fin

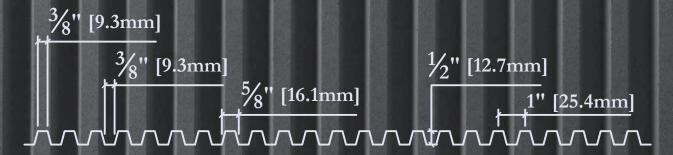


#304 Wyeth Aherst Rib



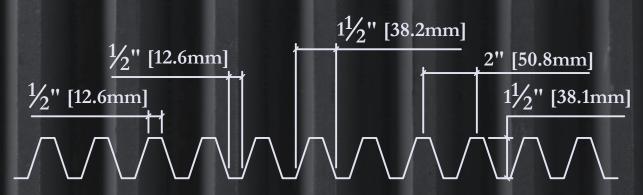


#305 3/8" Smooth Flute 1" O.C.

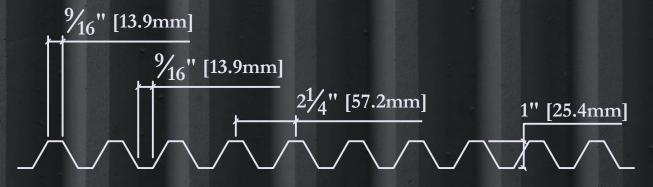




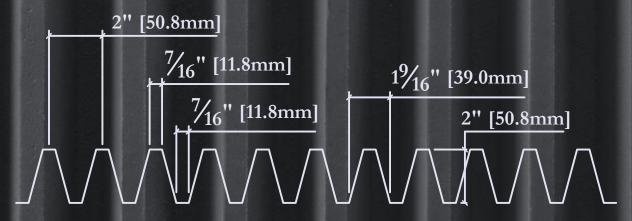
#306 1-1/2" Deep Smooth Rib



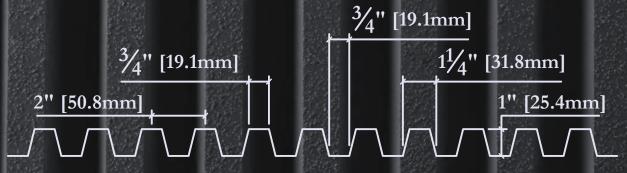
#307 1" Smooth Flute 2 1/4" O.C.



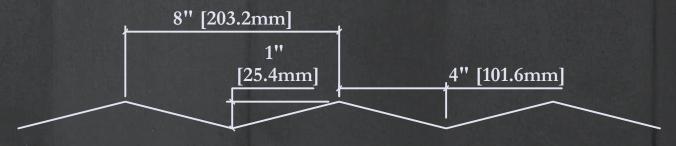
#308 2" Deep Smooth Flute 2" O.C.



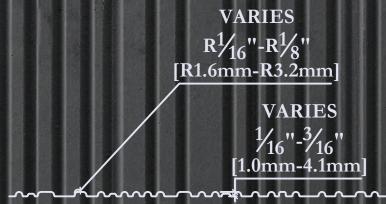
#309 Light Textured Flute



#310 Pyramid Flute 8" O.C.

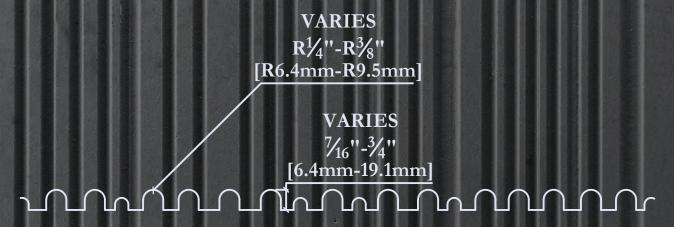


#311A Random Striated Rib





#311B Random Striated Rib

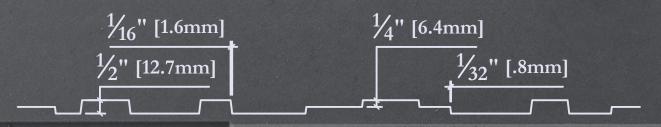


#311C Random Striated Rib





#313 Salem





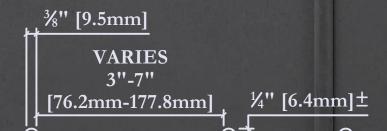
#314 Geo Diamonds



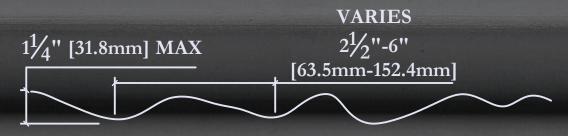
#315 Braintree



#316 Random Board Smooth

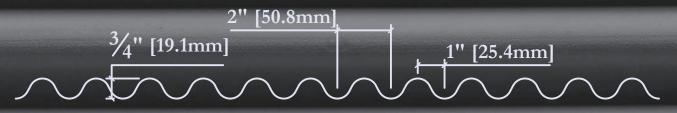


#317 1.25" Random Peaks & Valleys

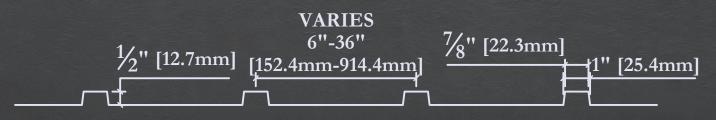


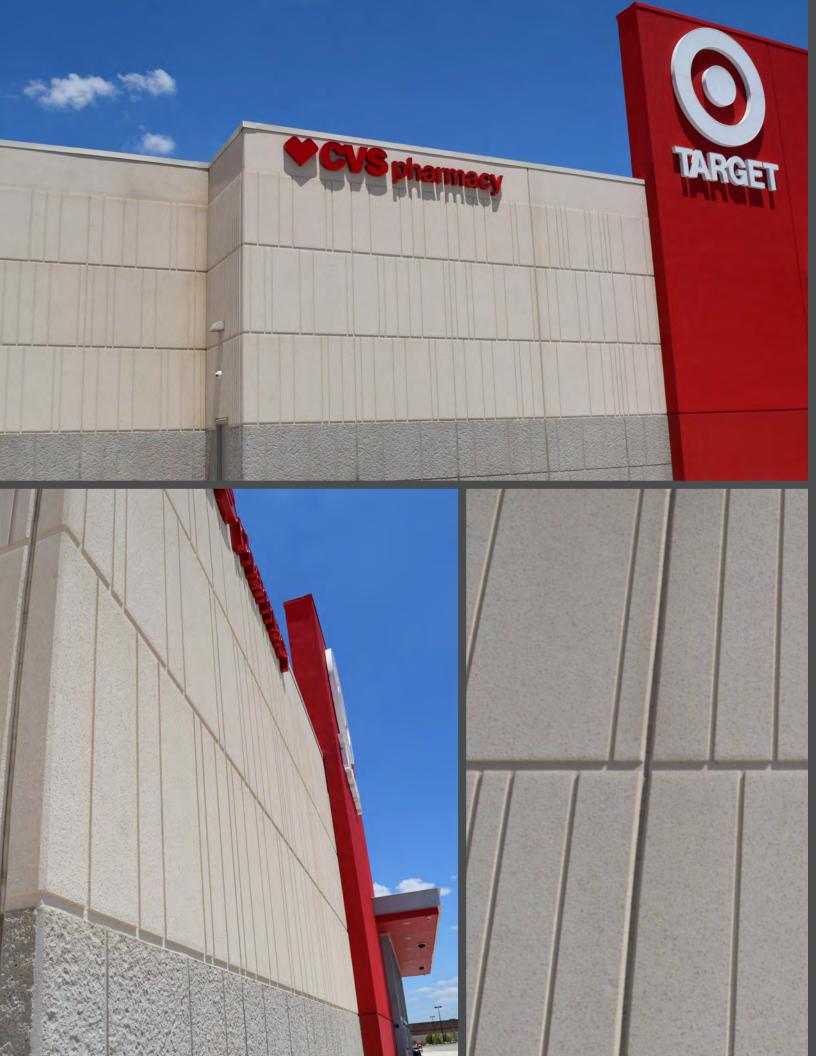


#319 3/4" Sinewave

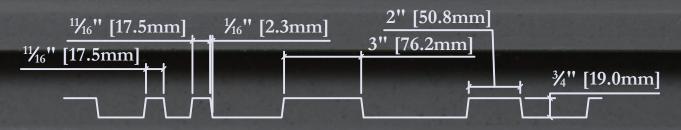


#321 Chelmsford





#322 JFD Random Flute

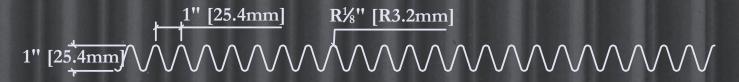


#323 Fine Scored Rib

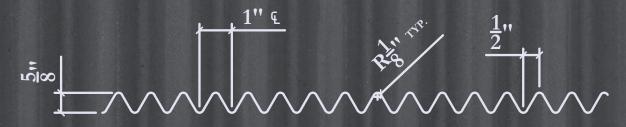


Sand texture not shown for clarity

#324 Bellingham



#325 Granby



#326 Varying Ribbed Roof



#327 4" OC Corrugated 2" DOR



#328 3" OC Corrugated 5/8" DOR



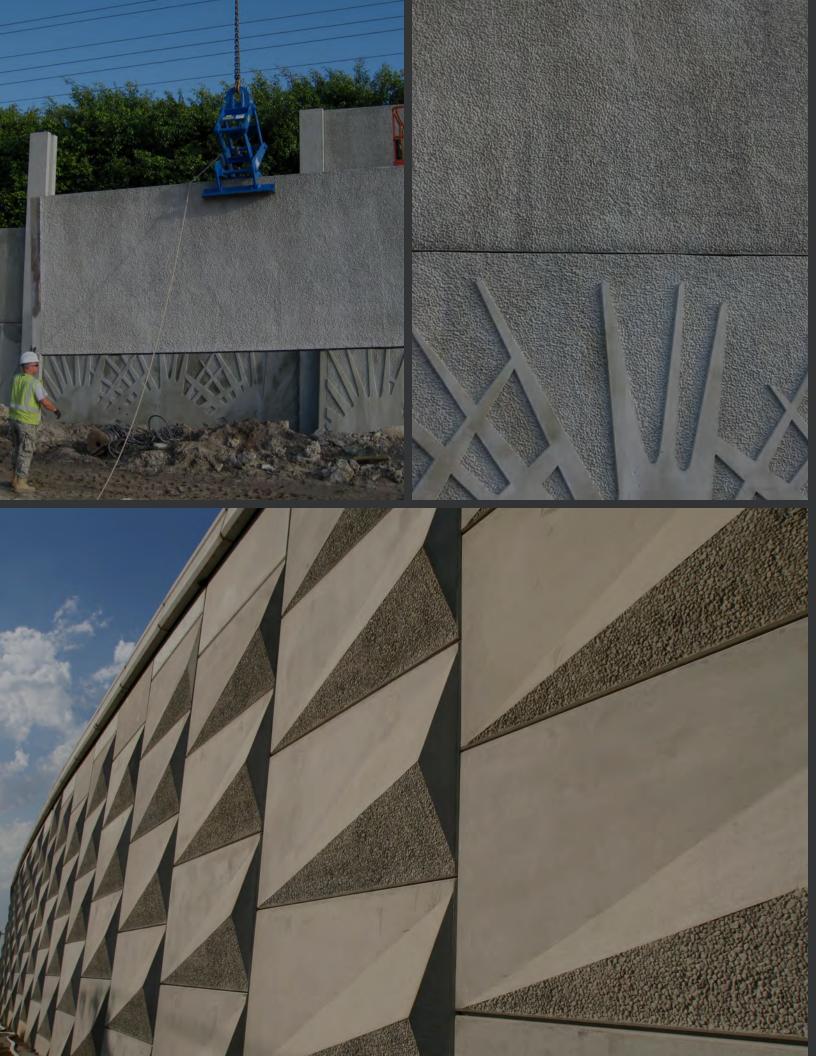
#401 Exposed Aggregate

½" [12.7mm]±

#403 Light Sand Finish

½6" [1.6mm]

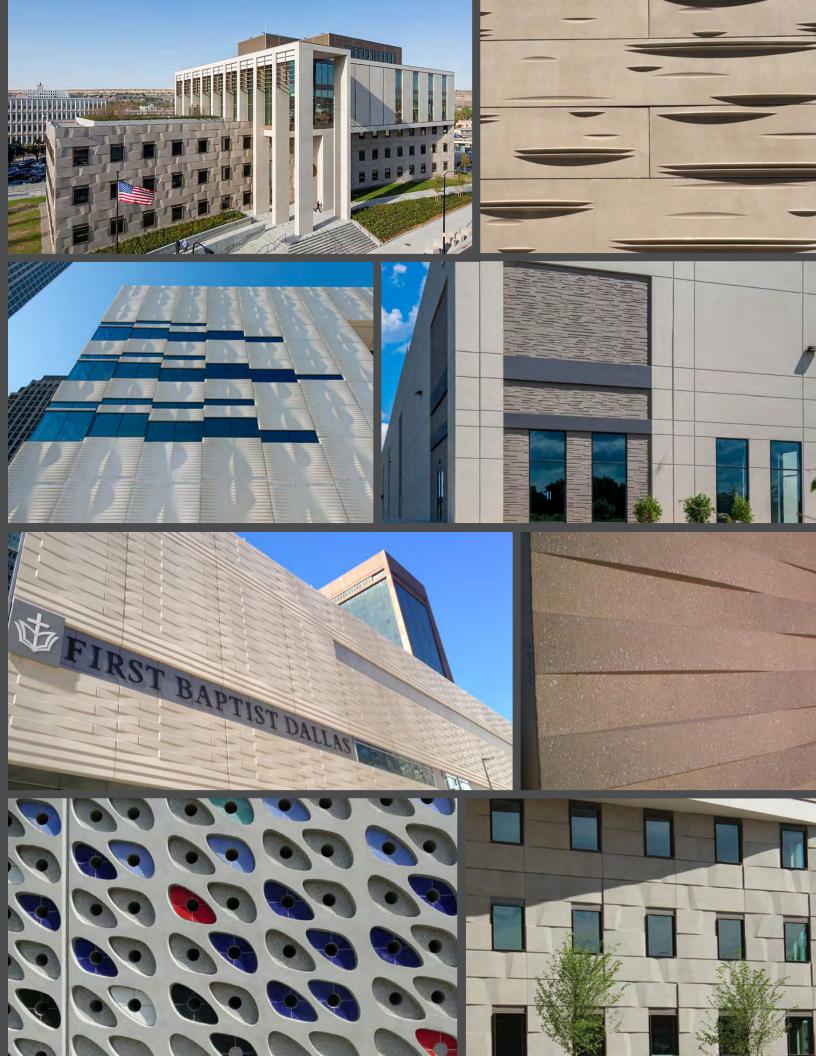
-LIGHT DIMPLE



#404 Medium Sand Finish



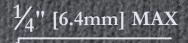
#405 Smooth Finish



#406 Worm Stucco



#407 Broom Finish



#408 Bush Hammer

³/₈" [9.3mm] MAX

#410 EIFS







#412 Venetian Stucco

 $\frac{1}{8}$ " [3.5mm] MAX

#414 Travertine

 $\frac{1}{4}$ " [6.35mm]

MEDIUM DIMPLE





#502 5" and 3" Cedar

BOARD
WIDTHS
3"-5"

[76.0mm-126.8mm] 1/4" [6.3mm]
BOARD
BOARD
STEP



#503 Cedar Stakes

3/4" [19.3mm] MAX
3" [76.2mm]

HEAVY TEXTURE

#504 6" Shiplap

VARIES

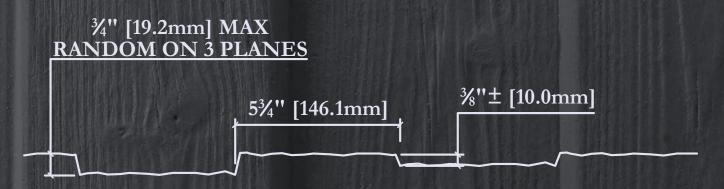
1/2"-3/4"

[12.7mm-19.1mm 6" [152.7mm]

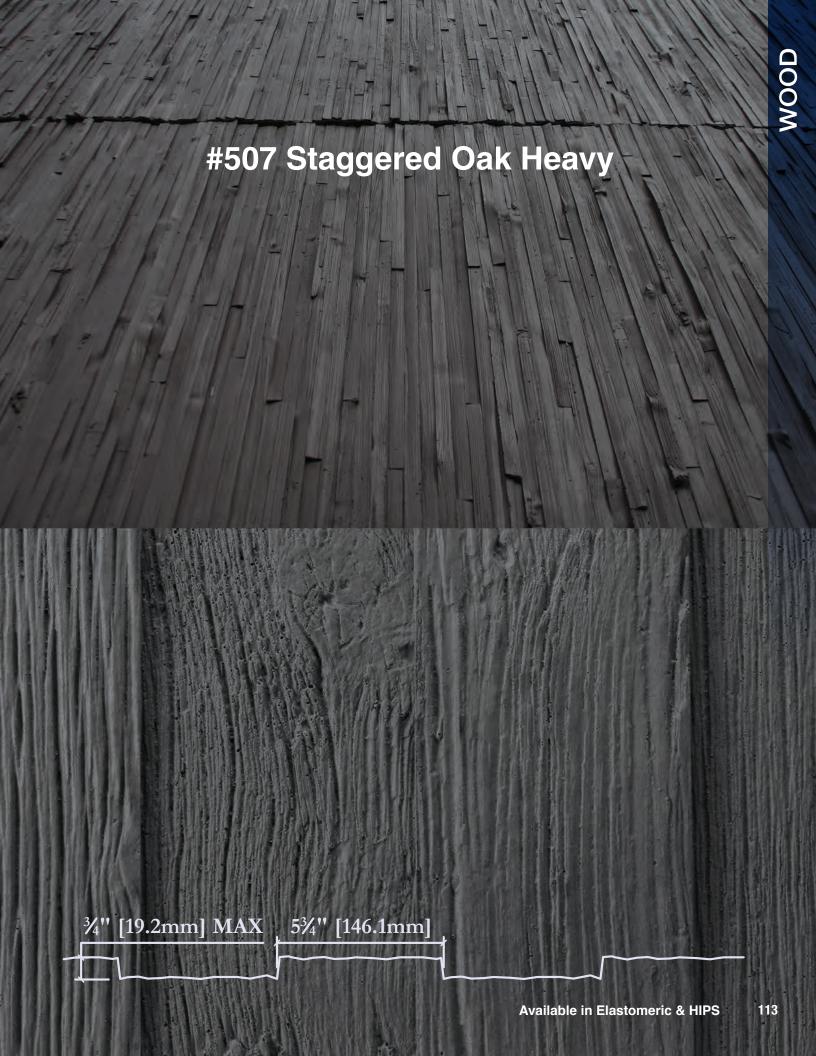
#505 Exaggerated Stakes



#506 Staggered Oak







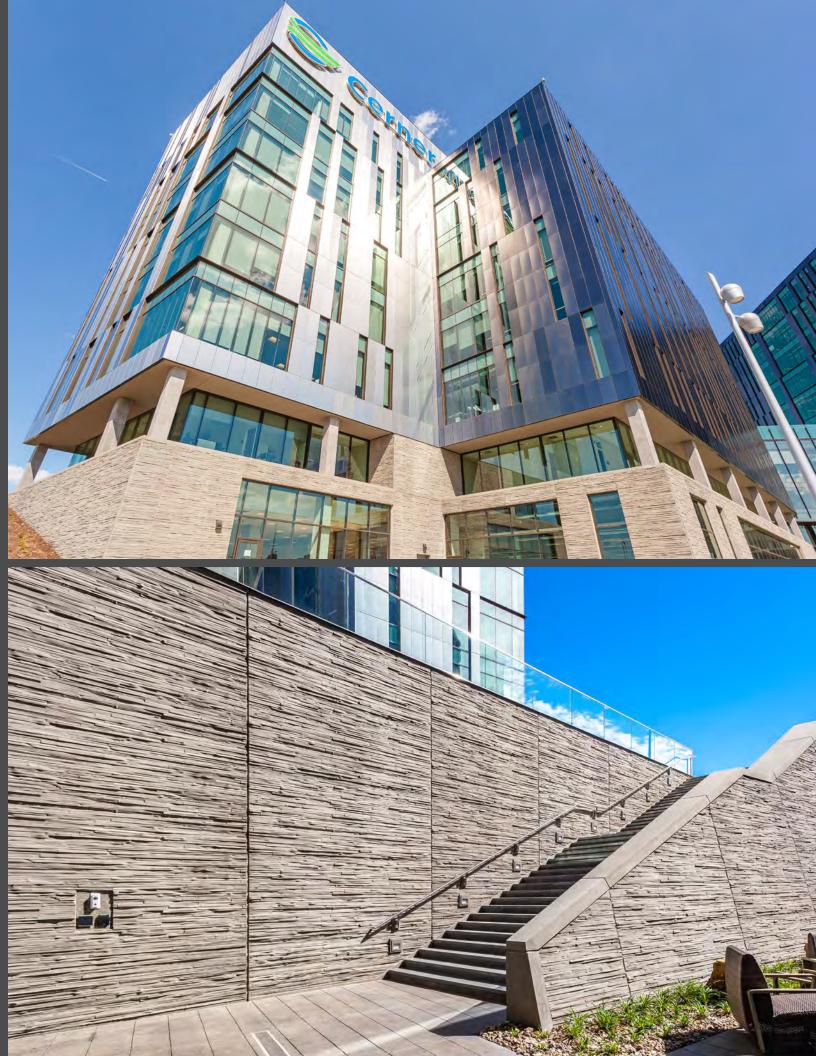
#508 1" Split Cedar Stakes

VARIES

0"-1³/₈"

[0.0mm-34.9mm]

[31.8mm±1.6mm]



#509 5" Weathered Wood

1" [25.6mm] MAX 5" [127.0mm]



#512 Hand Hewn Hemlock

1/4" [6.5mm] MAX

BOARD WIDTH 4"-8"



#513 Bamboo Strips

VARIES 3/2"-1"

3/8"-1" [9.8mm-25.7mm]

½" [12.6mm] MAX

#514 2.5" Split Stakes

3/4" [19.2mm] MAX

2½" [63.5mm]

#515 Old Timber Form

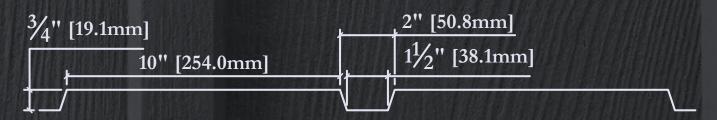
7%" [193.5mm] BOARD WIDTHS $\frac{1}{8}$ "- $\frac{3}{8}$ " MAX [3.1mm-9.5mm]



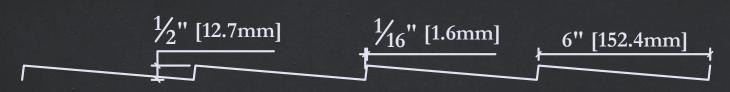
#516 Medium Grain 7 5/8" Board

7%" [193.5mm] BOARD WIDTHS ¹/₈" - ³/₈" MAX [3.1mm-9.5mm]

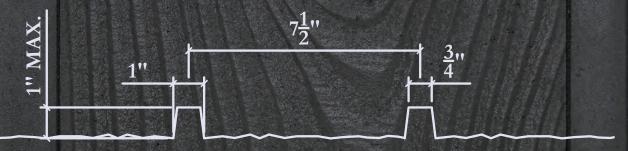
#517 Board And Batten



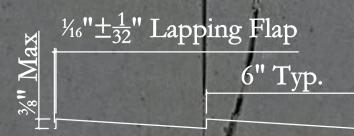
#518 6" Smooth Shiplap



#521 7.5" Weathered Fir



#523 Cedar Shakes



#524 Random Barnboard

1/4" [6.4mm] MAX

Boards vary 10" MAX

#525 Rough Sawn V Groove 8" DC

O

71/4"

3/8"

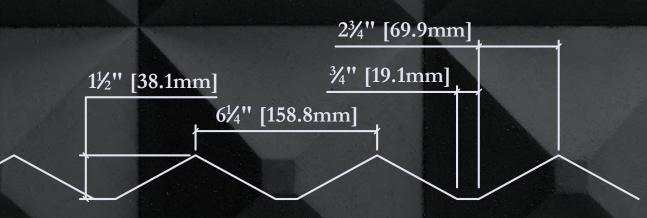
#701 Lowell



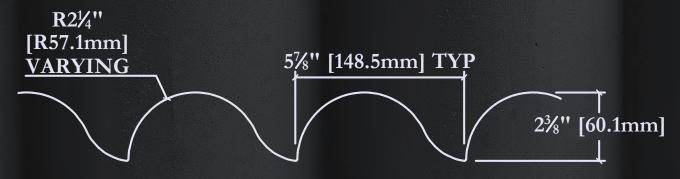




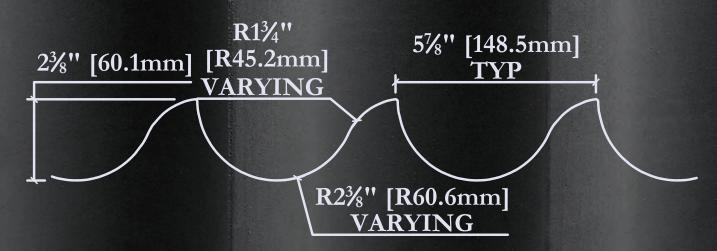
#702 Billerica



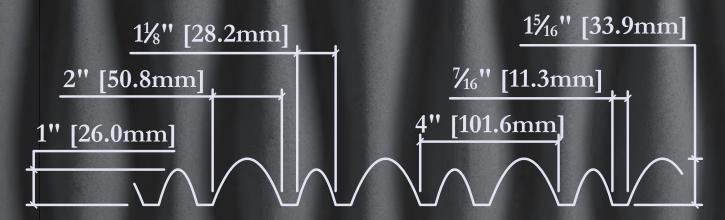
#703 Natick



#704 Dracut

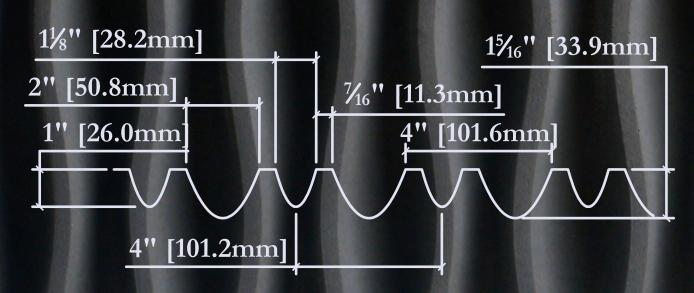


#705 Haverhill

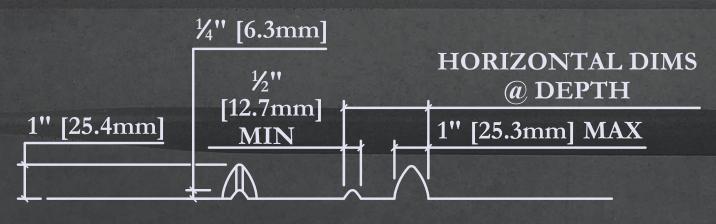


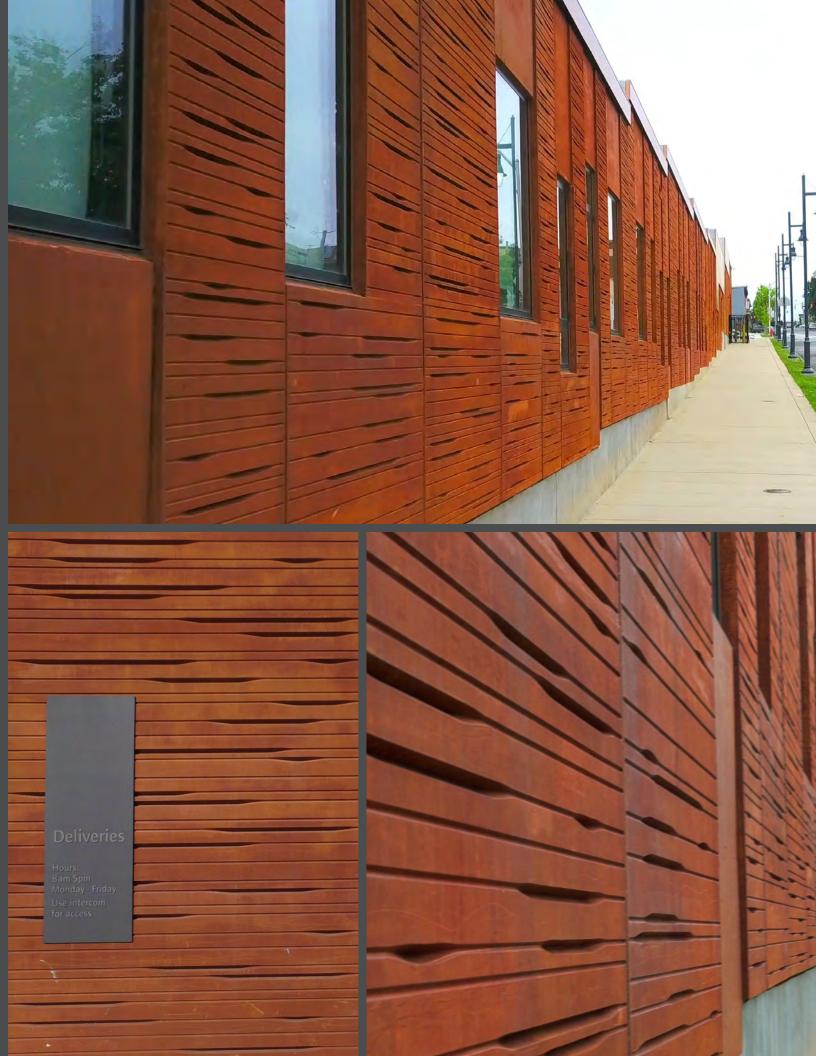


#706 Tewksbury



#707 Ipswich





#708 Saugus

VARIABLE WAVE 2"-6" [51.3mm-152.9mm]

1 ¼" [31.8mm] MAX RELIEF

#709 Sagaponack

VARIES 4"-12" [101.6mm-304.8mm]

¾" [19.1mm] MAX RELIEF

#711 Cambridge

½" [12.7mm] MAX RELIEF

VARIES 1"-8"

[25.4mm-203.2mm]

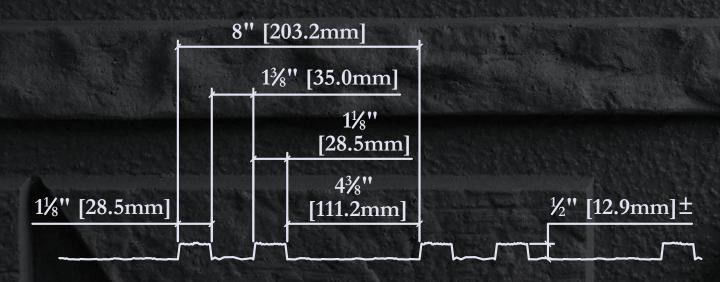
½" [6.4mm]

#712 Marshfield

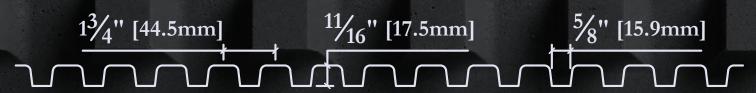
6" [152.4mm] TYP ½" [12.7mm] MAX RELIEF



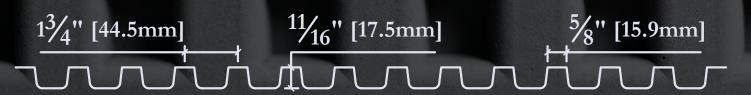
#713 Clicquot



#714 Lenox



#715 Roxbury



#716 Marblehead

1/4" [6.4mm] MAX

#717 Peabody

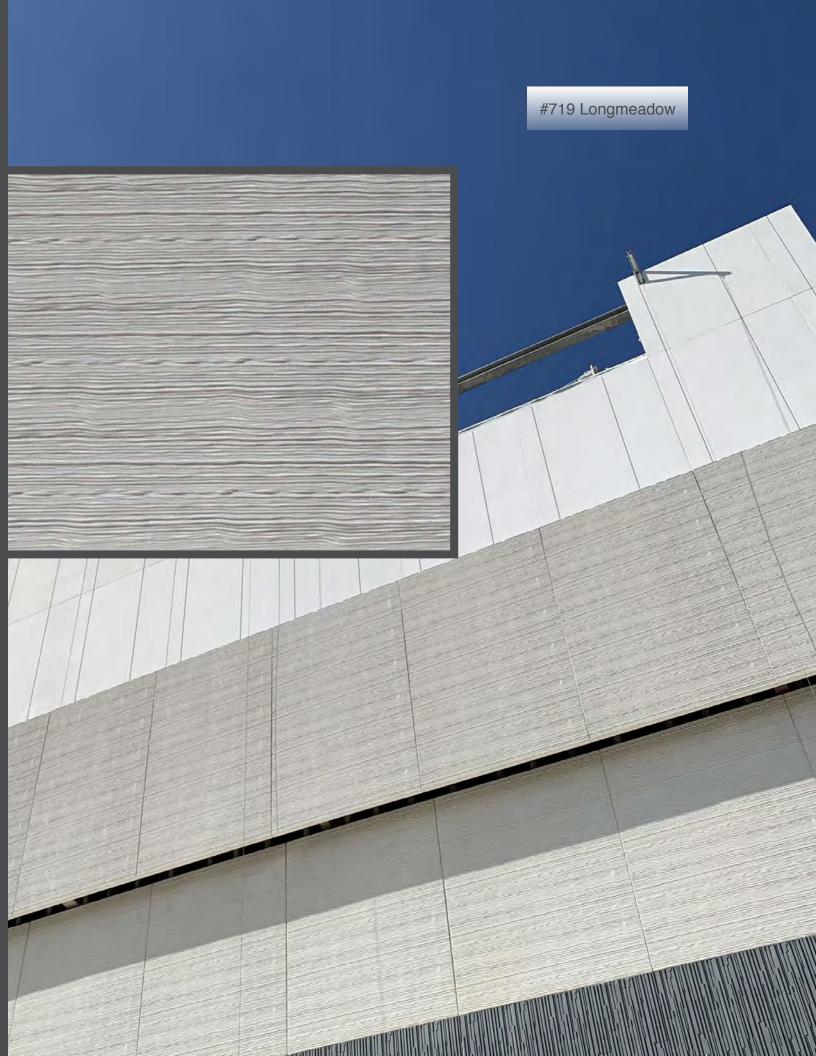
2" [50.8mm] [50

VARIES 2"-14" [50.8mm-355.6mm] #718 Reynold

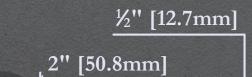


#719 Longmeadow

7/₁₆" [11.9mm] MAX



#720 Chicopee



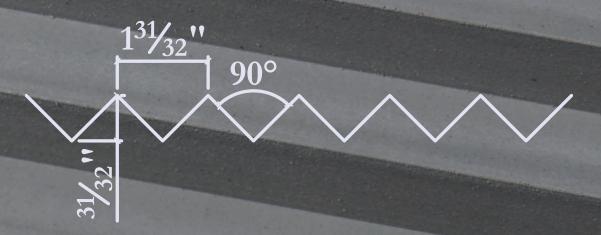
VARIES 2"-14" [50.8mm-355.6mm]

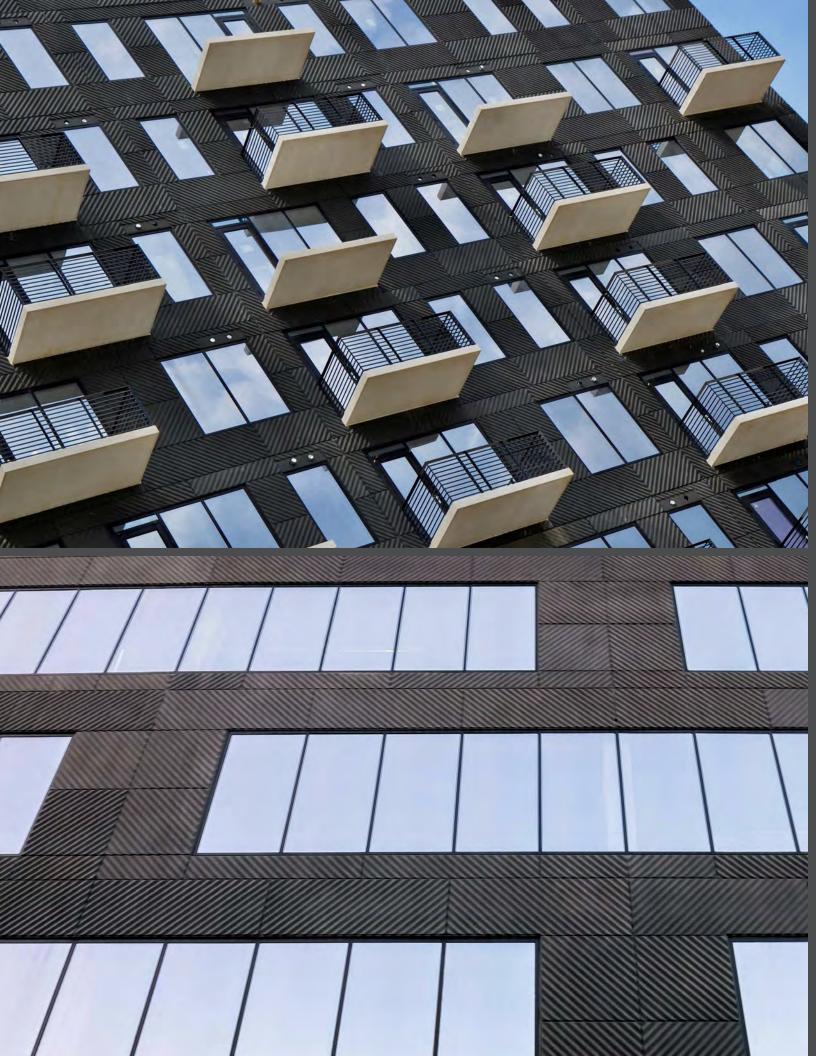
#721 Duxberry

½" [12.7mm] [12.7mm] [12.7mm]

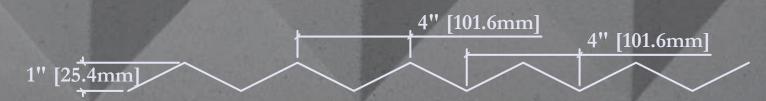


#722 Boat Ramp

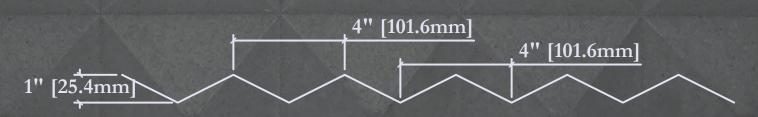




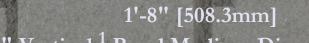
#723 Pyramids In



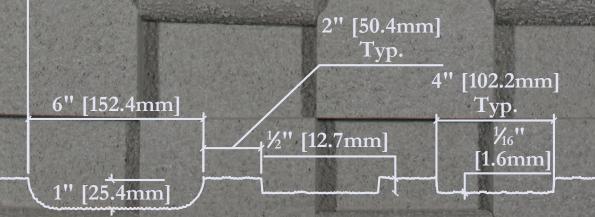
#724 Pyramids Out



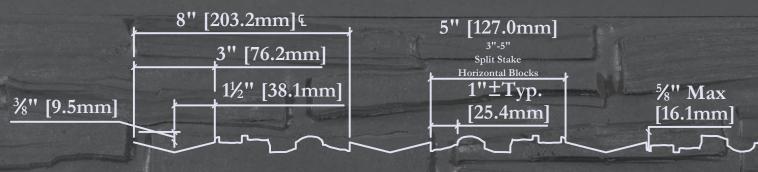
#738 Holbrook



4" Vertical ½ Bond Medium Dimple Texture



#739 Norwell

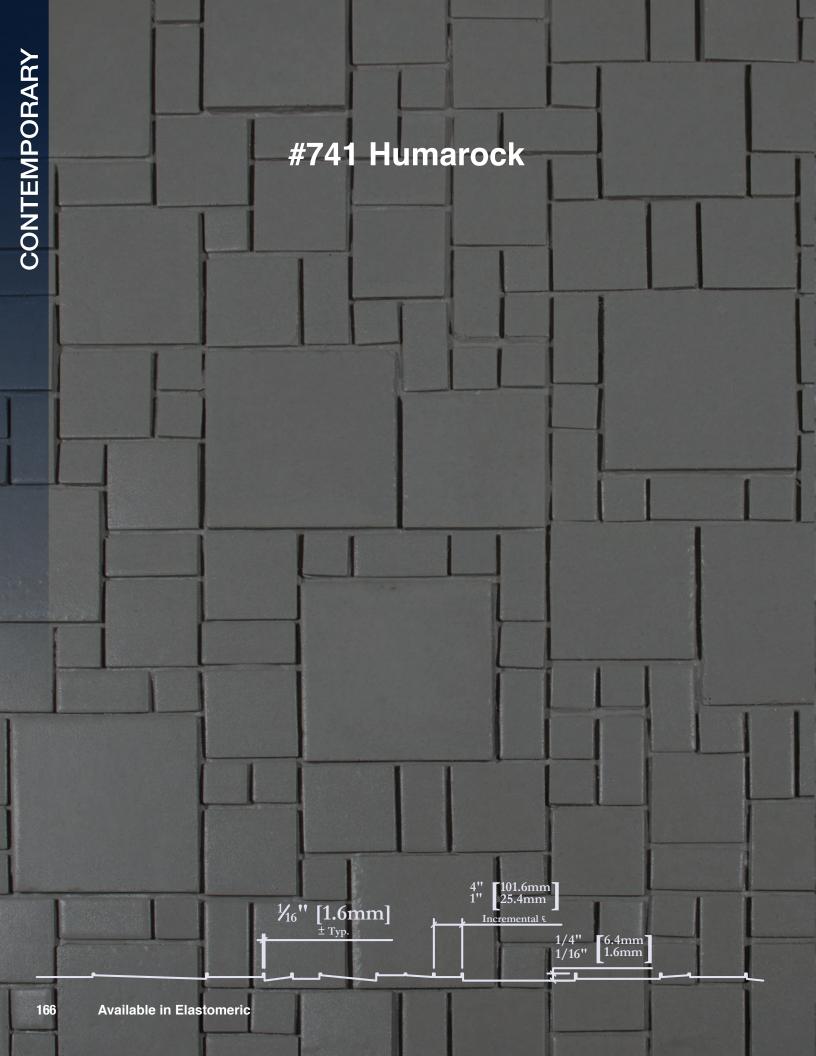


#740 Brocton

3" Vertical $\frac{1}{2}$ Bond 8" Horizontal Pattern

6"[©] [152.4mm] ³/4"± [18.6mm]

Weathered Slate Texture



#742 Shrewsbury

RANDOM ROUGH TEXTURE

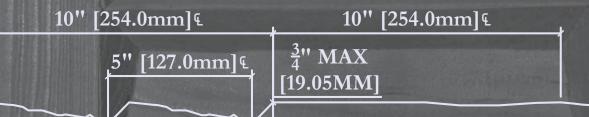
1" [25.4mm] MAX

10" [254.0mm] ٤

#743 Rockland

10" [254.0mm] \quad \qua

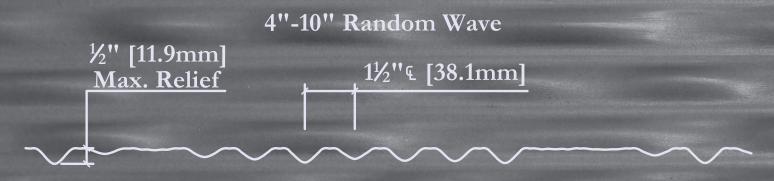
#744 Wrentham



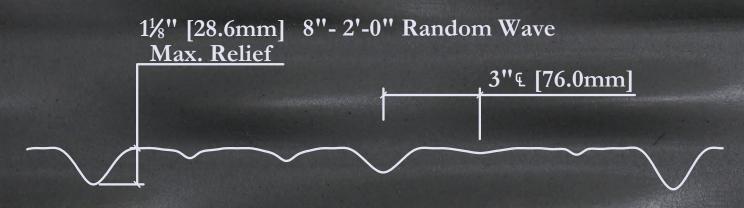
#745 Harwich

½" [12.7mm] ½" [12.8mm]

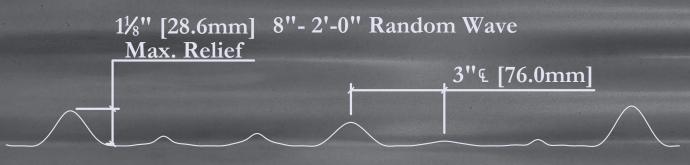
#746 Wayland



#747 Wellesley



#748 Watertown



#749 Athol



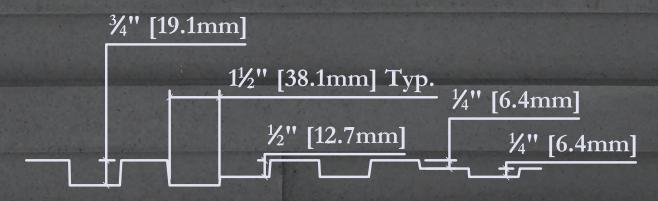
³/₄" [19.7mm]

-R1'-3⁵/₁₆" [R388.4mm]

#750 Becket

 $\begin{vmatrix} 1/2 & 1 \\ \frac{1}{2} & \frac{1}{2} \\ \frac{1}{2} \\ \frac{1}{2} & \frac{1}{2} \\ \frac{$

#752 Quincy





#753 Lunenburg



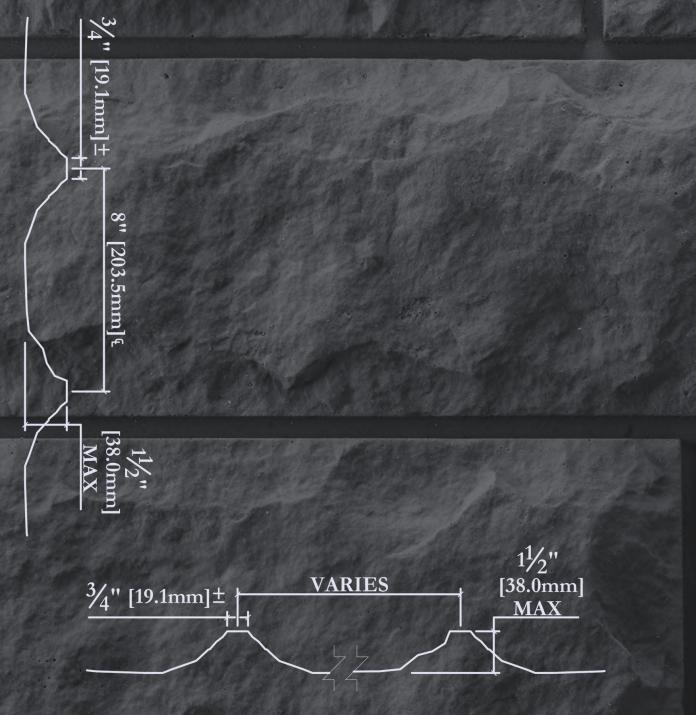
`.060 HIPS Formliner

#888 9" Quarry Stone





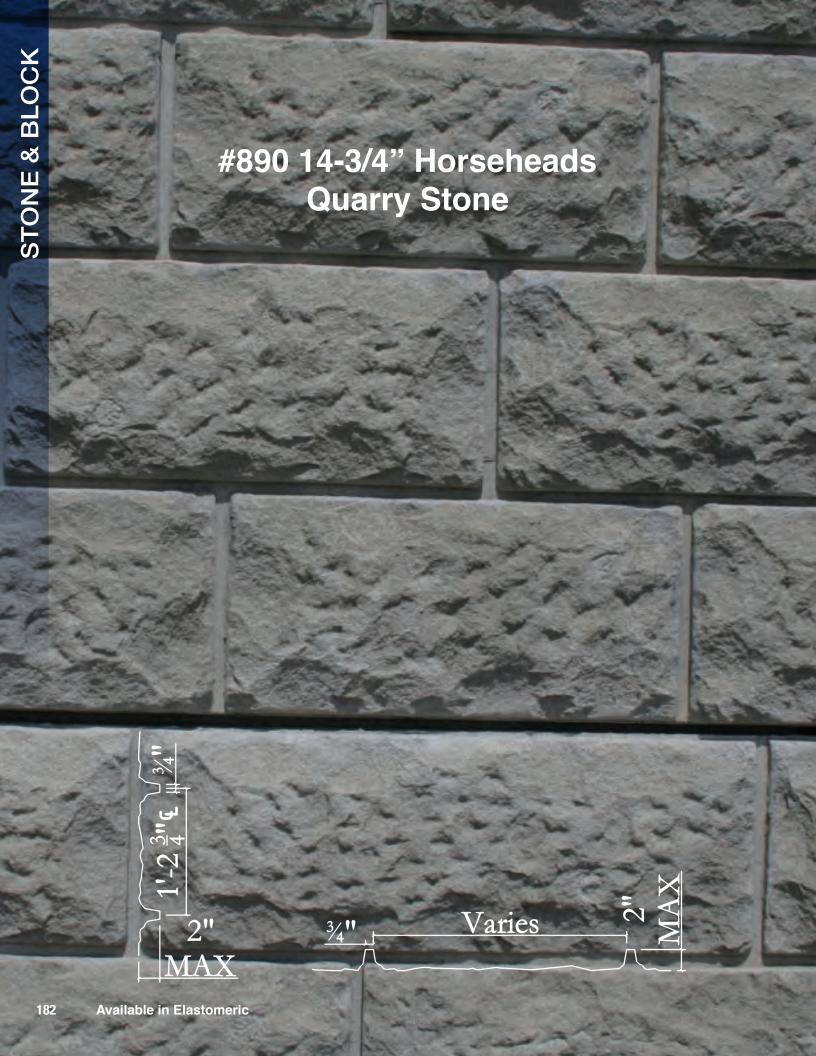
#889 8" Quarry Stone









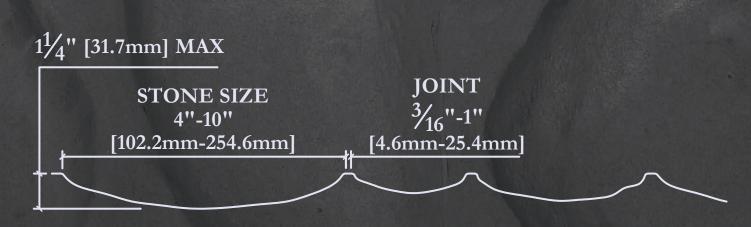


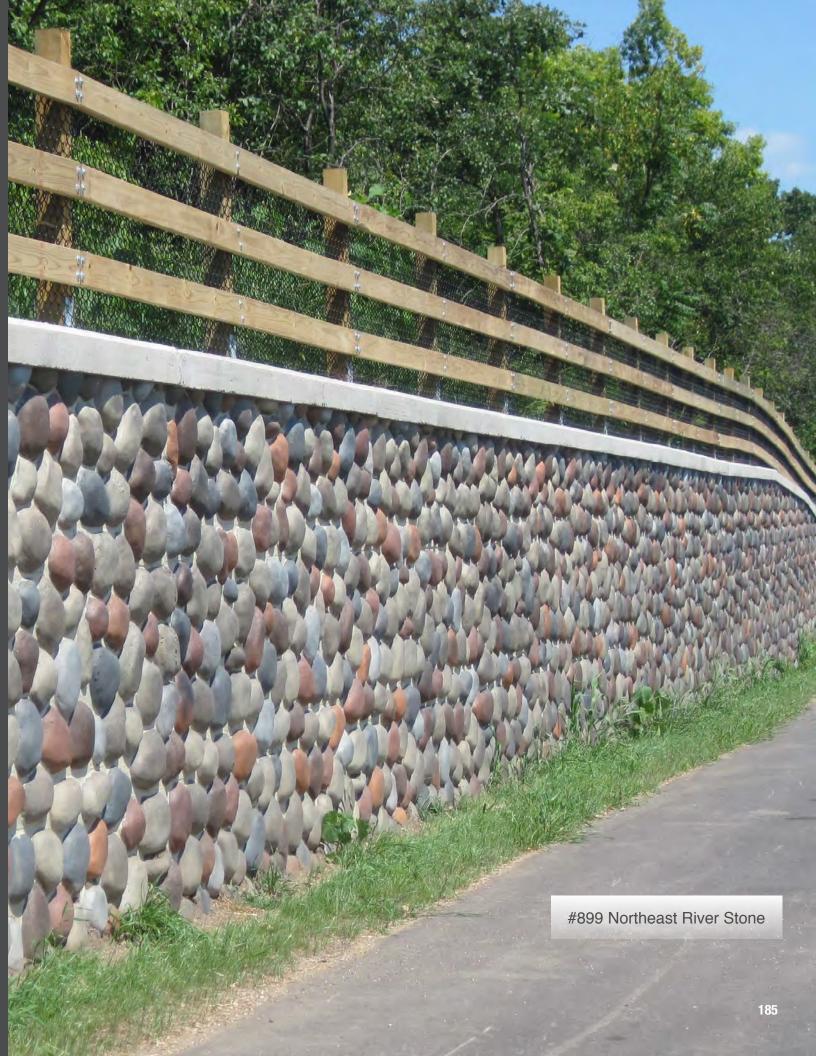
#891A 2-1/4" Riverstone



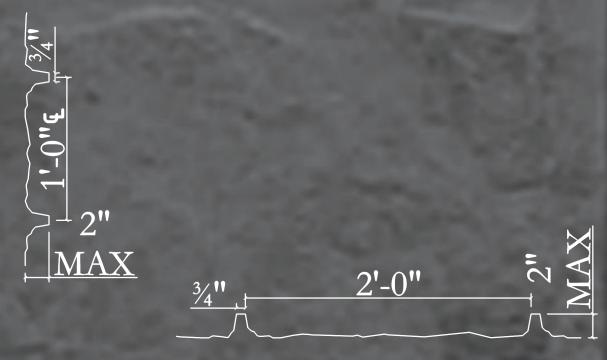
STONE SIZE 4"-10" [102.2mm-254.6mm] JOINT ³/₁₆"-1" [4.6mm-25.4mm]

#891C 1-1/4" Riverstone

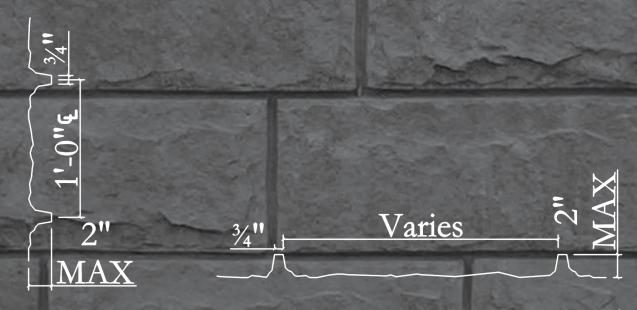




#892A 12" Quarry Stone Half Running Bond



#892B 12" Quarry Stone Random Bond





#893 14" Quarry Stone

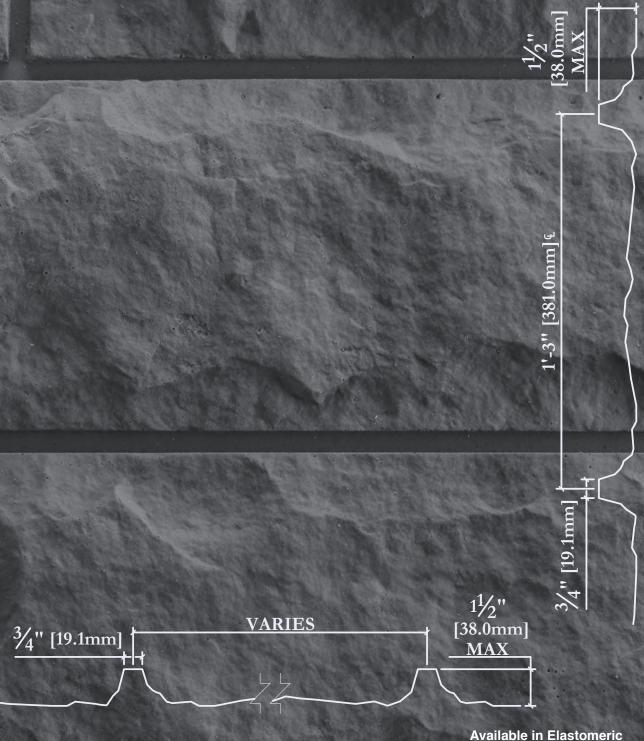
VARIES



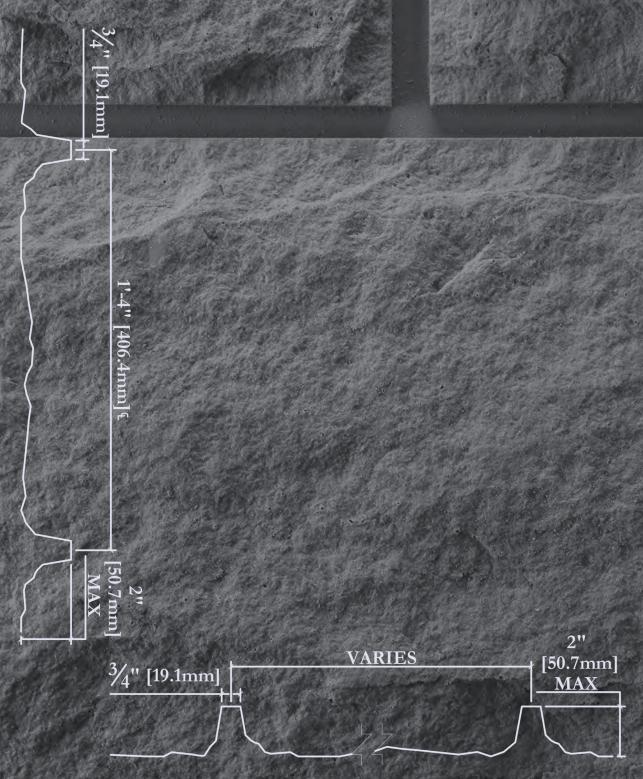




#893A 15" Custom Quarry Stone



#894 16" Quarry Stone

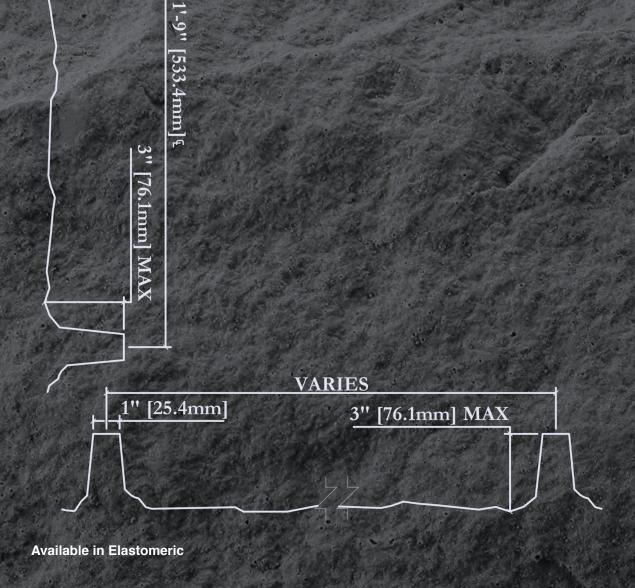




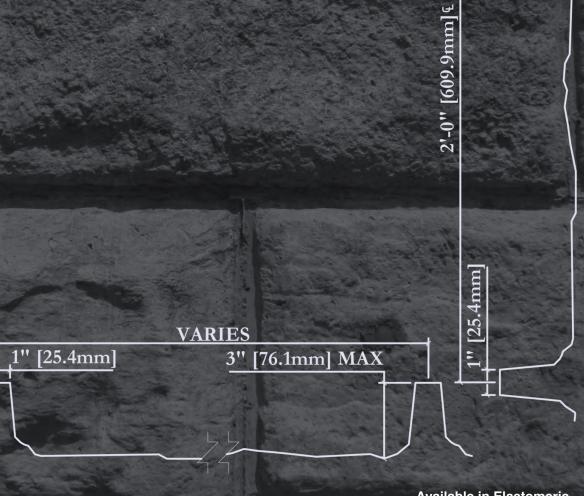


1" [25.4mm]

#895 21" Quarry Stone

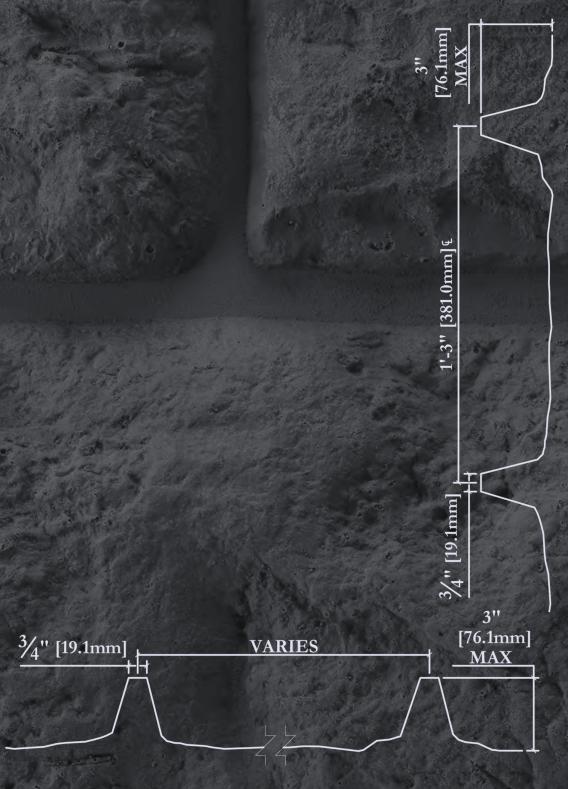


#896 24" Quarry Stone



3" [76.1mm] MAX

#897B 14-3/4" Rustic Quarried 3"



#898 Rustic Ashlar Stone

VARIES,

1¹/₄" [32.0mm] MAX



#898A 3/4" Relief Rustic Ashlar Stone

VARIES

#899 Northeast Riverstone

3/4" [19.1mm] MAX

STONE SIZE
6"-18"
[153.0mm-457.8mm]

JOINT 3/₁₆"-1" [4.6mm-25.4mm]

#900 2"x8" Split Block



#901A 8"x16" Split Block (Concave)



#901B 8"x16" Split Block (Raked)



#901C 8"x16" Split Block Heavy Relief (Concave)



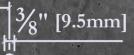




#903 8"x8" Split Block



8" [203.2mm] ٤





#904 1-1/2" Ashlar Stone

3/4" [19.1mm]

1½" [37.9mm] MAX

#904A 3/4" Ashlar Stone

³/₄" [19.1mm]

³/₄" [18.9mm] MAX

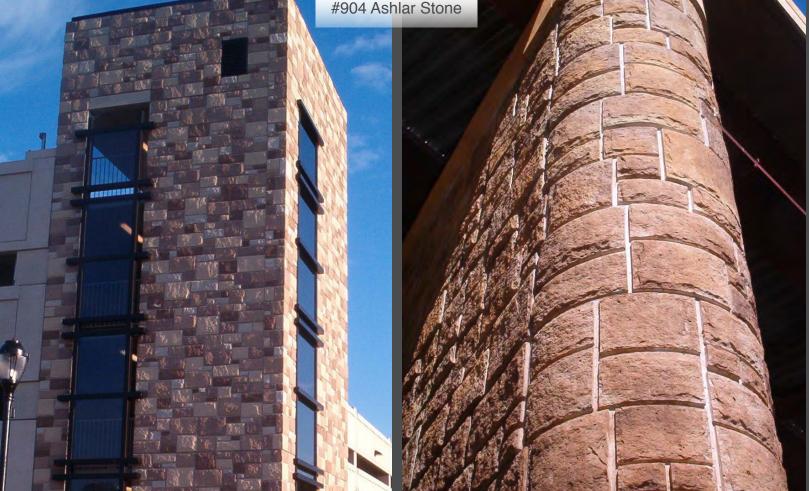


#905 Small Aged Ashlar Stone

³/₄" [19.1mm]

1¹/₄" [31.6mm] MAX





#906 Ashlar Stone Heavy Cut



1" [25.3mm]

#909 Westmoreland Drystack





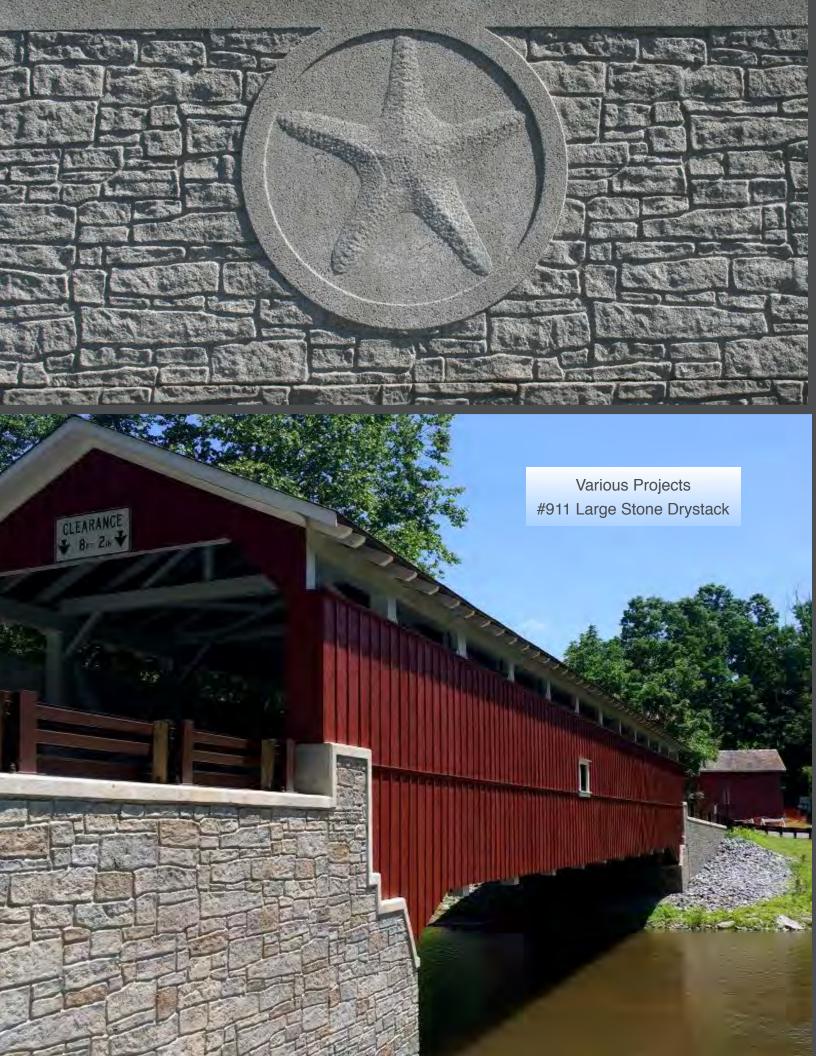
#910A Median Barrier Drystack

Varies Zaries Zaries



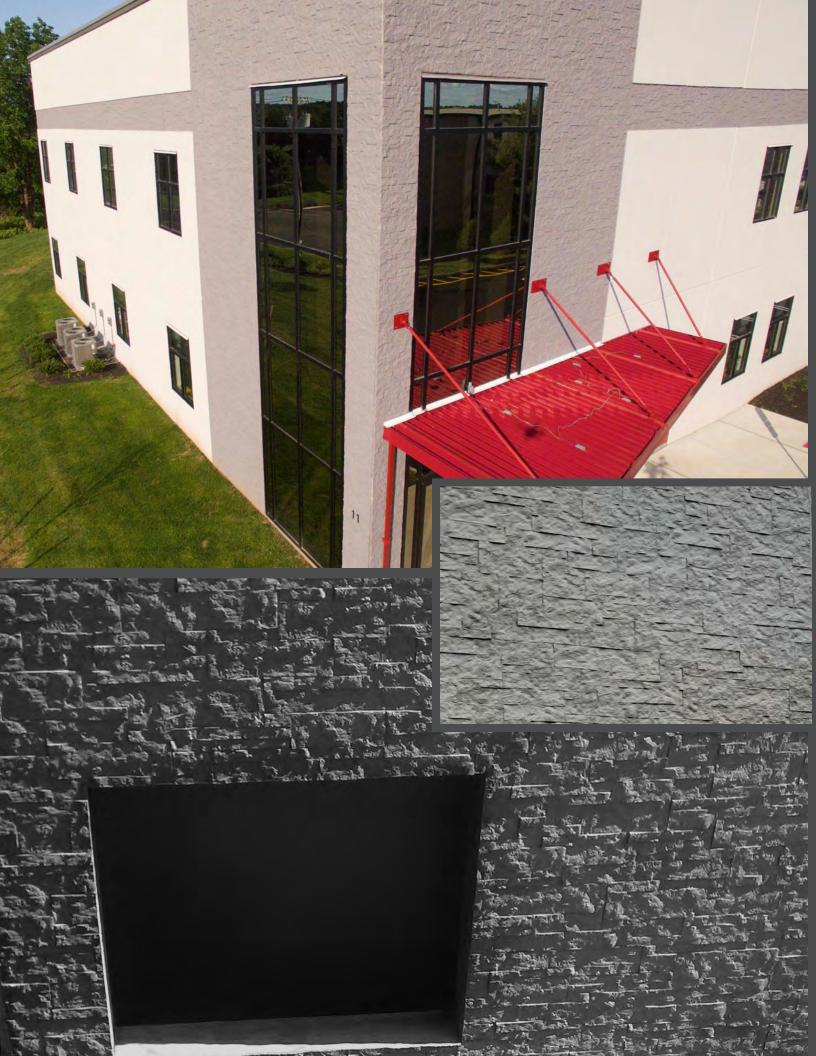
#910B Median Barrier Drystack

Varies
Varies
Varies



#911A Large Stone Drystack

1" [25.4mm] MAX VARIES



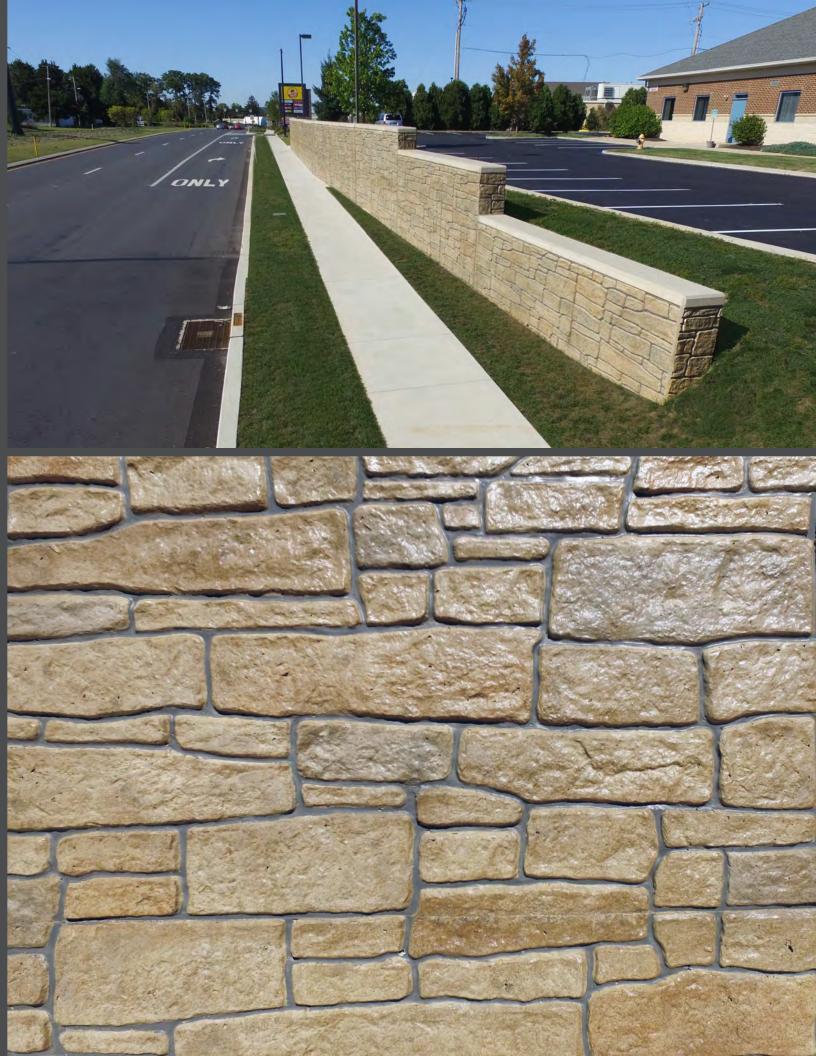
#911B Large Stone Drystack

1½" [38.1mm] MAX

VARIES

#9110 Large Stone Ohio Drystack





#912 Valley Forge Fieldstone

1½" [38.1mm] MAX

VARIES

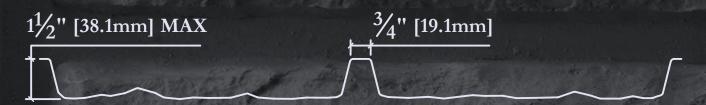


#912A Valley Forge Fieldstone 3/4" Relief

3/4" [19.1mm] MAX

VARIES

#913 New York DOT Ashlar



#914 Small Aged Ashlar Stonewith Modified Thin Joints

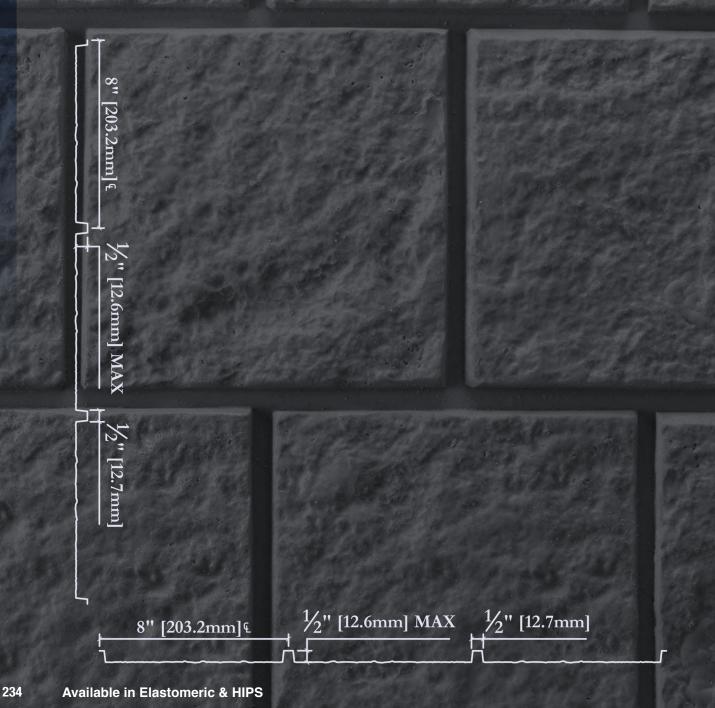
⁵/₁₆" [7.9mm]

1¹/₄" [31.6mm] MAX

#916 Small Rustic Ashlar

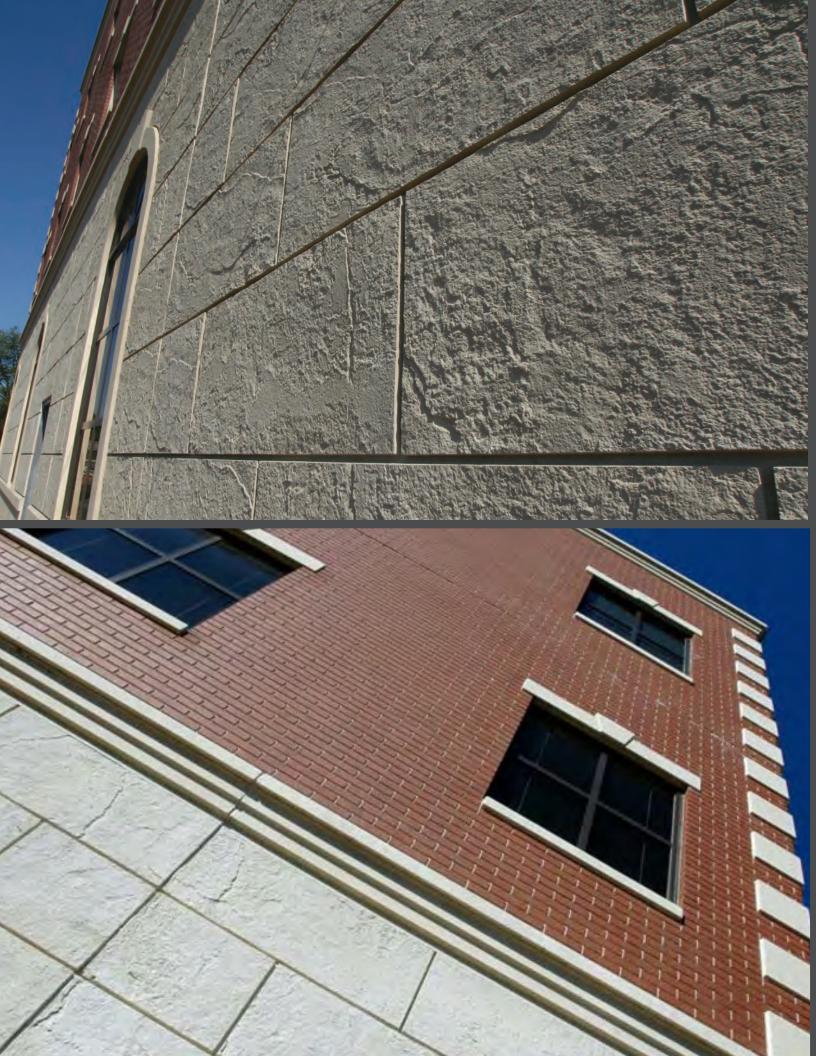
³/₄" [19.1mm] MAX

#917 8"x8" Split Block Running Bond

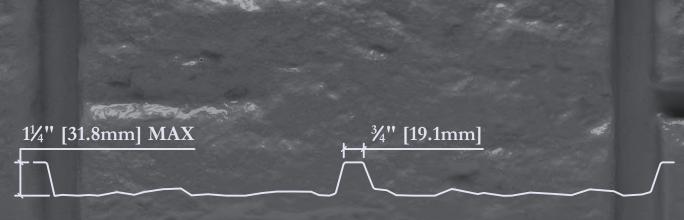


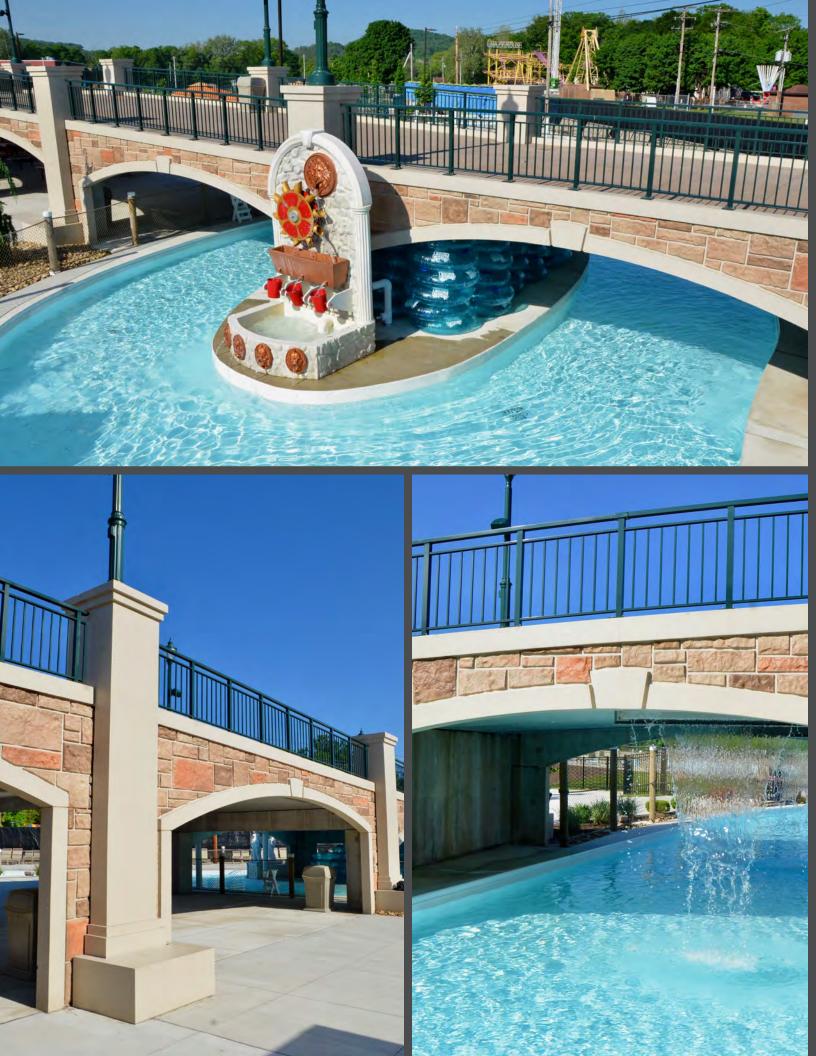
#918 12"x24" Split Limestone Running Bond





#919 Weathered Cut Ashlar



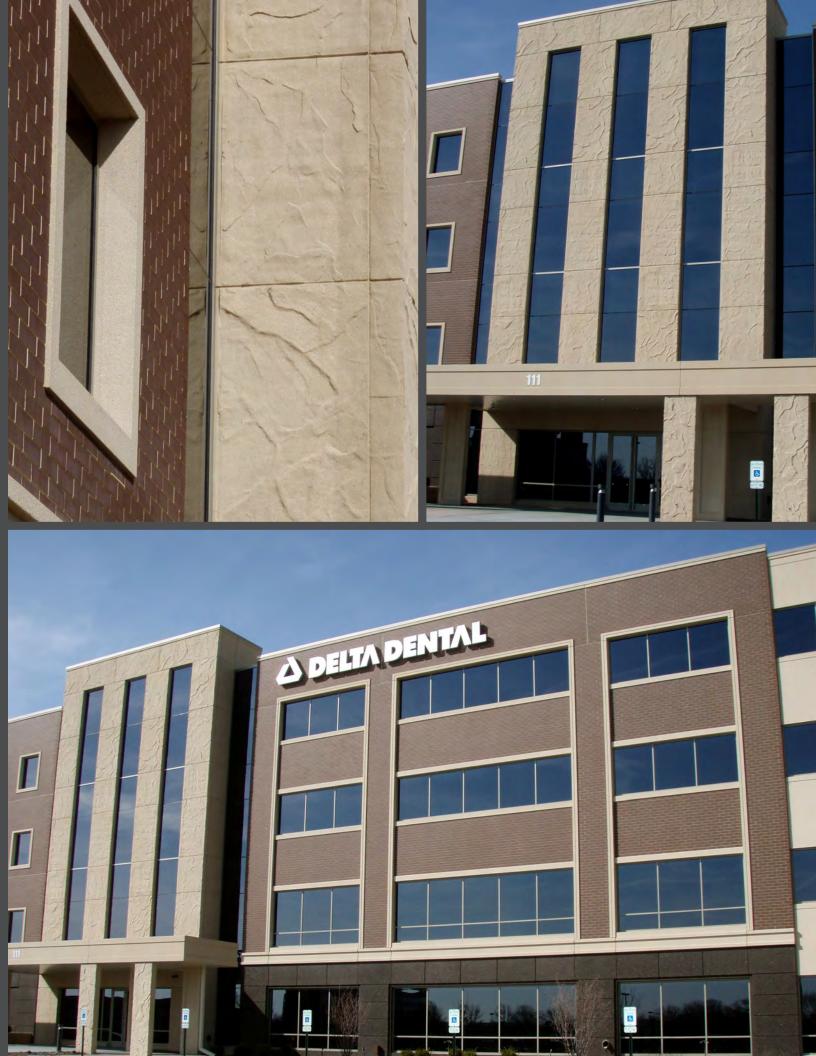


#921 Split Slate

½" [6.3mm] MAX

#922 Cleaved Limestone

½" [12.7mm] MAX



#927 Atomic Ashlar

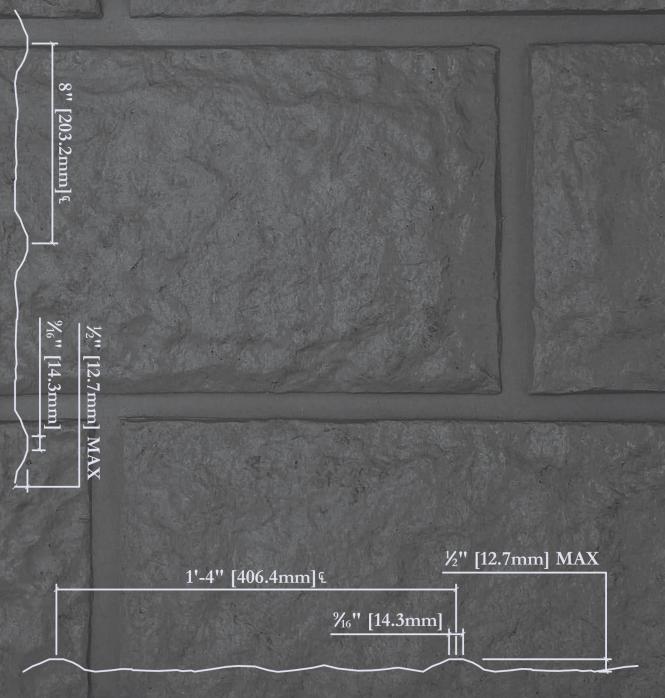
½" [12.7mm] TYP

1½" [38.1mm] MAX

#928 Slump Stone



#929 8"x16" Hand Chiseled Block



#932 Random Coursed Ashlar

STONE HEIGHT

½" [12.7mm] MAX

2" [50.8mm] 4" [101.6mm]

STONE LENGTH 10"-24"

6" [152.4mm]

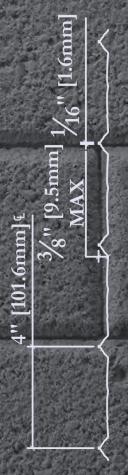
[254mm-609.6mm]

1/2" [12.7mm]

#933 Ledgestone Drystack

1⁹/₁₆" [38.9mm] <u>MAX</u>





³/₈" [9.5mm] MAX

7⁷/₈" [200.0mm][©]

½" [1.6mm]

#935 Castle Stone



#936A 3/8" Split Limestone

3/8" [9.5mm] MAX

#936B 3/4" Split Limestone

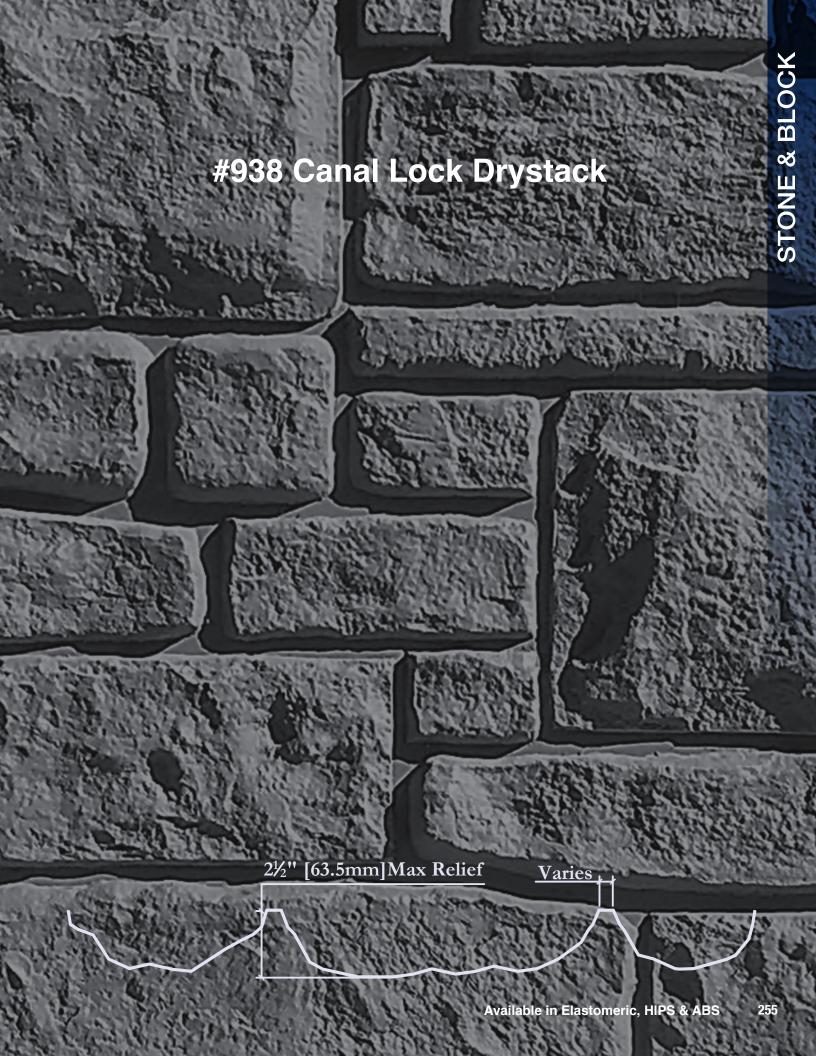
³/₄" [19.0mm] MAX.

#937 Mauch Chunk Drystack

¾" [19.0mm] MAX

VARIES







#939 Manassas

2" [50.8mm] MAX

VARIES VARIES

258

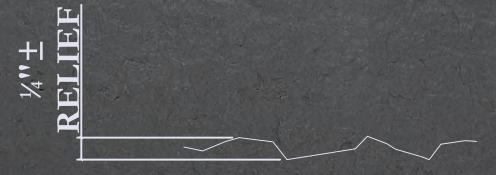
Available in Elastomeric

#940 Winnepeg Quarry Stone HORIZONTAL ½" [6.4mm] TYP 7/8" [22.2mm]

#941 Pompano Ashlar



#942 Ranger Split Stone



#943 3/4" Drystack

¾" [19.1mm] <u>MAX</u>

Available in Elastomeric, HIPS & ABS

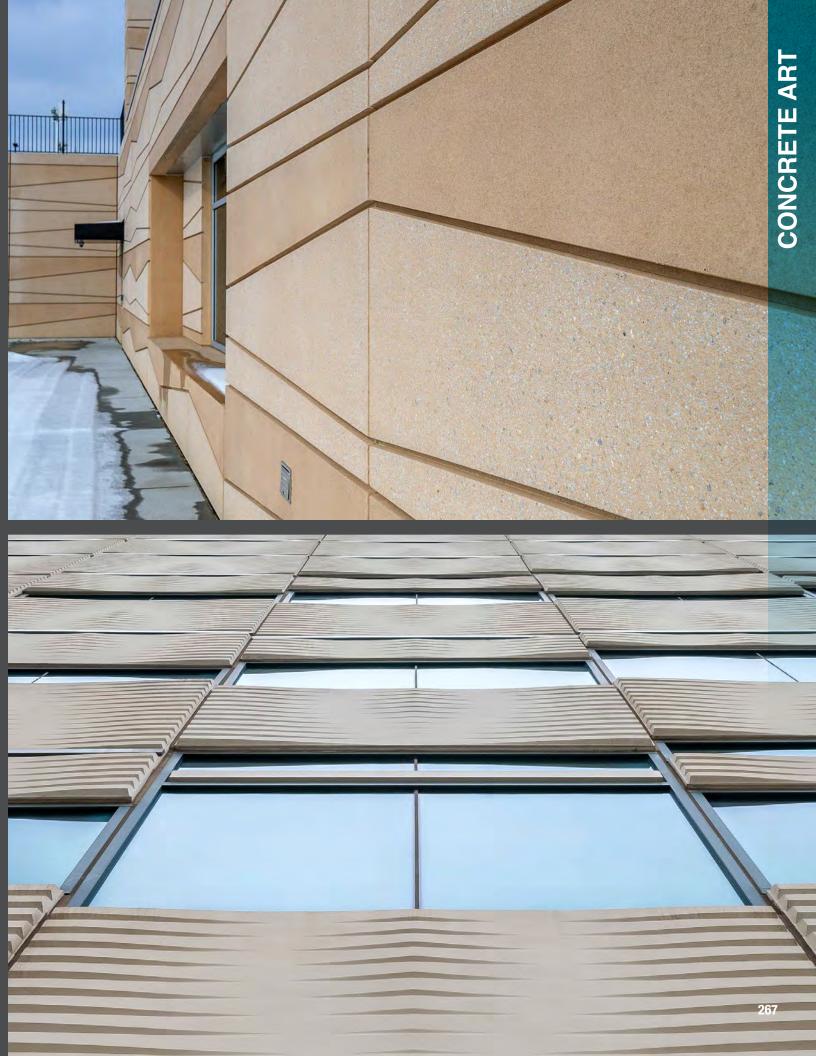
Available in Elastomeric & HIPS







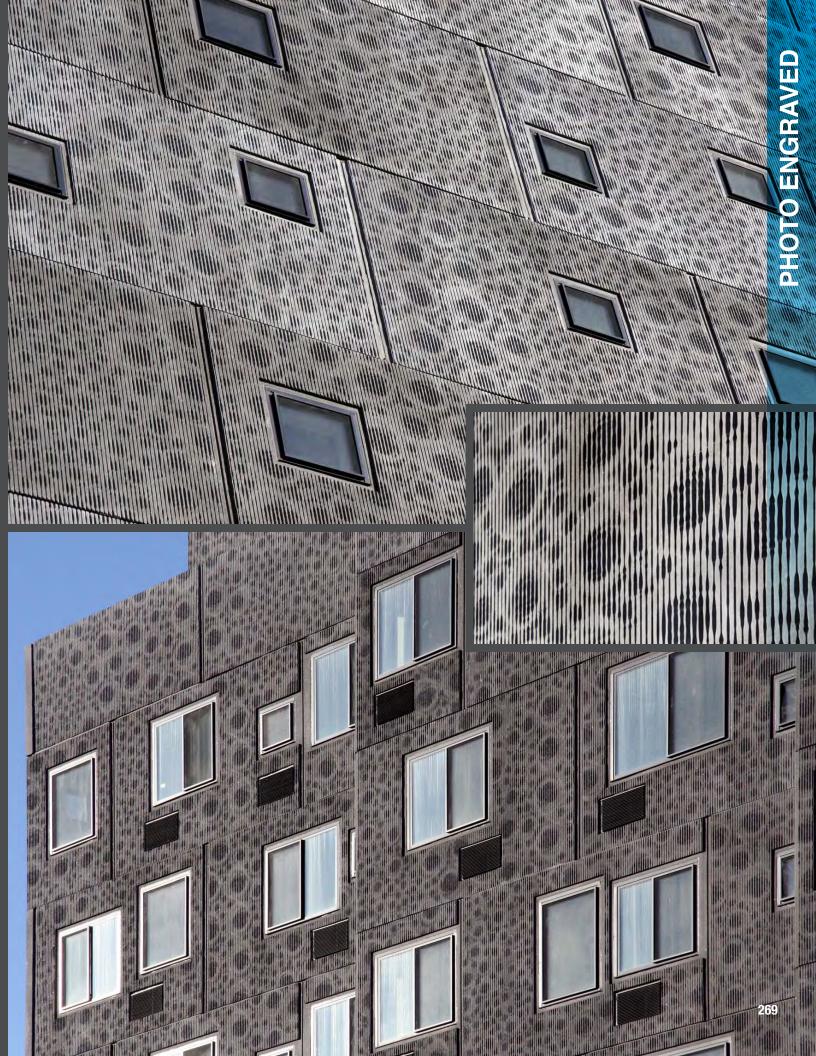


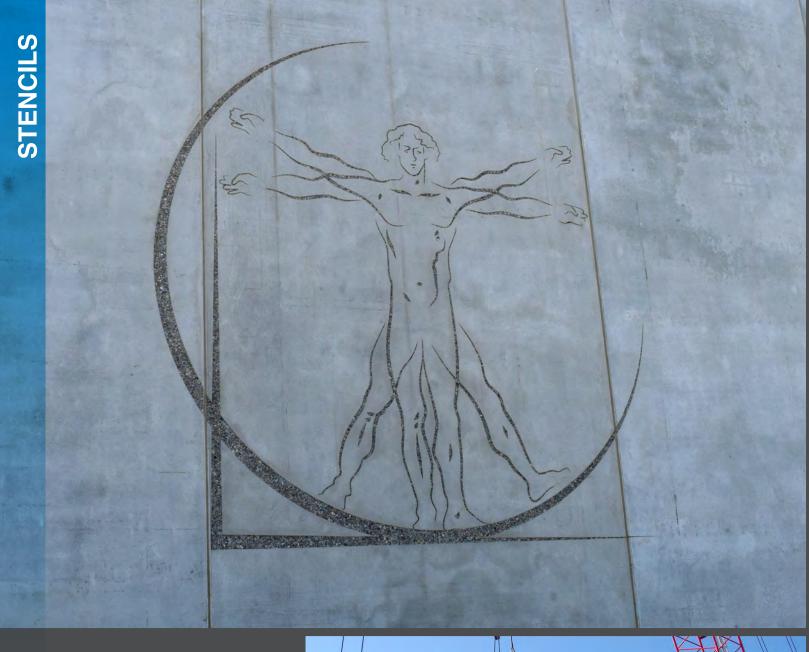




Architectural Polymers photo engraved form liners allow you to incorporate unique and beautiful aesthetics in your cast-in-place and precast concrete projects. Nearly any image or photograph can be transferred to an elastomeric form liner to create an intricate surface pattern. The finished product will visually transform based on the lighting and perspective, creating an evocative experience for the viewer.

Photo engraved form liners not only create beautiful results; they are also easy-to-use and environmentally friendly. These reusable form liners minimize the amount of waste created with retarder photo paper. Flexible material helps reduce additional costs on repetitive panel projects. Utilize Architectural Polymers photo engraved form liners in your next sound wall, building art, memorial or park concrete project.





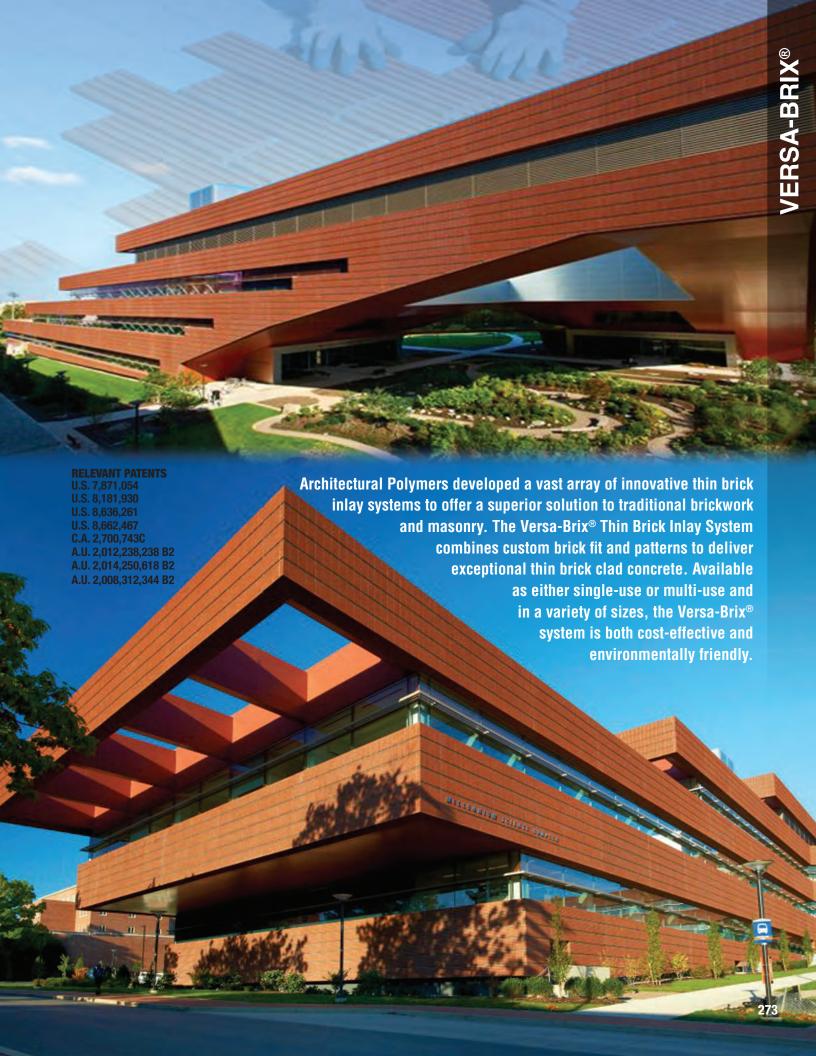
Architectural Polymers single-use HIPS plastic can be machined to create custom stencils for concrete.

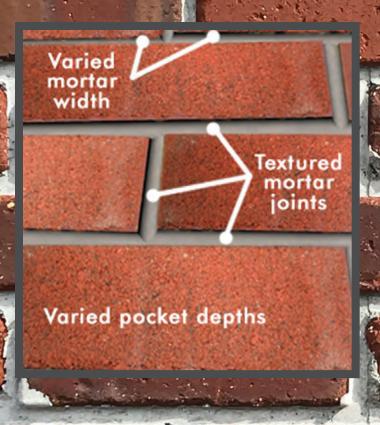
Sandblasting the open areas of the stencil exposes the aggregate in the concrete to create a unique effect.











Designed for antique aesthetics or historically-sensitive projects,
Architectural Polymers Versa-Brix®
Antique Classic thin brick inlay systems solve the problem of 2-dimensional precast concrete wall systems with unrealistic mortar joints. Versa-Brix®
Antique Classic thin brick form liners feature varied mortar width, textured mortar joints and varied pocket depths to create the look of antique brick.
Versa-Brix® Antique Classic thin brick inlay systems are available in single-use and multi-use options serving the tilt-up and precast industries.

VERSA-BRIX® Antique Classic Multi-Use & Single-Use Form Liners

"ANTIQUING" TILT-UP & PRECAST CONCRETE PANELS

- Easy Assembly
- Concave Mortar Joints
- Varied Mortar Width
- Seamless Overlap of Edges
- Made from Recycled Content
- Great for Restoration or Historically Sensitive Projects





REPLICATE HISTORIC MASONRY IN TILT-UP & PRECAST THIN BRICK CLAD CONCRETE PANELS

VERSA-BRIX® Grapevine Multi-Use & Single-Use Form Liners

- Seamless Overlap from Sheet to Sheet
- Uneven/Varied Depth Groove
- Made from Recycled Content
- Snug Brick Fit
- Accessories Available
- Easy Assembly

Versa-Brix® Grapevine thin brick inlay system features uneven, varied groove depths and snug fitting brick pockets.

Versa-Brix® Grapevine is designed and manufactured to replicate historic masonry-style architecture and is available in multi-use or single-use.



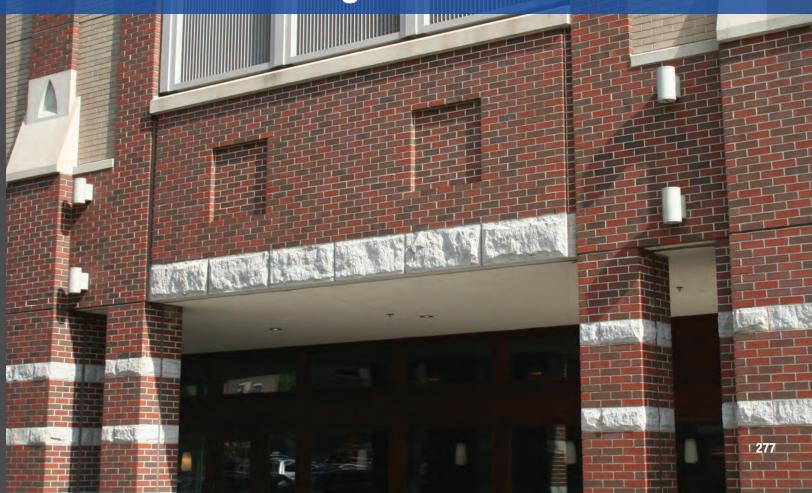


Architectural Polymers has teamed up with various thin stone and block manufacturers to offer architects, owners and precasters a method for casting thin masonry products into precast concrete building systems.

Versa-Brix® Versa Block is custom manufactured for thin stone and block.

Available in multi-use or single-use, Versa-Brix® Versa Block can be easily combined with the Versa-Brix® M or Versa-Brix® S thin brick systems to create stunning accents for historically sensitive projects.

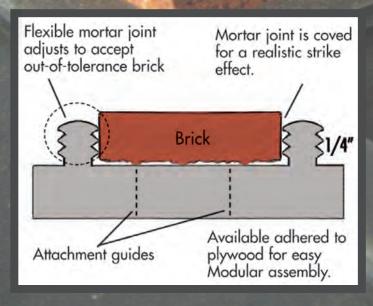
VERSA-BRIX® Versa Block Multi-Use & Single-Use



Best suited for large square footage and repetitive precast thin brick inlay projects:

- Office Buildings
- Parking Garages
- Box Buildings
- Stadiums
- Sound Walls
- Condominiums

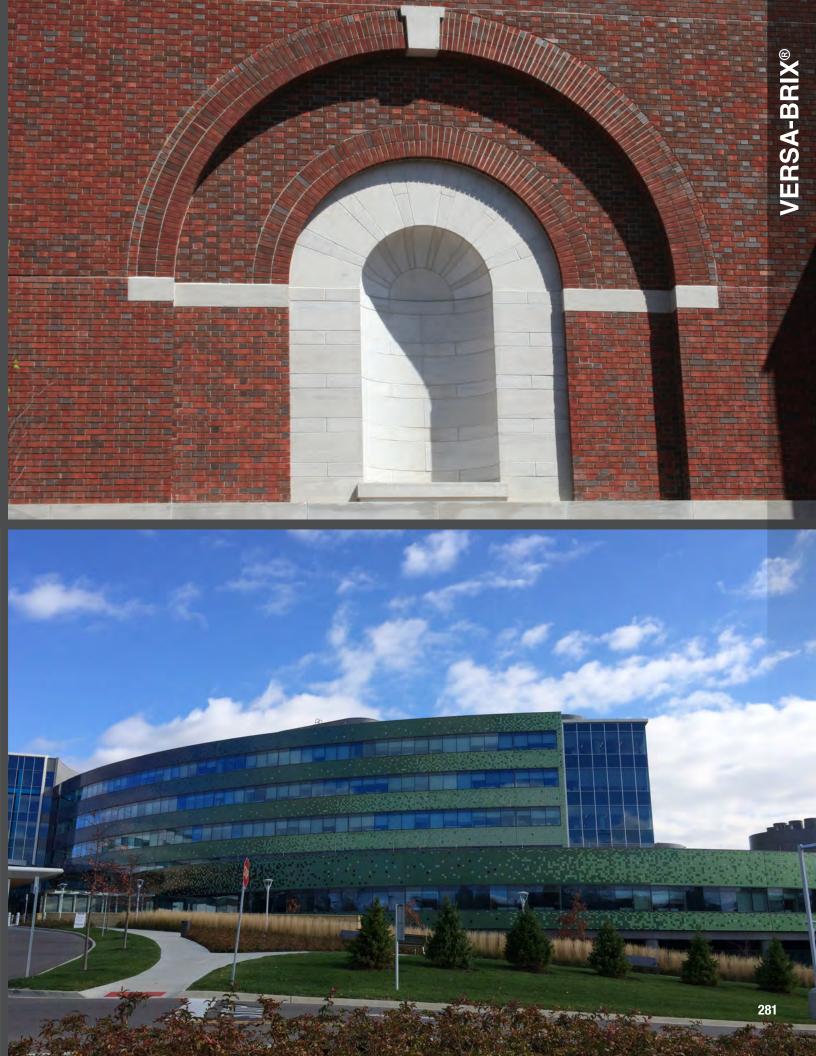
VERSA-BRIX® M



Architectural Polymers Versa-Brix® M is a high reuse solution. Quick delivery, easy forming and minimal cleanup give Versa-Brix® M a low cost advantage that benefits the precast concrete producer. Versa-Brix® M can be formed into any pattern imaginable and allows the use of all types of thin brick from the high quality thin brick brands Architectural Polymers carries.







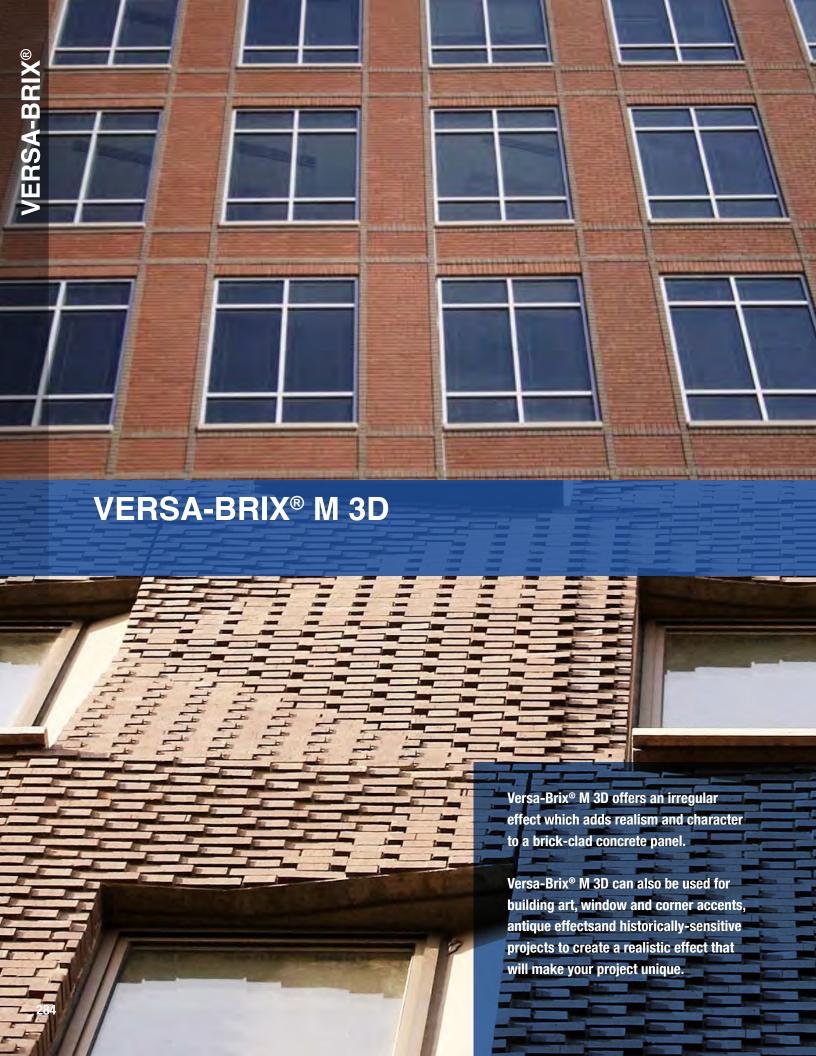


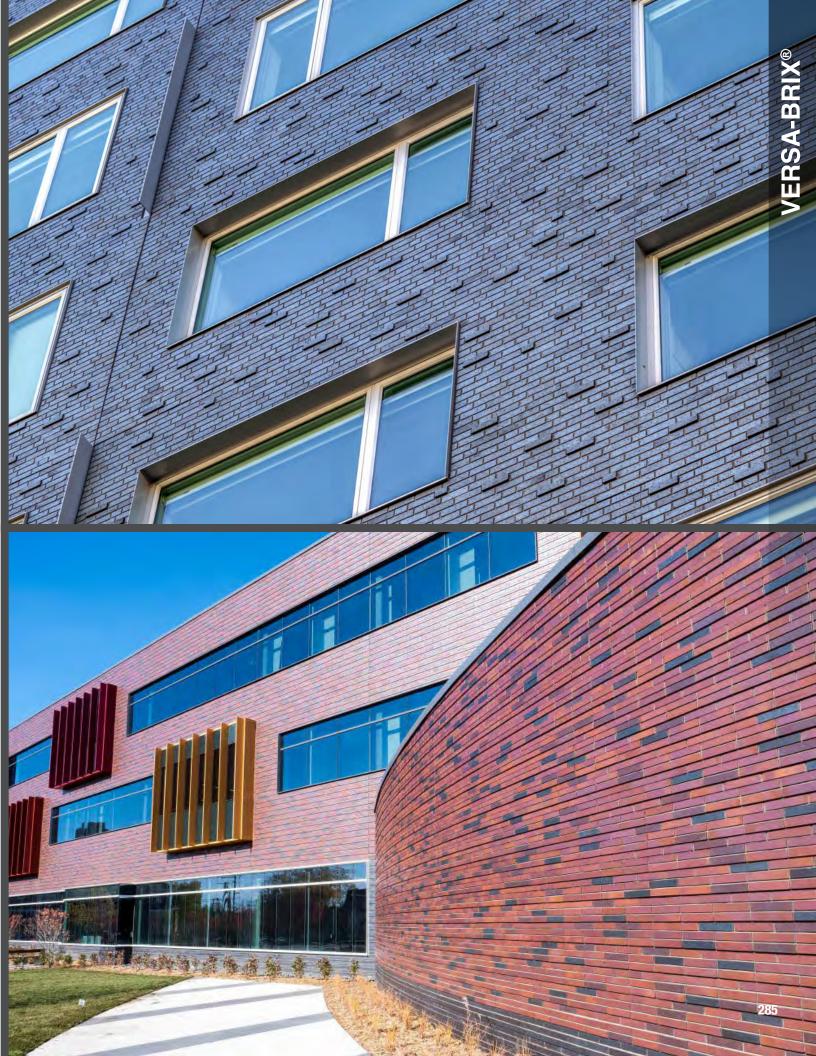
VERSA-BRIX® Vertical Multi-Use Form Liners

Developed to solve the high-cost, labor-intensive vertical casting of thin brick, Versa-Brix® Vertical thin brick inlay system is an easy-to-use, less expensive option for cast-in-place and vertical casting. Versa-Brix® Vertical is a green building product, reusable up to 50 times and can be custom manufactured to serve the cast-in-place contractor and precaster.









VERSA-BRIX® S Single-Use Form Liners for Thin Brick



The Versa-Brix® S Single-Use thin brick inlay system is designed for Tilt-Up and Precast Concrete Projects. With 20+ brick patterns, the newest generation of this product will tightly fit your thin brick choice and reduce the clean-up time associated with plastic usage. Versa-Brix® S is available in a variety of family versions. Versa-Brix® S is recyclable and environmentally friendly for LEED® green building point acquisition.



Architectural Polymers® Versa-Brix® S thin brick inlay system has a flexible gasket that adjusts to variations in brick sizes. Offset brick in place nearly eliminate the need for grinding brick and cement paste cleanup. Versa-Brix® S is a green building product with fast delivery serving the tilt-up and precast industries.

THE BEST ECONOMICAL SOLUTION FOR TILT-UP & PRECAST PANELS

- Brick "Lock & Seals" in Place
- Sand Textured Mortar Joint
- Offset Pockets Create Authentic Brick Look
- Greatly Reduces Cement Paste Cleanup
- Easy Assembly
- Seamless Overlap from Sheet to Sheet
- Made from Recycled Content
- Accessories Available







Architectural Polymers supplies architects, owners, general contractors, and precast concrete producers with the highest quality thin brick from the top manufacturers. Endicott®, General Shale®, MetroBrick®, Röben® Tonbaustoffe, Summitville®, and Hebron® offer precision thin brick in an array of sizes, colors and textures for use with the Versa-Brix® family of products. The single-source system of thin brick, single- and multi-use thin brick inlay systems, service, and accessories reduces the time and cost to the customer.

*Note: Colors in this catalog are as accurate as printed representations can be. For final color selection, please refer to current actual color samples.

Estimating Data

Modular	6.86 pcs/sq.ft.	5.27#/sq.ft.	Modular Corner	4.50 pcs/lin.ft.	1.20# ea.
Closure	4.50 pcs/sq.ft.	5.26#/sq.ft.	Closure Corner	3.00 pcs/lin.ft.	2.00# ea.
Norman	4.57 pcs/sq.ft.	5.45#/sq.ft.	Norman Corner	4.57 pcs/lin.ft.	2.00# ea.
Utility	3.00 pcs/sq.ft.	5.90#/sq.ft.	Utility Corner	3.00 pcs/lin.ft.	2.10# ea.
Kingsize	4.80 pcs/sq.ft.	4.80#/sq.ft.	Kingsize Corner	4.00 pcs/lin.ft.	1.45# ea.
Roman	6.00 pcs/sq.ft.	4.68#/sq.ft.	Roman Corner	6.00 pcs/lin.ft.	0.80# ea.
Triple	2.25 pcs/sq.ft.	5.34#/sq.ft.	Triple Corner	1.50 pcs/lin.ft.	3.80# ea.

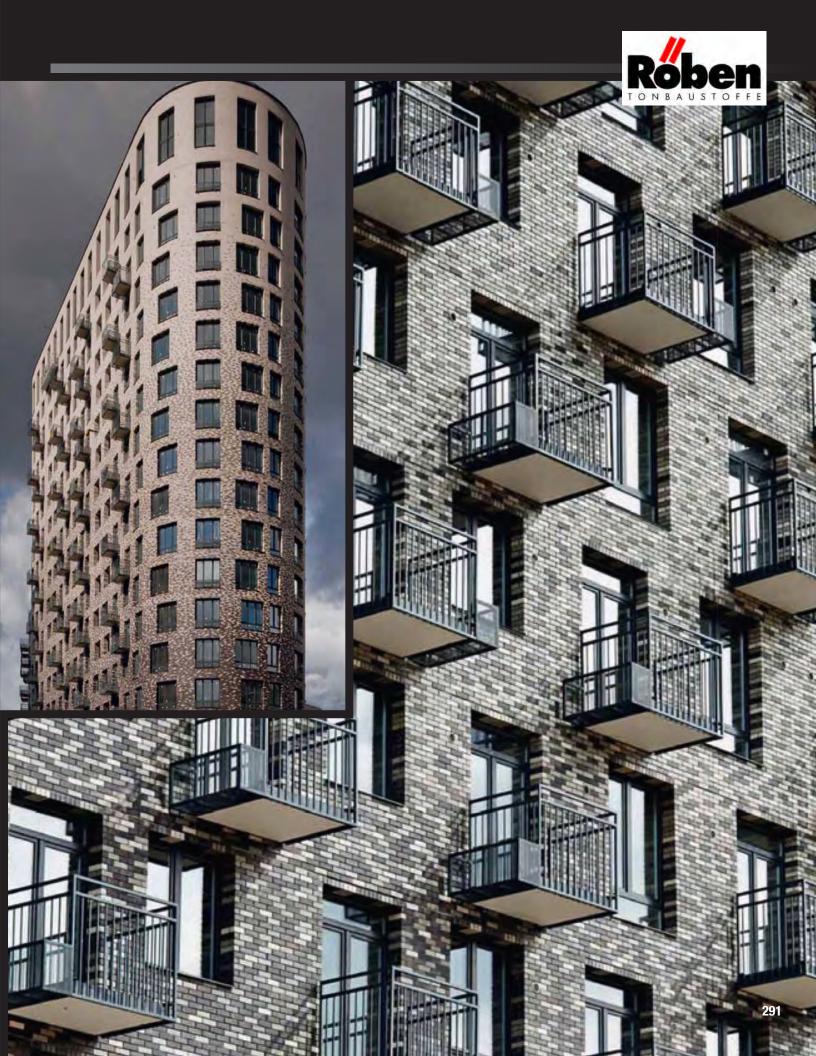
Thin Brick Accessories

Architectural Polymers provides a range of accessories to complement the thin brick and Versa-Brix® product lines.

MSW 1.0 brick wax is available in quart, gallon or 5 gallon containers. A thin coating of MSW 1.0 brick wax protects the face of the thin brick for precast, cast in place and tilt up concrete projects.

MCA 1.0 Construction Adhesive is used to adhere thin brick to plastic Form Liner. MCA 1.0 Construction Adhesive is available in either standard or inverted aerosol cans.



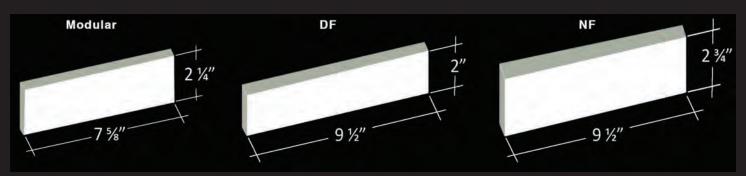




Test Results

Specification	Test	Standard	Röben
Efflorescence	ASTM C-67	None	None
Size	ASTM C-1088	Max. 1%	Meets the Standard
Warpage	ASTM C-1088	Max. 0.5%	Meets the Standard
Modulus of Rupture	ASTM C-67	250 lbs./sq.in.	>1,800 lbs./sq.in.
Absorption	ASTM C-67	Max. 6%	<3%
Freeze-Thaw	ASTM C-67	Min. 50 Cycles	Passed
Freeze-Thaw	ASTM C-666	300 Cycles	Passed 300 Cycles
Brick in Concrete	Procedure B		Meets the Standard
Pull Strength	ASTM E-488	Min. 150 psi	>235 psi
Chemical Resistance	ASTM C-650	Not Affected	Not Affected

Brick Sizes

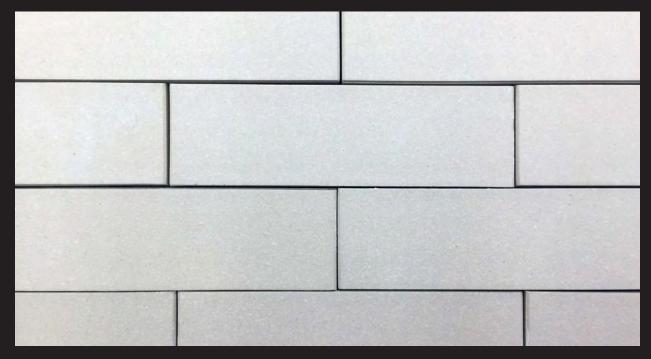


*Note: DF size available for Faro Black Smooth, Faro Grey Smooth and Oslo Smooth only.

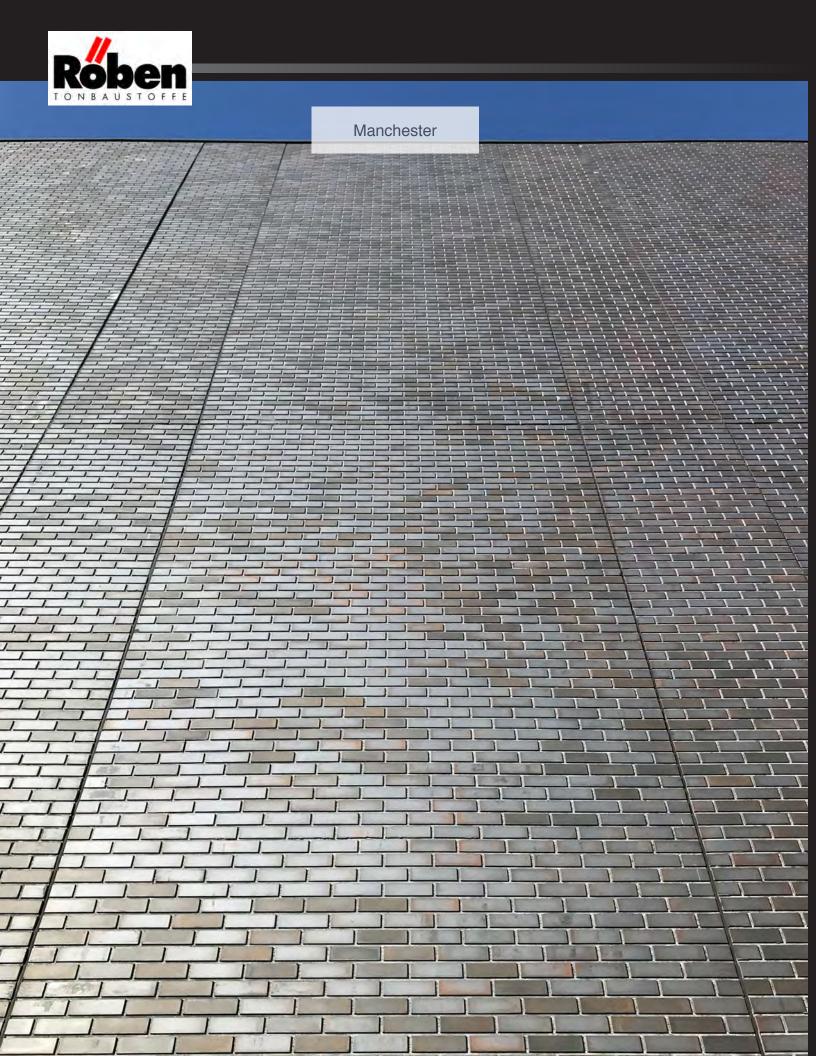




Manchester



Oslo Smooth

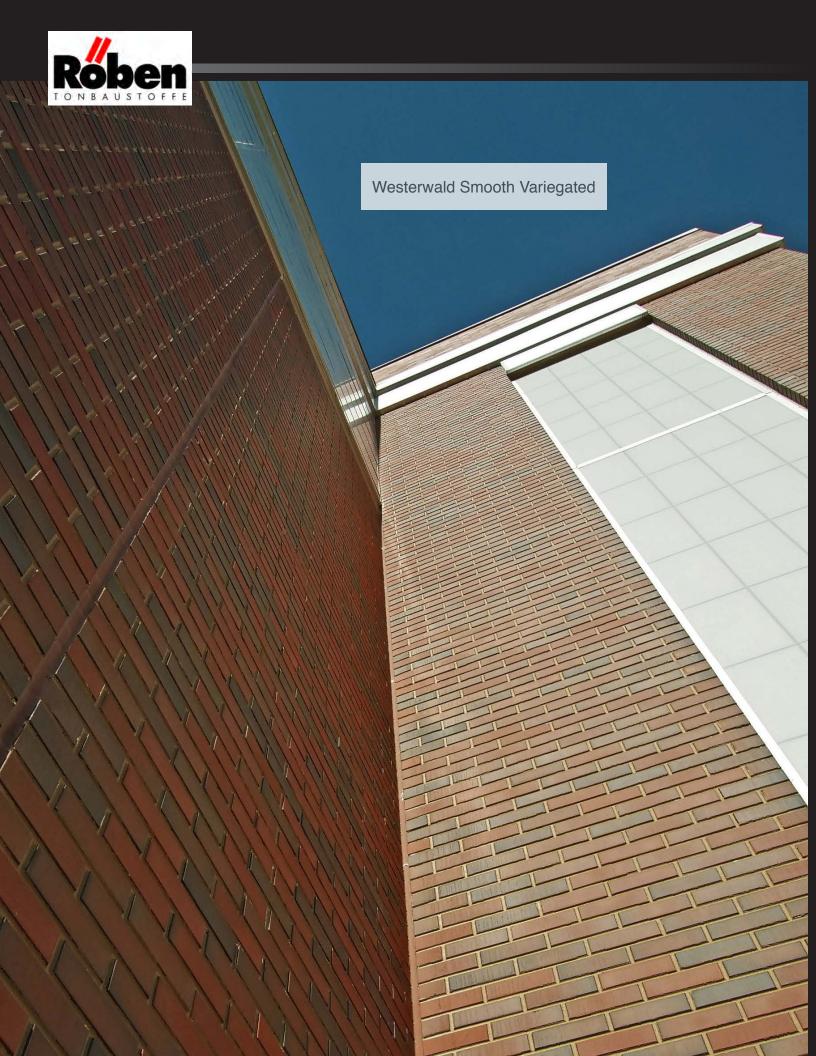




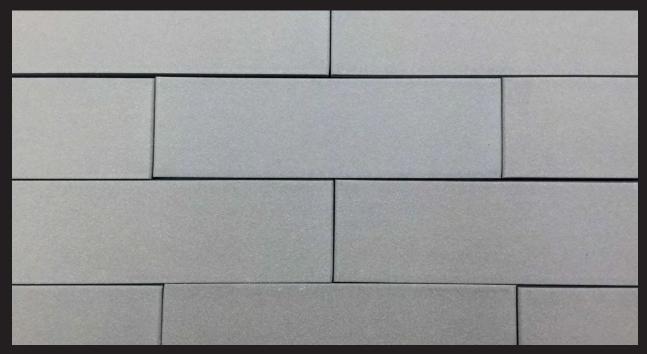


Westerwald Smooth Variegated

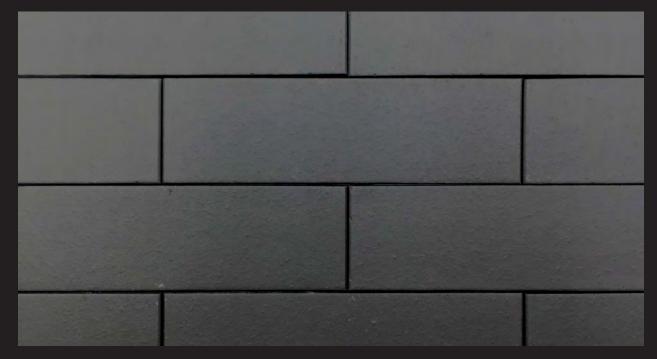








Faro Grey Smooth



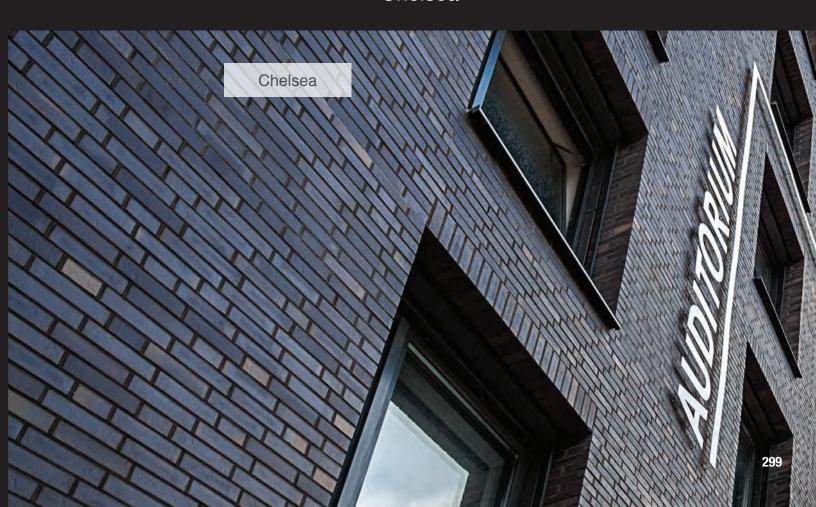
Faro Black Smooth

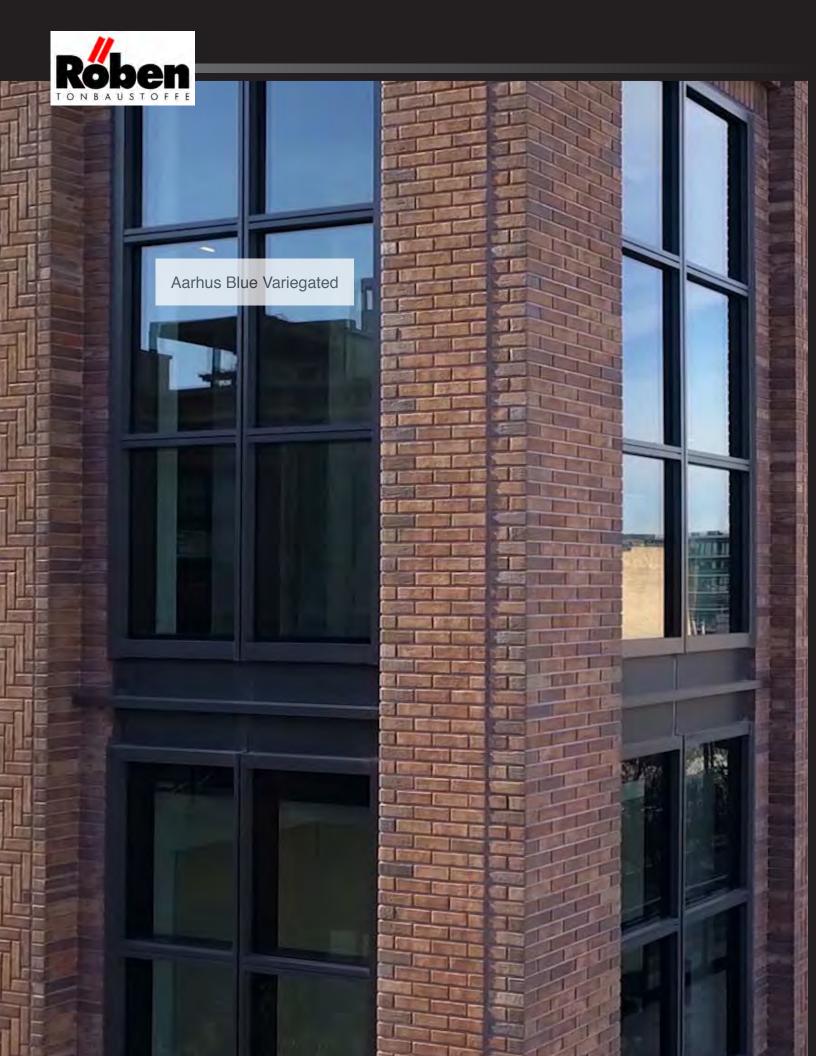






Chelsea







Tumbled Brick



Aarhus Blue Variegated



Aarhus Anthracite



Tumbled Brick



Aarhus Calais Variegated



Aarhus White Grey



Tumbled Brick



Aarhus Calais Waterstruck



Aarhus Pearl White



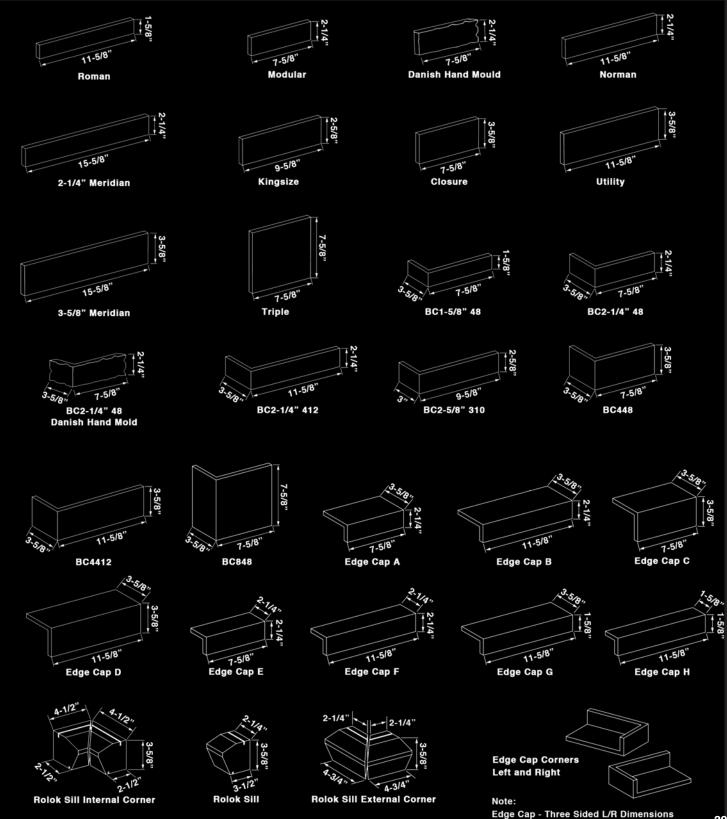
Brick Textures



Not all brick colors are available in all textures.
Contact Architectural Polymers for availability.



Brick Sizes

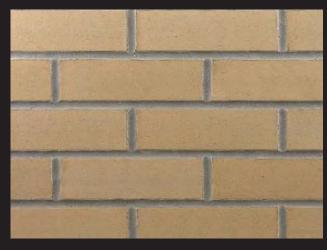


are the same as the Edge Caps shown.





Ivory Blend



Golden Buff



Light Sandstone

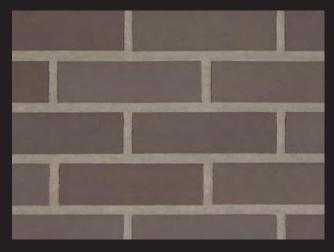


Buff Blend





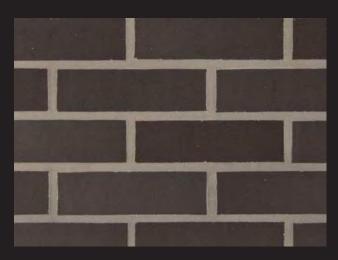
Light Grey Blend



Grey Blend

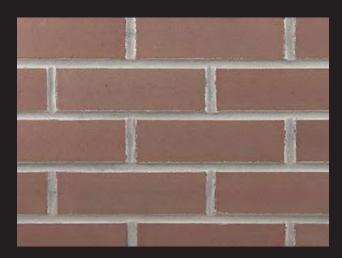


Dark Sandstone

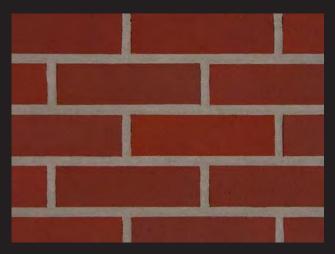


Manganese Brown

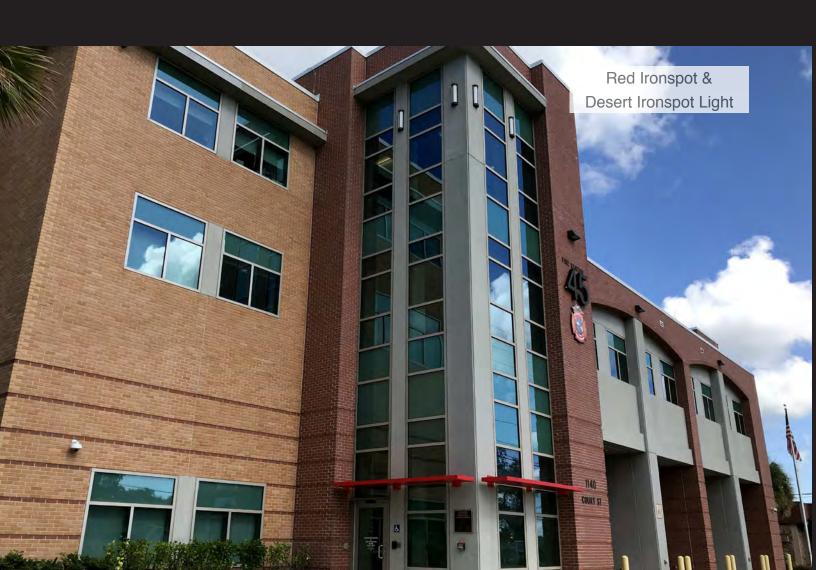




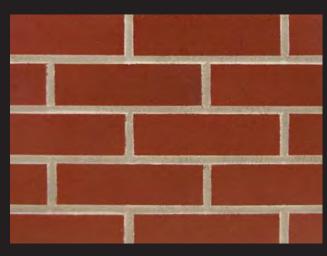
Rose Blend



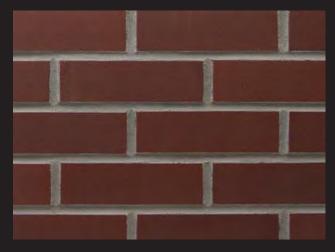
Red Blend



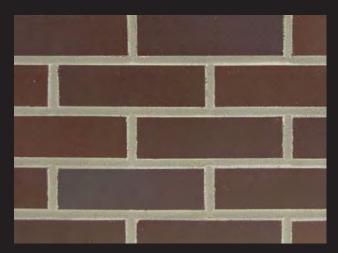




Burgundy Blend



Ruby Red



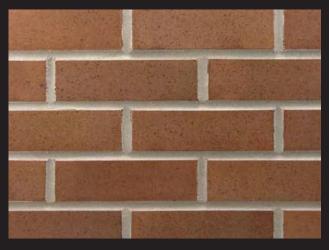
Bordeaux Blend



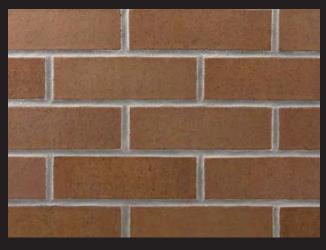
Ironspot



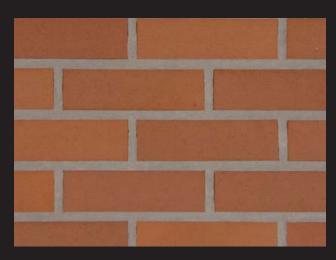
Desert Ironspot Light



Desert Ironspot Dark



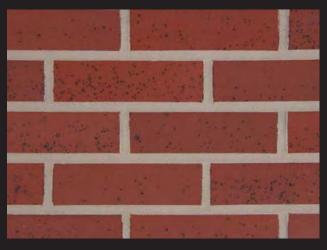
Coppertone



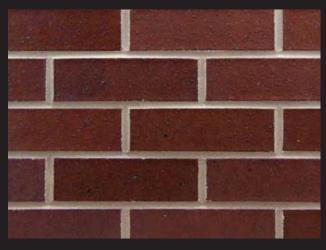
Copper Canyon



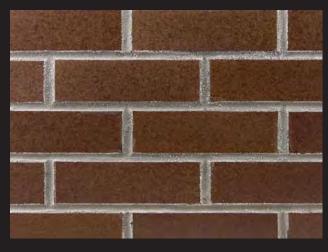
Ironspot



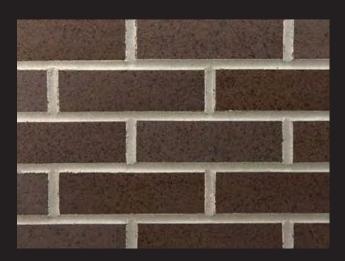
Red Ironspot



Medium Ironspot #46



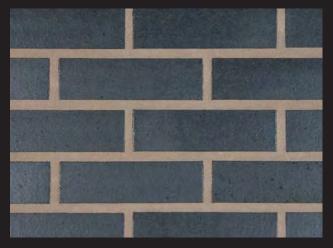
Medium Ironspot #77



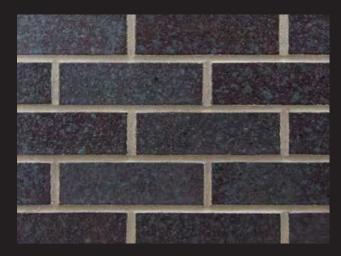
Executive Ironspot



Ironspot



Manganense Ironspot



Dark Ironspot



312



Sands



Sahara Sands



Orleans Sands



Desert Sands



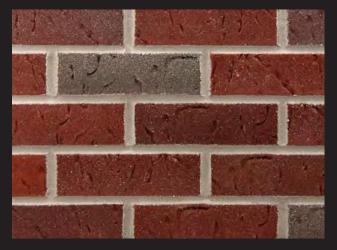
Grey Sands



Sands



Autumn Sands



Burgundy Sands



Merlot Sands

*Note: Sands colors are only available in Smooth & Heritage textures.





Brick Textures



Smooth

Wirecut

Velour

Ironspot





Modular Corner 2 1/4" x 3 5/8" x 7 5/8"



Modular Edge Cap 2 1/4" x 3 5/8" x 7 5/8"





Closure Corner 3 5/8" x 3 5/8" x 7 5/8"



Closure Edge Cap 3 5/8" x 3 5/8" x 7 5/8"

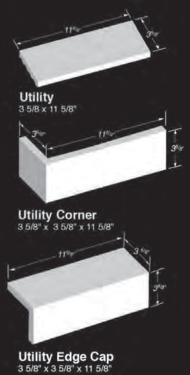


Norman Corner 2 1/4" x 3 5/8" x 11 5/8"



Norman Edge Cap 3 5/8" x 2 1/4" x 11 5/8"

Brick Sizes





Fast Ship Program

Available Colors



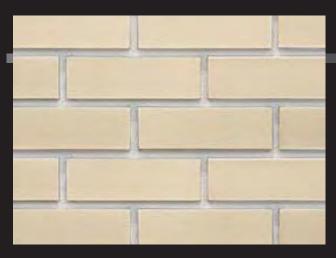
Available Sizes

Modular 2 1/4" x 7 5/8" Modular Corner 2 1/4" x 3 5/8" x 7 5/8" Modular Edge Cap 2 1/4" x 3 5/8" x 7 5/8"

Available Texture



- *Most items listed can be shipped within five days of placing the order
- **Levels of inventory vary. Our ability to fast ship is based on a first-come, first-served basis. Levels of inventoried items will fluctuate. Inventory is designed to assist in quick turn around for smaller quantity orders normally under 10,000 sq. ft.

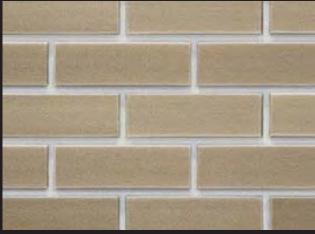


METROBRICK ARCHITECTURAL THIN BRICK

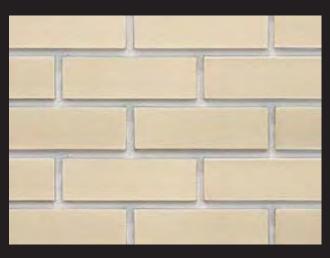
101 Commons



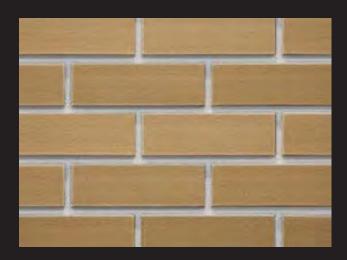
105 Fieldstone



107 Parkway

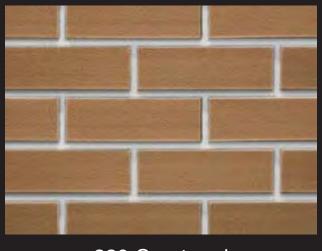


Alabaster



205 Marketplace

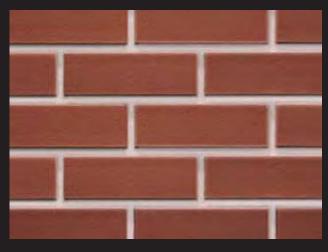




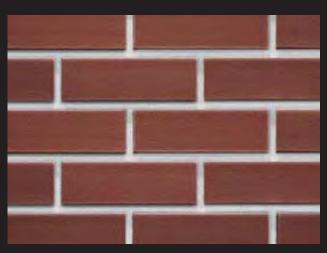


220 Courtyard





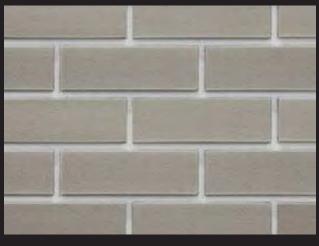
310 Main Street



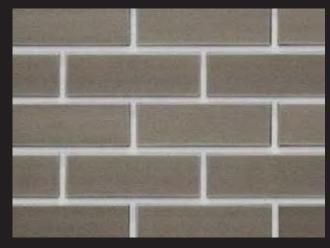
320 Schoolhouse Red





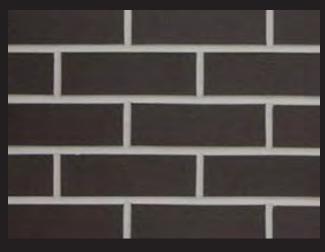


505 Monument

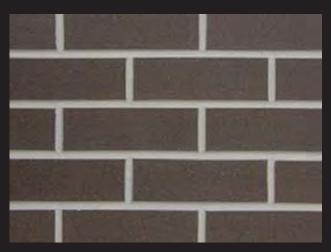


507 Empire

*Note: #710 Charcoal only available in Modular size and Smooth or Wirecut textures.



710 Charcoal



Graphite



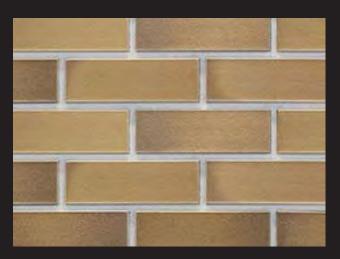
MetroRange



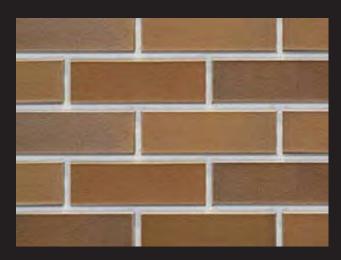
151 Commons Flashed



155 Fieldstone Flashed



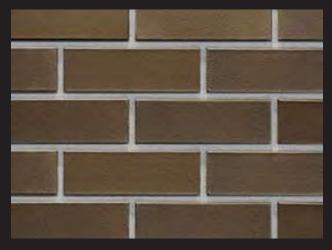
255 Marketplace Flashed



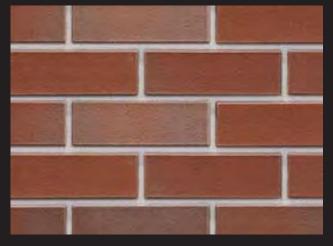
250 Courtyard Flashed



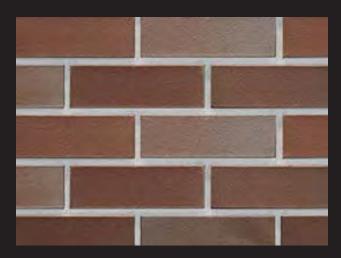
MetroRange



458 Brownstone Flashed



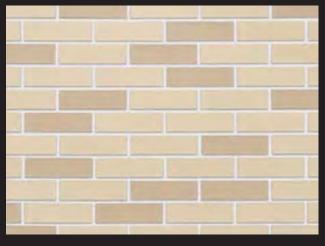
350 Main Street Flashed



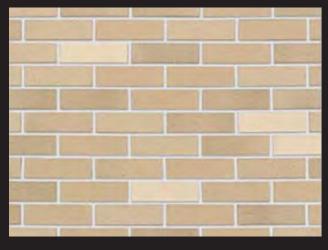
365 Schoolhouse Red Flashed



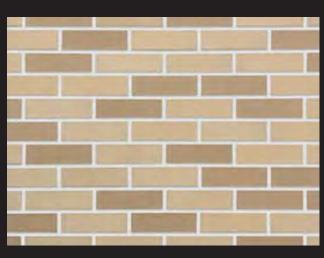
MetroBlend



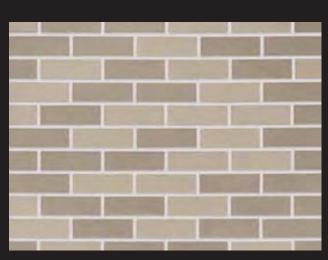
Commons Blend



Fieldstone Blend



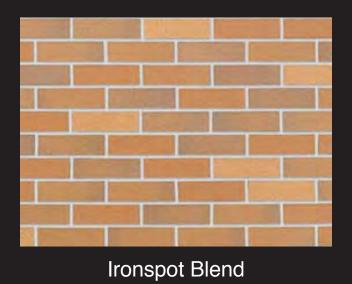
Parkway Blend



Monument Blend

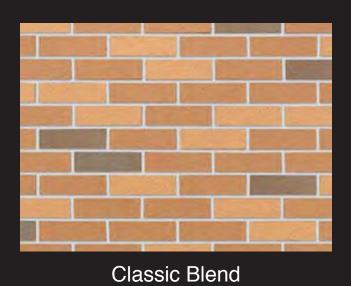


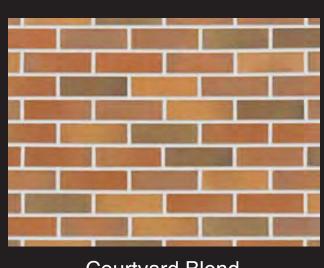
MetroBlend





Marketplace Blend

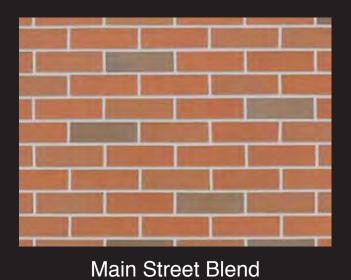




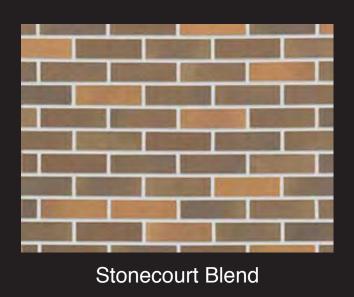
Courtyard Blend

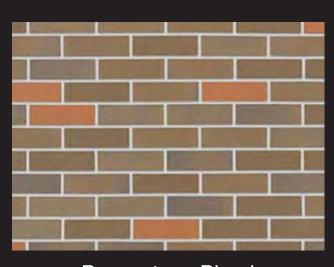


MetroBlend



City Square Blend





Brownstone Blend



Brick Textures

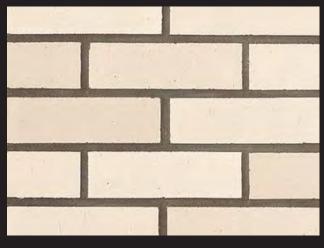


Brick Sizes

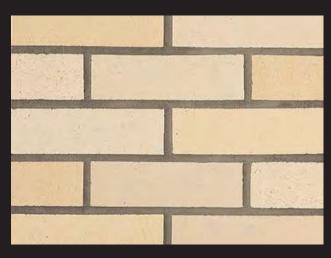


*Note: Closure size available by special order only. Minimum quantities may be required.

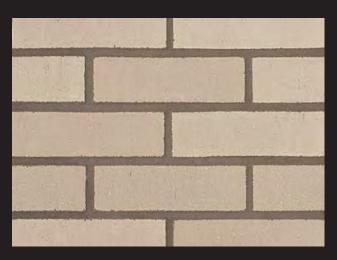




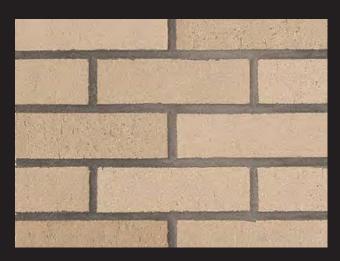
#26 Savannah



#27 Georgetown

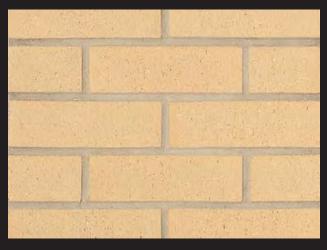


#21 Raleigh

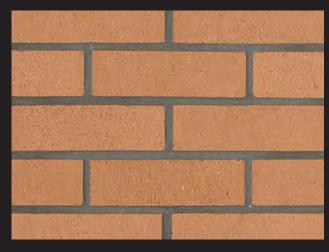


#96 Williamstown

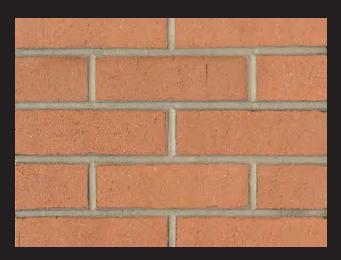




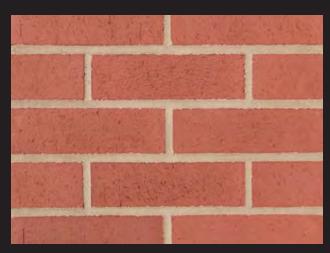
#94 Colony



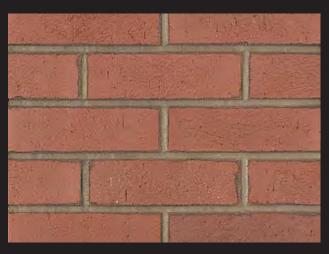
#17 Yorktown



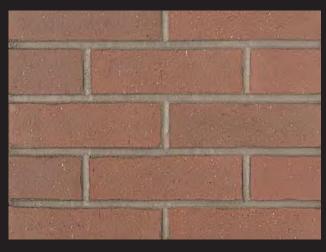
#95 New Bedford



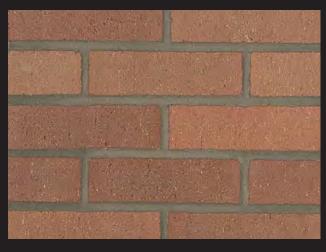
#10 Summitville Red



#15 Providence



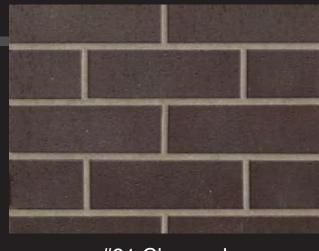
#19 New Amsterdam



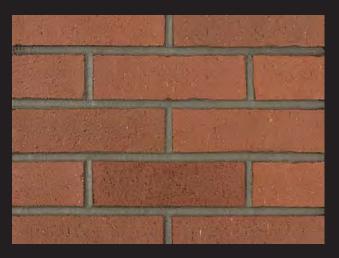
#16 Plymouth

*Note: #10 Summitville Red and #15 Providence are not available in Utility size.

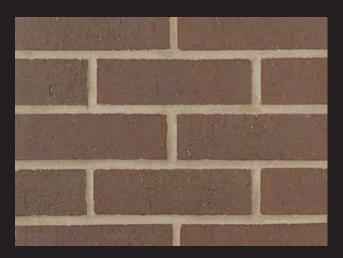




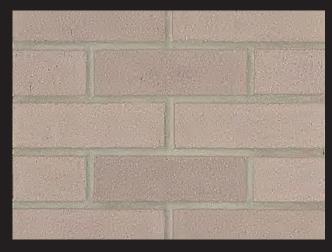
#81 Charcoal



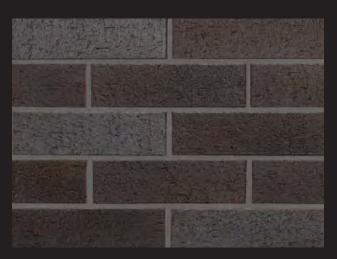
#14 Alexandria



#97 Valley Forge



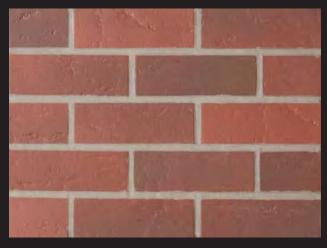
#24 Boston



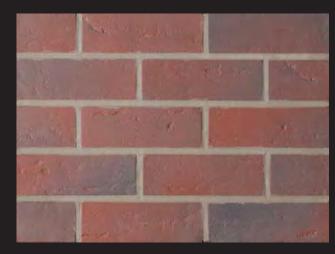
#400 Downing Street



Landmark Series



01009 Elkton

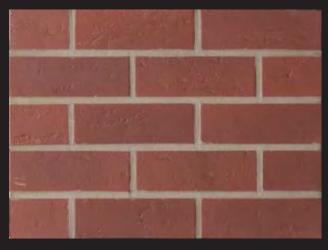


01024 Fredericktown

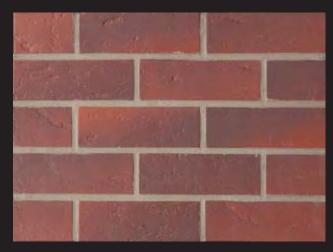




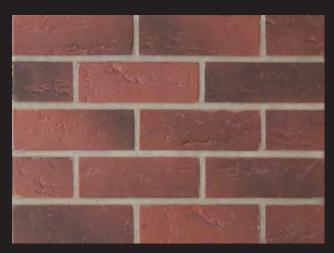
Landmark Series



01012 Dungannon



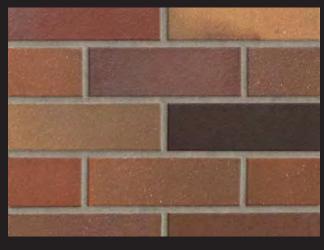
01006 Olde Salem



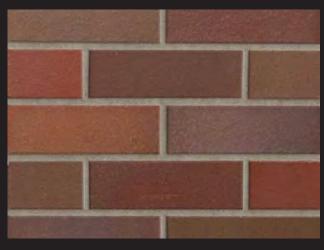
01034 Hanover



Olde Towne Series



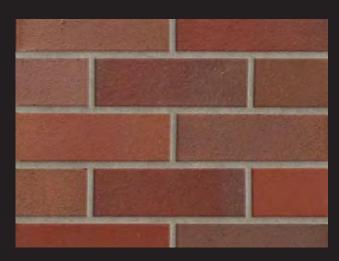
#B505 Olde Germantown



#B506 Olde Jamestown



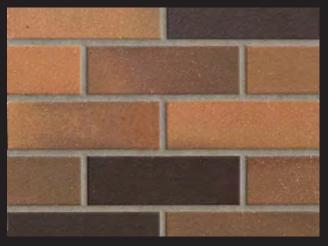
#B510 Olde Charleston Colonial



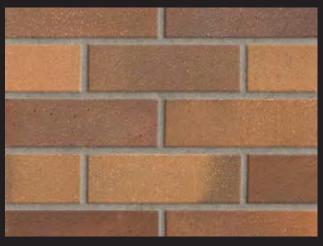
#510 Olde Charleston



Olde Towne Series



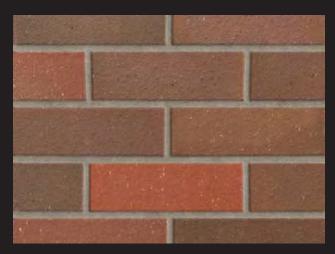
#B594 Olde Chicago Colonial



#594 Olde Chicago



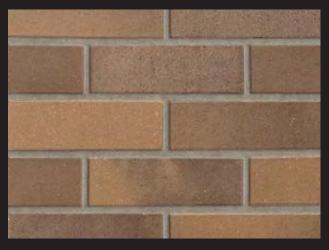
#B595 Olde Tavern Colonial



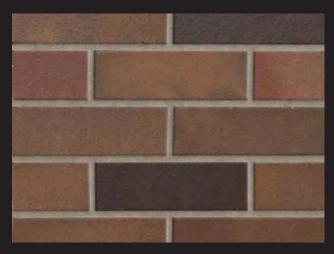
#595 Olde Tavern



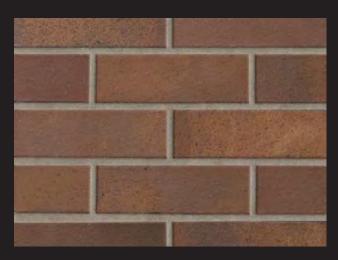
Olde Towne Series



#596 Olde Manhattan

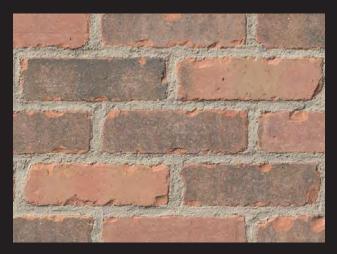


#B597 Olde Philadelphia Colonial



#597 Olde Philadelphia

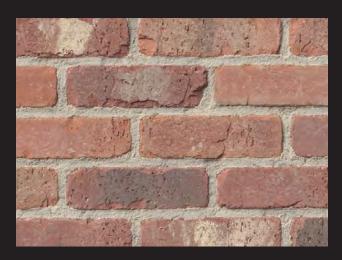




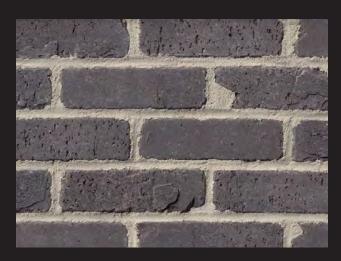
Ale House



Barrel Room

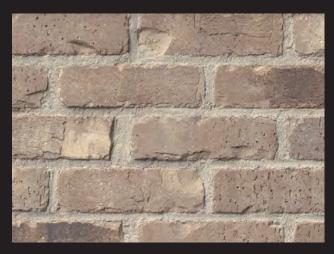


Bell Tower

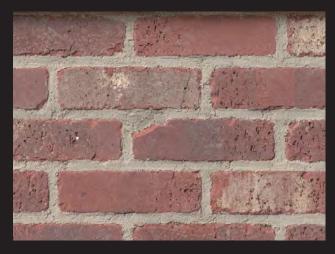


Bootlegger





Bourbon Street



Carriage House



Leos Pub





Old Broadway

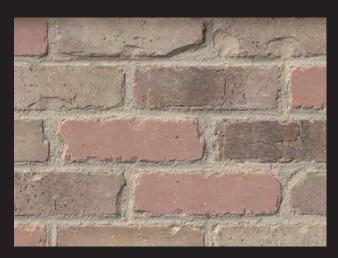


Prohibition



Route 66





Rum Runner



Smokehouse



Speak Easy

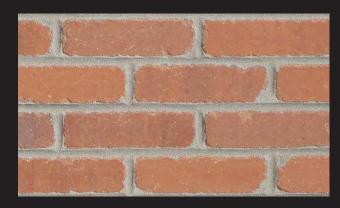
GENERAL SHALE®



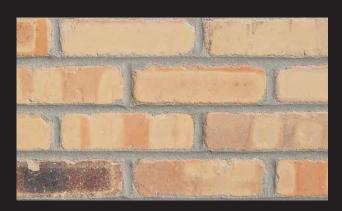
English Pub



Carriage House



French Quarter



Cigar Factory



Ironworks



City Hall



Peppermill

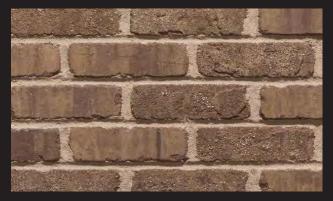


GENERAL SHALE®

Schoolhouse



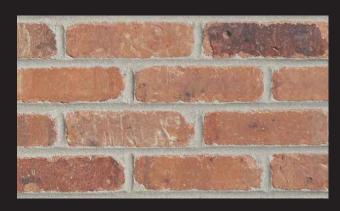
Smokestack



Tower Bridge



Town Square



Train Station



Cornerstone



Blacksmith

PCI Specification for Embedded Clay Thin Brick

A. THIN BRICK

- 1. Thickness: Not less than 1/2 in. (13mm) nor more than 1 in. (25mm)
- 2. Face size: Modular: 2 1/4 in. (57mm) high by 7 5/8 in. (190mm) long

Norman: 2 1/4 in. (57mm) high by 11 5/8 in. (290mm) long

Closure modular: 3 5/8 in. (90mm) high by 7 5/8 in. (190mm) long

Utility: 3 5/8 in. (90mm) high by 11 5/8 in. (290mm) long

- 3. Size, Color, Texture (Match Architect's approved samples/existing brickwork)
- 4. Special shapes: Include edge corners and end edge corners
- 5. Back surface texture (Scored, combed, ribbed, wire roughened, keybacked, dovetailed)

B. DIMENSIONAL TOLERANCES - measure in accordance with ASTM C67

- 1. Thickness: Plus 0 in., minus 1/16 in. (+0, -1.6mm)
- 2. Face size: Plus 0 in., minus 1/16 in. for dimensions 8 in. (200mm) or less

Plus 0 in., minus 3/32 in. (+0, -2.4mm) for dimensions greater than 8 in. (200mm)

- 3. Warpage: Not more than 1/16 in. (1.6mm) either concave or convex from a consistent plane
- 4. Out of square: Plus or minus 1/16 in. (±1.6mm)
- 5. Shape angle: Plus or minus 1 degree from specified angle

C. PROPERTIES

- 1. Breaking strength: Not less than 250 psi (1.7 MPa) tested in accordance with ASTM C67
- 2. Cold water absorption: Maximum 6% at 24 hours tested in accordance with ASTM C67
- 3. Efflorescence: Rated "not effloresced" when tested in accordance with ASTM C67
- 4. Freeze thaw resistance:
 - A. Uncoated brick: No detectable deterioration (spalling, cracking, or breaking) after 300 cycles tested in accordance with ASTM C666, Method A or B on assembled specimens.
 - B. Surface coloring: No observable difference in the applied finish when viewed at a distance of 20 ft. (6m) after 50 cycles tested in accordance with ASTM C67. In addition, the brick shall undergo ASTM C666 test described above.
- 5. Pull-out strength: Not less than 150 psi (1.0 MPa) from base concrete before and after freeze thaw testing tested in accordance with specified modification to ASTM E488.
- 6. Chemical resistance: Rated "not affected" when tested with 10% hydrochloric acid solution in accordance with ASTM C650.

D. TESTING REQUIREMENTS:

- 1. Minimum number of test specimens: In accordance with appropriate ASTM specifications except as specified in D.1.a.
 - Exception for freeze thaw and pull-out strength tests: Ten (10) assembled specimens measuring 8 in. by 16 in. (200mm by 405mm) long with the brick embedded into the concrete substrate (assembled specimens). The ten (10) assembled specimens are divided into five (5) Sample A assemblies and five (5) Sample B assemblies. The precast concrete substrate shall have a minimum thickness of 2-1/2 in. (63mm) plus the embedded brick thickness. The precast concrete shall have a minimum compressive strength of at least 5000 psi (34.5 MPa) and 4 to 6% entrained air. The embedded brick coursing pattern for testing purposes shall be modular size brick on a half running bond pattern with a formed raked joint geometry of no less than 3/8 in. (9mm) wide and a depth no greater than 1/4 in. (6mm) from the exterior face of the brick.

One brick from the center of each sample assembly shall be tested for pull out strength. Each Sample B assembly shall first be tested for freeze thaw resistance. In place of anchor specified in ASTM E488, use 3/8 in. (9mm) minimum thickness steel plate of same size as single brick face bonded with epoxy to a single brick face for each pull-out strength test. The steel plate shall have a centrally located pull-rod welded to the plate.

- 2. Back surface texture of samples for pull-out strength and freeze thaw resistance testing shall be the same.
- 3. Frequency of testing:
 - . Dimensional tolerances shall be checked prior to shipping on each run of brick supplied to the project.
 - Cold water 24 hour absorption testing shall be conducted on every clay body/color of project specific brick prior to
 each shipment. Submit written documentation. The buyer reserves the right to conduct the same test prior to
 first shipment.
 - All other tests specified shall be conducted for each clay body at an accredited laboratory at least every six years.

ENVIRONMENTAL ADVANTAGES

Sustainability

Because thin brick absorptions are much less than full bed brick, spalling and efflorescence are reduced or eliminated. The building facade can basically last forever. With the thin brick attached to a wall system, minor repairs require only the removal of the affected bricks. Full bed brick building repairs are much more costly and difficult. Since thin brick is not a structural element and each brick is independently adhered to the wall, cracks don't form between bricks like in full bed brick.

Weight Advantage (Full Brick Comparison)

- Thin brick weighs 20% of full bed brick.
- Thin brick uses 20% of the raw material clay and shale to produce.
- Only 20% of the trucking is used to get the raw material from the mine to the factory.
- Thin brick uses 20% of the amount of fuel (normally natural gas) to fire thin brick.
- Kiln emissions from thin brick are 20% of full bed brick.
- Delivery of finished thin brick can be done on any type of truck (Flat bed, Box, etc), allowing back hauls. Full bed brick delivery trucks are normally owned by the brick manufacturer and haul empty back to the brick plant.
- Trucks hauling full bed brick normally only carry 12,000 bricks. Trucks hauling thin brick typically haul over 60,000 bricks.
- Special cuts and sizes are available, thus saving shipping of full pieces that have to be cut at the job site and the excess discarded in landfills.



Site Disturbance

- No special or additional foundation is required for the structural support of thin brick.
- The weight of thin brick is engineered in the wall system. Full bed brick requires additional formation for its support, requiring additional steel and concrete.
- Post installation clean up for thin brick is significantly less than full bed brick. Little or no cleaning agents are required at the
 job site when using thin brick.
- If thin brick is used in precast concrete or tilt-up construction, scaffolding is not needed for brick work. Panels can be erected from either outside or within the perimeter of the structure, thus allowing more existing trees to remain.

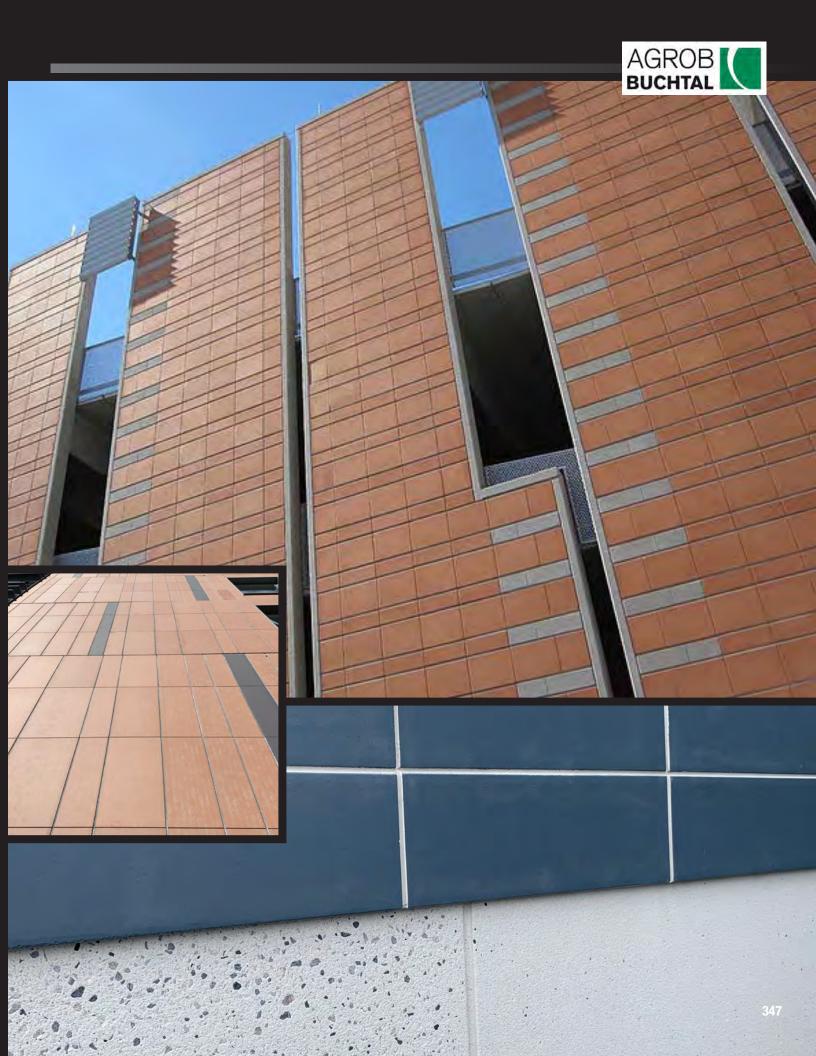
THIN BRICK AND LEED

- 1) MR Credit 5: Regional Materials 1-2 pts. If a minimum of 10% of the product cost is derived from materials manufactured within 500 miles, then 1 LEED point will be awarded. If a minimum of 20% of the product cost is derived from materials manufactured within 500 miles, then 2 LEED points will be awarded. Given the job site is within 500 miles of thin brick manufacturer, the thin brick material can be considered as regional material. Given the precast plant is within 500 miles of the jobsite, the precast portion of the work can be considered as regional material.
- 2) ID Credit 1: Innovation in Design 1-5 pts. The basis for quantifying the point(s) for thin brick is thin brick is 80% less material than full unit masonry. The 80% environmental savings applies to the quantities of earth, water, natural gas and diesel fuel to extract, transport, process/manufacture, store, and deliver the finished product. Architectural Polymers recommends that the LEED AP submit thin brick as an innovative material and ask to be awarded 1 to 5 points based on the amount of thin brick used on the project. If the entire exterior skin is thin brick, the LEED AP should ask for 5 points. The basis for being awarded 5 points is because thin brick affects 5 environmental categories to obtain the identical finished appearance as traditional masonry construction. If thin brick is used as accent, then the LEED AP should ask for 1 point. Asking for one point as compared to 5 points is based on the % of the overall project affected by the thin brick. Architectural Polymers also recommends that the LEED AP ask to be awarded multiple points based on the number of different thin brick systems that are utilized on the building. For example, if thin brick is used in precast, the LEED AP should ask for 1 point. If thin brick is used in precast, cast in place, and as a field applied solution on the same project, the LEED AP should ask for 3 points. The use of a wall/construction system using thin brick may also help in the following LEED categories:
 - Sustainable Sites
 - Energy and Atmosphere
 - Materials and Resources











Natura (unglazed)





Design (unglazed)







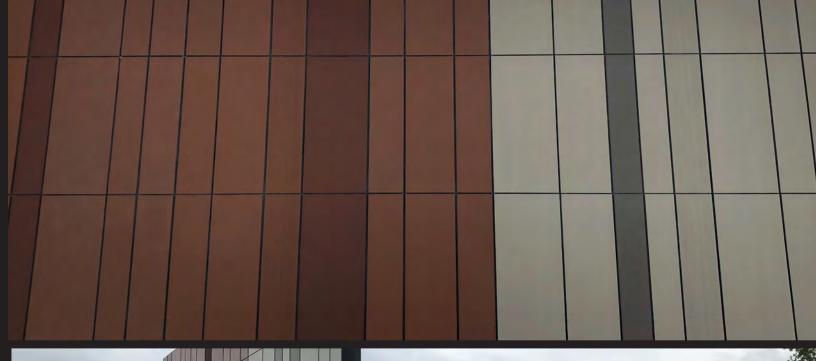
1410 Golden Cream H



1414 Golden Grey H



1415 Golden Anthracite H







Design (glazed)

Stone



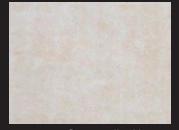
1115 Rockface 1 H



1115 Rockface 1 H



1117 Rockface 3 H



1100 Stonewall 1 H



1101 Stonewall 2 H



1102 Stonewall 3 H



1103 Stonewall 4 H



1090 Haze 1 H



1091 Haze 2 H



1093 Haze 3 H



1092 Haze 4 H



1185 Savona Lime H



1188 Savona Beige H



1189 Savona Brown H



1186 Savona Grey H



1150 Quarzit White-Grey H



1151 Quarzit Sand-Beige H



1152 Quarzit Basalt-Grey H



1187 Anthracite H



Stone





Design (glazed)

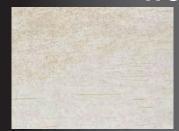
1110 Mega 1 H

1111 Mega 2 H

1112 Mega 3 H

Metal







1180 Metal 1 H

1190 Metallic 1

1145 Oak Cream Oak H

1165 Driftwood Grey-Brown H









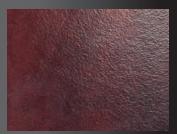
1181 Metal 2 H

1191 Metallic 2

1146 Oak Natural Oak H

1170 Bosco 1 H









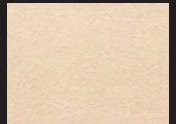
1182 Metal 3 H

1192 Metallic 3

1147 Oak Anthracite Oak H

1171 Bosco 2 H









1155 Vertical Streetlife Rush H

1140 Construct 1 H

H 1141 Construct 2 H Cement

1172 Bosco 3 H

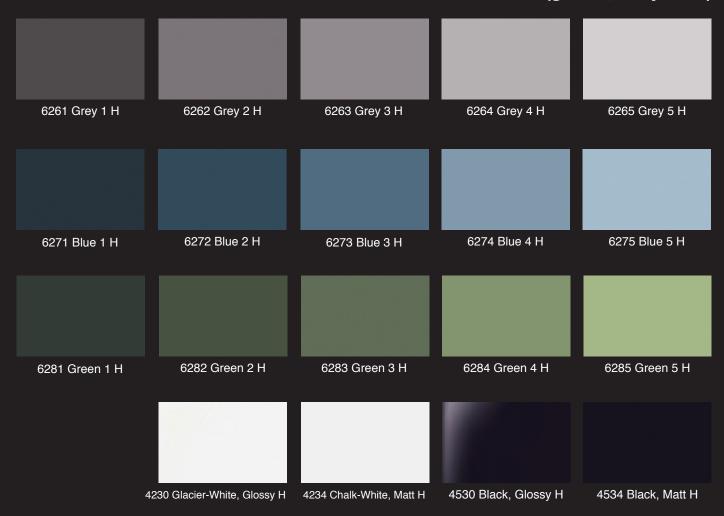


SpectraView (glazed, silky-matt)

6201 Cream 1 H	6202 Cream 2 H	6203 Cream 3 H	6204 Cream 4 H	6205 Cream 5 H
6211 Yellow 1 H	6212 Yellow 2 H	6213 Yellow 3 H	6214 Yellow 4 H	6215 Yellow 5 H
6221 Apricot 1 H	6222 Apricot 2 H	6223 Apricot 3 H	6224 Apricot 4 H	6225 Apricot 5 H
6231 Salmon-Red 1 H	6232 Salmon-Red 2 H	6233 Salmon-Red 3 H	6234 Salmon-Red 4 H	6235 Salmon-Red 5 H
6241 Pink 1 H	6242 Pink 2 H	6243 Pink 3 H	6244 Pink 4 H	6245 Pink 5 H
6251 Neutral-Grey 1 H	6252 Neutral-Grey 2 H	6253 Neutral-Grey 3 H	6254 Neutral-Grey 4 H	6255 Neutral-Grey 5 H



SpectraView (glazed, silky-matt)



Contrasting Colors (glazed, glossy)



AP 2550 Form Oil

2550 Form Oil is a chemical release agent specially formulated to give easy release of plastic and thermoplastic mold liners providing high quality surface finishes to concrete. i.e. Polypropylene, ABS, Polyurethane, some latex and rubber molds etc.

2550 Form Oil is suitable for use on plastic mold liners with excellent results. It is a suspension and sediment free, highly mobile liquid, which can be used in fine sprays without clogging the jets. There is no unpleasant odor, even when using a fine fog spray. Provides a quick, positive release of molds, reducing labor costs and damage to molds. Very economic coverage rates can be obtained without difficulty. 2550 Form Oil may be used for metal or timber mold boxes holding the mold liner, allowing easy cleaning of all equipment. It retains its mobility at low temperatures. It drastically reduces the incidence of blowholes, surface blemishes and staining. It may be applied immediately prior to casting, or treated molds may be left until apparently dry.

AP Form Liner Glue

AP Form Liner Glue consists of two liquids: Part A and Part B. After mixing by weight or volume into a water-like self-leveling liquid or thick trowelable consistency, AP Form Liner Glue will cure overnight to bond any two porous or polyurethane components.



MCA / MCIA Construction Adhesive

MCA / MCIA Construction Adhesive is used to adhere thin brick to plastic Form Liner.

Construction Adhesive from Architectural Polymers is available in either standard (MCA 1.0) or inverted (MCIA 1.0) aerosol cans.



MSW Brick Wax

A thin coating of MSW 1.0 brick wax protects the face of the thin brick for precast, cast in place and tilt up concrete projects.

MSW 1.0 brick wax is available in quart, 1-gallon or 5-gallon containers.

EaCoChem Brick Cleaner

OneRestore is a breakthrough product that provides remarkable versatility, cleaning power and safety all in one. Capable of removing the deepest stains from virtually any surface, it is also used to safely restore glass and anodized aluminum.

Laticrete Epoxy Bond Adhesive

LATAPOXY 300 Adhesive is a chemical resistant, epoxy adhesive that will bond to most sound, clean surfaces. Adhesive spreads easily and cleans with water while fresh. LATAPOXY 300 Adhesive is a factory-proportioned kit consisting of epoxy resin, hardener and chemical resistant silica filler. LATAPOXY 300 Adhesive can be used in interior and exterior (see limitations) walls and floors, wet and dry areas.

Laticrete Pointing Mortar

MVIS Pointing Mortar is for adhered stone, thin brick and manufactured masonry veneers. Factory prepared and designed to be mixed with water. Formulated from a blend of high strength portland cement, graded aggregates, and color-fast pigments. Provides a joint that is dense, hard and durable.

AP 75-70 Liquid Rubber

AP 75-70 Liquid Rubber is a two-part, liquid polyurethane system that cures (RTV) to a gray, Shore A70 rubber. This is a pourable rubber, but it can be easily thickened with PolyFiber II Thickener for brush-on application.

AP 75-65 Liquid Rubber

AP 75-65 Liquid Rubber is a two-part, liquid polyurethane system that cures (RTV) to a yellow, Shore A65 rubber. This is a pourable rubber, but it can be easily thickened with PolyFiber II Thickener for brush-on application.

AP 74-45 Liquid Rubber

AP 74-45 Liquid Rubber is a two-part, liquid polyurethane system that cures (RTV) to a yellow, Shore A45 rubber. This is a pourable rubber, but it can be easily thickened with PolyFiber II Thickener for brush-on application.

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